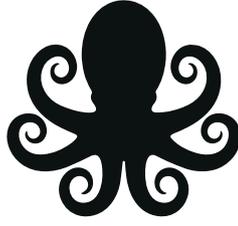
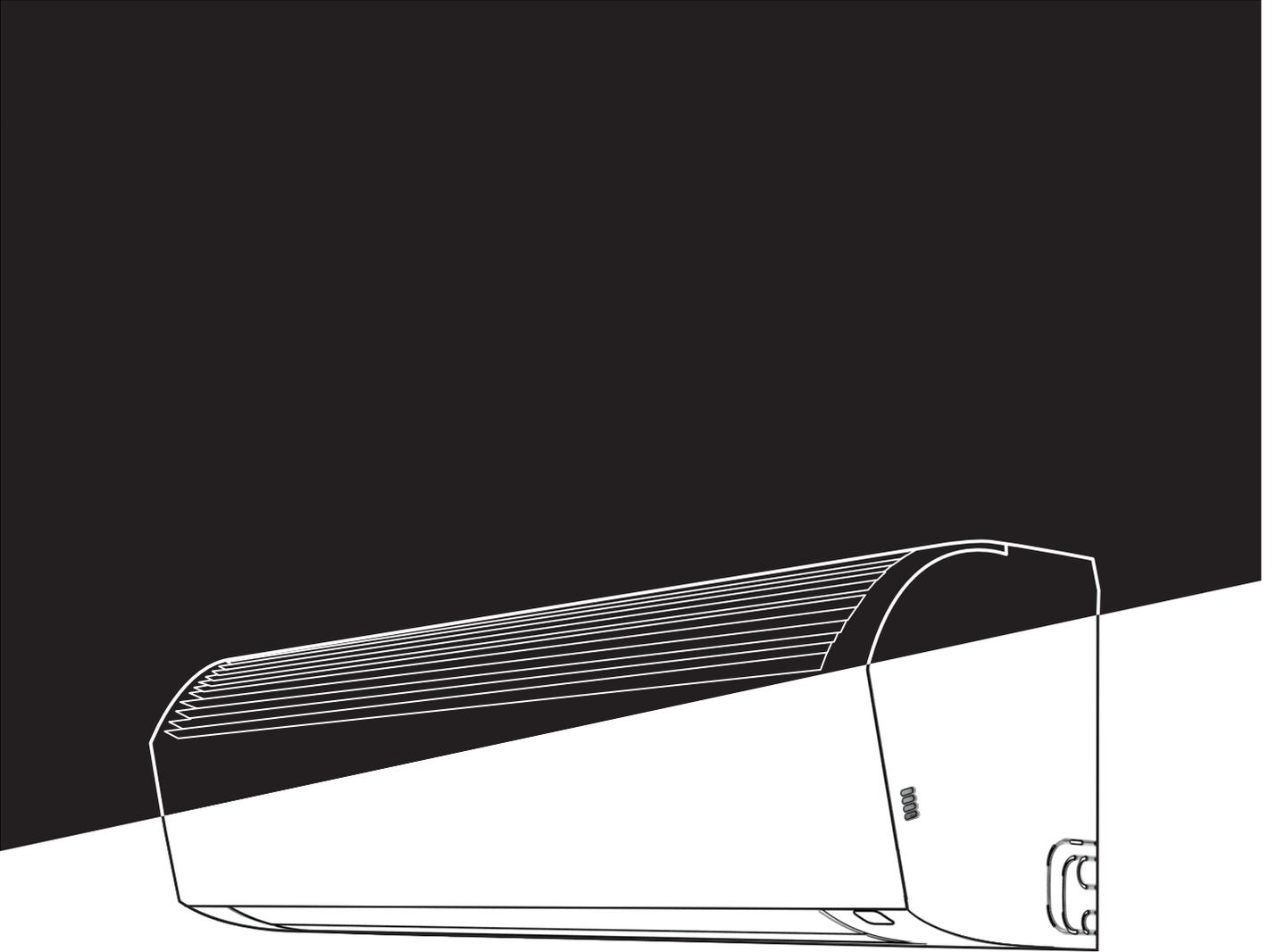


Rota  
**OCTOPUS**



# Duvara Monte İç Ünite Wall-Mounted Indoor Unit

*Installation and Operation Manual  
Kurulum ve Kullanım Kılavuzu*



Original instructions.  
Read this manual carefully before using the product, and keep it for future reference.  
All the pictures in this manual are for illustration purpose only.

Orjinal talimatlar.  
Ürünü kullanmadan önce bu kılavuzu dikkatlice okuyun ve ilerde başvurmak üzere saklayın.  
Bu kılavuzdaki tüm resimler yalnızca örnekleme amaçlıdır.



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# About The Documentation

## 1 About This Document

### NOTE

Make sure that the user has the printed documentation and ask him/her to keep it for future reference.

Target audience

Authorised installers + end users

### NOTE

This appliance is intended to be used by expert or trained users in shops, in light industry, and on farms, or for commercial and household use by lay persons.

### WARNING

Please thoroughly read and ensure that you fully understand the safety precautions (including the signs and symbols) in this manual, and follow relevant instructions during use to prevent damage to health or property.

Documentation set

This document is part of a documentation set. The complete set consists of:

- General safety precautions:
  - Safety instructions that you must read before installing
- Indoor unit installation and operation manual:
  - Installation and operation instructions
- Repeater installation and operation manual:
  - Installation and operation instructions
- Controller installation and operation manual:
  - Installation and operation instructions

Please refer to the product manual for other accessories.

Technical engineering data

Latest revisions of the supplied documentation may be available via your dealer.

The original documentation is written in English. All other languages are translations.

# 2 Safety Instructions

Please thoroughly read and ensure that you fully understand the safety precautions (including the signs and symbols) in this manual, and follow relevant instructions during use to prevent damage to health or property.

## Safety Signs



### DANGER

Indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.



### WARNING

Indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



### CAUTION

Indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.



### NOTE

Useful operation and maintenance information.

## Explanation Of Symbols Displayed On The Unit

|                                                                                     |         |                                                                                                                                                                       |
|-------------------------------------------------------------------------------------|---------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | WARNING | This symbol shows that this appliance used a flammable refrigerant. If the refrigerant is leaked and exposed to an external ignition source, there is a risk of fire. |
|  | CAUTION | This symbol shows that the operation manual should be read carefully.                                                                                                 |
|  | CAUTION | This symbol shows that a service personnel should be handling this equipment with reference to the installation manual.                                               |
|  | CAUTION | This symbol shows that information is available such as the operating manual or installation manual.                                                                  |



**WARNING: Risk of fire**

(for IEC 60335-2-40: 2018 only)



**WARNING: Risk of fire**

(for IEC/EN 60335-2-40  
except IEC 60335-2-40: 2018)

### NOTE

The symbols above are for R32 refrigerant system.

 **DANGER**

**Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorises their competence to handle refrigerants safely in accordance with an industry recognised assessment specification.**

**Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants.**

**These instructions are exclusively intended for qualified contractors and authorised installers**

- **Work on the refrigerant circuit with flammable refrigerant in safety group A2L may only be carried out by authorised heating contractors. These heating contractors must be trained in accordance with EN 378 Part 4 or IEC 60335-2-40, Section HH. The certificate of competence from an industry accredited body.**
- **Brazing/soldering work on the refrigerant circuit may only be carried out by contractors certified in accordance with ISO 13585 and AD 2000, Datasheet HP 100R. And only by contractors qualified and certified for the processes to be carried out. The work must fall within the range of applications purchased and be carried out in accordance with the prescribed procedures. Soldering/brazing work on accumulator connections requires certification of personnel and processes by a notified body according to the Pressure Equipment Directive (2014/68/EU).**
- **Work on electrical equipment may only be carried out by a qualified electrician.**
- **Before initial commissioning, all safety relevant points must be checked by the particular certified heating contractors. The system must be commissioned by the system installer or a qualified person authorised by the installer.**

# Safety Warning

## ⚠ WARNING CONTENTS



Ensure Proper Earthing



Professional Only

## ⊘ PROHIBITION SIGNS



No Laying Inflammable Thing



No Strong Currents



No Open Flame; Fire, Open Ignition Source and Smoking Prohibited

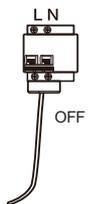


No Acid or Alkali Materials

## 1 Safety Precautions

### ⚠ DANGER

In the event of refrigerant leakage, smoking and open flames are prohibited. Disconnect the main power switch immediately, open windows to allow ventilation, keep away from the leakage point, and contact your local dealer or technical support to request a professional repair.



### ⚠ WARNING

Air conditioner installation must comply with local standards and electrical codes, and relevant instructions in this manual.

The appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.

The appliance shall be stored in a room without continuously operating open flames (for example an operating gas appliance) and ignition sources (for example an operating electric heater).

The appliance shall be stored so as to prevent mechanical damage from occurring.

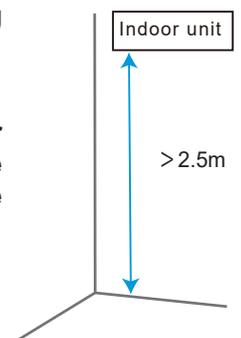
Do not use any liquid cleanser, liquefied cleanser, or corrosive cleanser to wipe this unit or spray water or other liquids on the unit. Otherwise, the plastic parts of the unit will become damaged and an electrical shock may occur. Disconnect the main power switch before cleaning and maintenance to avoid accidents.

Ask a professional to remove and reinstall the air conditioner.

Ask a professional for maintenance and repair assistance.

This air conditioner is classified as an "appliance which is not accessible to the general public".

The indoor unit shall be placed at a height not accessible to children, at least 2.5m above the ground.



## CAUTION

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children shall not play with the appliance.

Cleaning and user maintenance shall not be made by children without supervision.

This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.

When the product is used for commercial application. This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.

The sound pressure level is below 70 dB(A).

# 2 Electric Safety Requirements

## WARNING

The air conditioner shall be installed according to the local wiring specifications.

Wiring work must be completed by qualified electricians.

The air conditioner must be well earthed. Specifically, the main switch of the air conditioner must have a reliable earthing cable.

Before contacting wiring devices, cut off all the power supplies.

The user **MAY NOT** disassemble or repair the air conditioner. Doing so can be dangerous. In the event of a fault, immediately cut off the power and contact your local dealer or technical support.

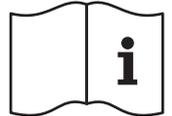
A separate power supply that meets the rated parameter values must be provided for the air conditioner.

The fixed wiring to which the air conditioner is connected must be equipped with a power cut-off device that meets the wiring requirements.

The air conditioner's circuit board (PCB) is designed with a fuse to provide overcurrent protection.

The specifications of the fuse are printed on the circuit board.

*NOTE: For the units with R32 refrigerant, only the blast-proof ceramic fuse can be used.*



## CAUTION

Under no circumstances should the earth wires of the power supply system be disconnected.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

Do not use a damaged power supply cable and replace it if it is damaged.

When the air conditioner is used for the first time or is in a power-off state for a long time, it needs to be connected to the power supply and warmed up for at least 12 hours before use.



# 3 About The Refrigerant

## WARNING

The following applies to R32 refrigerant systems.

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized.

For repair to the refrigerating system, the following precautions shall be complied with prior to conducting work on the system.

Work shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially flammable atmospheres.

Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO<sub>2</sub> fire extinguisher adjacent to the charging area.

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work that contains or has contained flammable refrigerant shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion.

All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which flammable refrigerant can possibly be released to the surrounding space.

Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt consult the manufacturer's technical department for assistance.

**The following checks shall be applied to installations using flammable refrigerants:**

- the charge size is in accordance with the room size within which the refrigerant containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant;
- marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;
- refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

**Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures.**

**If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.**

**Initial safety checks shall include:**

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- that no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

Ensure that seals or sealing materials have not degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres.

Replacement parts shall be in accordance with the manufacturer's specifications.

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use.

Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of ageing or continual vibration from sources such as compressors or fans.

When breaking into the refrigerant circuit to make repairs – or for any other purpose – conventional procedures shall be used. However, it is important that best practice is followed.

Since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant;
- purge the circuit with inert gas;
- evacuate;
- purge again with inert gas;
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be “flushed” with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task.

Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum.

This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not close to any ignition sources and there is ventilation available.

Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.

Prior to recharging the system it shall be pressure tested with OFN.

#### **DD.12 Decommissioning:**

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
- b) Isolate system electrically.
- c) Before attempting the procedure ensure that:
  - *mechanical handling equipment is available, if required, for handling refrigerant cylinders;*
  - *all personal protective equipment is available and being used correctly;*
  - *the recovery process is supervised at all times by a competent person;*
  - *recovery equipment and cylinders conform to the appropriate standards.*
- d) Pump down refrigerant system, if possible.
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with manufacturer's instructions.
- h) Do not overfill cylinders. (No more than 80 % volume liquid charge).

- i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

**Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.**

**When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.**

**When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.**

**The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.**

**The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant Waste Transfer Note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.**

**If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.**

**Warning: disconnect the appliance from its power source during service and when replacing parts.**

**These units are partial unit air conditioners, complying with partial unit requirements of this International Standard, and must only be connected to other units that have been confirmed as complying to corresponding partial unit requirements of this International Standard.**

# Operation

## 1 Operation Precautions

### WARNING

If the unit will be not used for a long time, disconnect the main power switch. Otherwise, an accident may occur.

The installation height of the air conditioner shall be at least 2.5m above the ground to avoid the following risks:

1. *Touching of moving or live parts, such as fans, motors, or louvers, by a non professional. Running parts may cause harm to you or transmission assemblies may become damaged.*
2. *Getting too close to the air conditioner may reduce the level of comfort.*

Do not let children play with the air conditioner. Otherwise, an accident may occur.

Do not expose the indoor units or controller to moisture or water as this may cause short circuiting or fire.

Do not place any appliance that uses an open flame in the direct air supply of the air conditioner as it could interfere with the combustion of the appliance.

Do not use or store flammable gases or liquids such as natural gas, hair spray, paint or gasoline near the air conditioner. Otherwise, a fire may occur.

To avoid causing harm, do not place animals or plants directly in front of the air conditioner's air supply.

In the event of abnormal conditions such as abnormal noise, smell, smoke, temperature rise, and electric leakage, please cut off the power immediately, and then contact your local dealer or air conditioner customer service center. Do not repair the air conditioner by yourself.

Do not place flammable sprayers near the air conditioner or spray it directly at the air conditioner. Otherwise, a fire may occur.

Do not place a container of water on the air conditioner. If immersed in water, the air conditioner's electrical insulation will weaken, resulting in electrical shock.

After long-term use, confirm whether the installation platform has become worn. If it is worn, the unit could fall, causing injury.

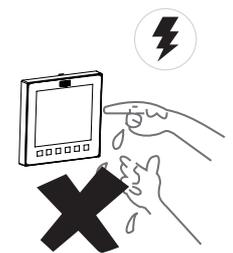
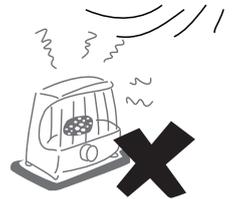
Do not operate the switch with wet hands, as this may result in electric shock.

When servicing the air conditioner, be sure to turn off the air conditioner and cut off the power supply. Otherwise, the high-speed operation of the internal fan will cause injury.

Do not use fuses like iron or copper wire other than those with the specified capacity. Otherwise, a malfunction or fire may occur. The power supply must use the special circuit of the air conditioner at the rated voltage.

Do not place valuables under the air conditioner. Air conditioner condensation problems may damage the valuables.

When the air conditioner needs to be moved and re-installed, please entrust the local dealer or a professional technician to operate it.



## CAUTION

Do not dispose of this product as unsorted municipal waste. Collection of such waste separately for special treatment is necessary.

*Do not dispose of electrical appliances as unsorted municipal waste, use separate collection facilities. Contact your local government for information regarding the collection systems available.*

*If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being.*



## CAUTION

To use the unit normally, please follow the "Operation" section in this manual. Otherwise, the internal protection may be triggered, the unit may begin to drip, or the unit's cooling and heating effects may be impacted.

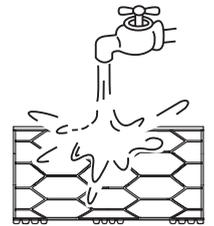
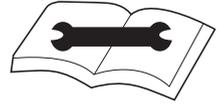
The room temperature should be set properly, especially when there are elderly, children, or patients in the room.

Lightning or the starting and stopping of large electrical equipment in nearby factories may cause misoperation of the air conditioner. Please turn off the main power switch for a few seconds, and then restart the air conditioner.

To avoid accidental resetting of the thermal circuit breaker, the air conditioner cannot be powered by an external switching device such as a timer or connected to a circuit that is turned on and off by a common component timer.

Check whether the air filter is installed properly. Confirm that the inlet and outlet ports of the indoor unit/outdoor unit are not blocked.

If the air conditioner will not be used for a long time, please clean the air filter before you start the air conditioner. Otherwise, dust and mold on the filter could contaminate the air or produce an unpleasant odor. For more details, please refer to the section "Maintenance and Service".

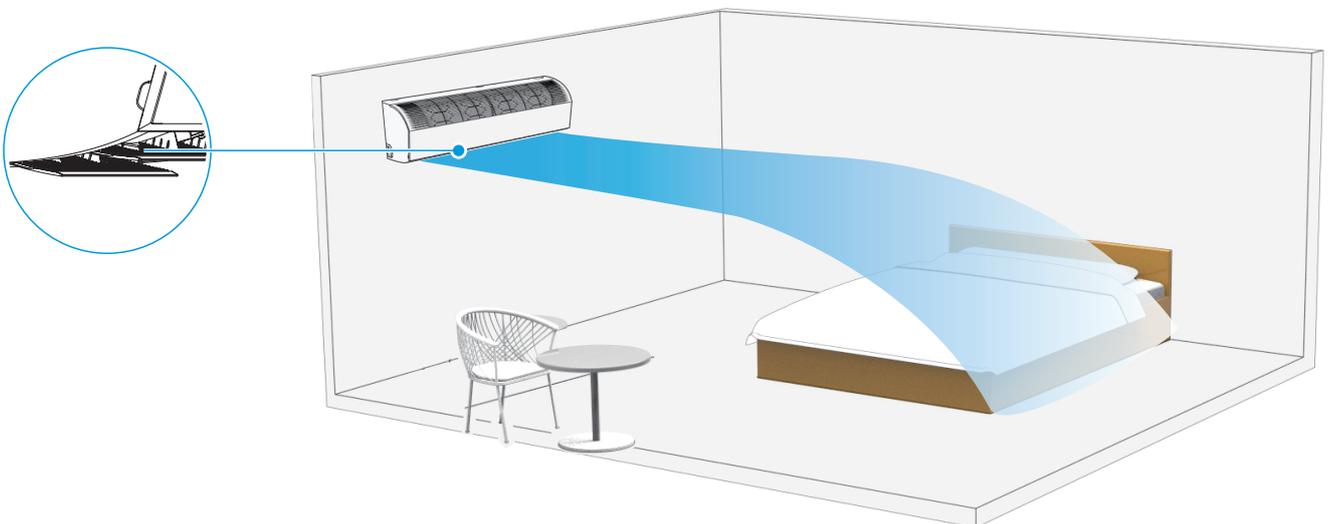


# 2 Optimum Operation

As cold air sinks and hot air rises, adjust the direction of louvers respectively in cooling and heating modes to ensure good cooling and heating effects.

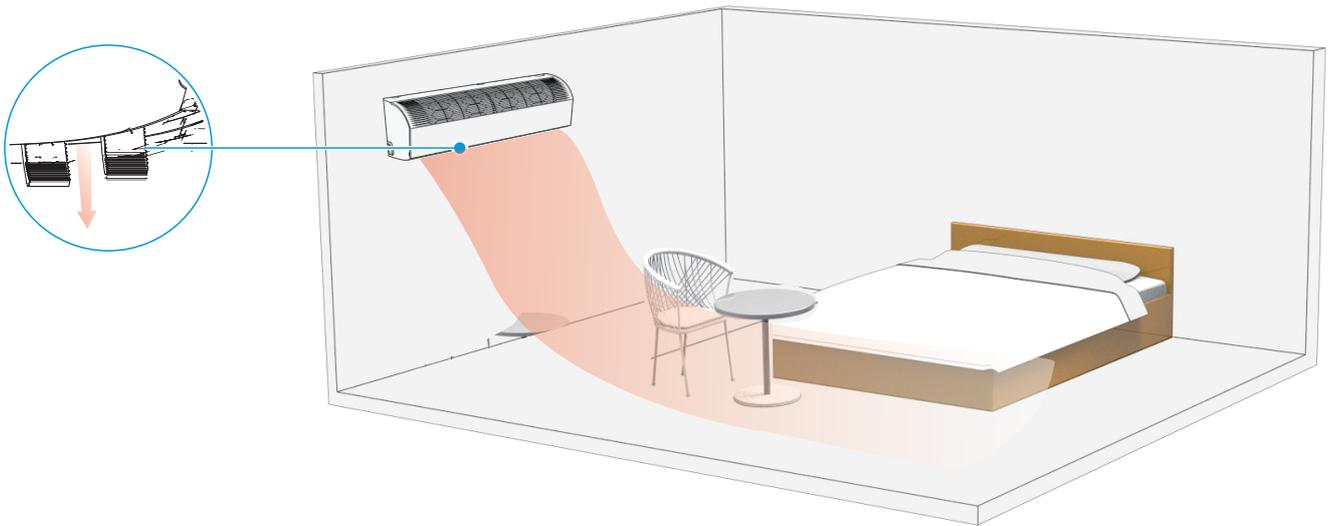
## In Cooling Mode

To improve the cooling effect in the room, adjust the air outlet louvers horizontally.



## In Heating Mode

To improve the heating effect in the lower parts of a room, adjust the louvers of air outlet grille downwards.



## Operating Range

Use the unit in the following temperature and humidity ranges for safe and effective operation.

|         |                    |                                                                                                                                                                                                                                  |
|---------|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Cooling | Indoor temperature | 16~32°C                                                                                                                                                                                                                          |
|         | Indoor humidity    | ≤80%<br>(When the humidity exceeds 80%, long-time operation of the indoor unit may cause dew condensation on the surface of the indoor unit, generate mist-like cold air from the air outlet or water dripping out of the unit.) |
| Heating | Indoor temperature | 15~30°C                                                                                                                                                                                                                          |

### NOTE

If it exceeds this operating range, safety devices may be put in action and the unit may not operate.

## 3 Symptoms That Are Not Faults

### Normal Protection Of The Air Conditioner

During operation, the following phenomena are normal and do not require maintenance.

#### Protection

When the power switch is on, the air conditioner starts 3-5 minutes after it is turned ON again in case it was turned off just before.

#### Anti-cold air protection (Heat pump type)

In heating mode (including heating in automatic mode), when the indoor heat exchanger does not reach a certain temperature, the indoor fan temporarily shuts off, or runs in Low mode until the heat exchanger heats up to prevent the blowing of cold air.



When the outdoor temperature is low and the humidity is high, the outdoor unit's heat exchanger may become frosted, which may reduce the heating capacity of the air conditioner. If this occurs, the air conditioner will stop heating, enter automatic defrosting mode, and return to heating mode after defrosting has been completed.

During the defrosting, the outdoor fan stops running and the indoor fan runs using the anti-cold air protection function.

The defrosting operation time varies depending on the outdoor temperature and the degree of frosting. It generally takes 2 to 10 minutes.

During the defrosting process, the outdoor unit may emit steam due to the rapid defrosting, which is normal.



When the indoor unit detects high humidity, the air conditioner will adjust the louver angle and the fan speed to prevent condensation and avoid dripping.

## The Following Symptoms Are Not System Malfunctions

The following phenomena are normal during operation of the air conditioner. They can be solved according to the instructions below or do not need to be solved.

### ■ The indoor unit emits white mist

- ① When humidity is high during cooling mode, white mist may appear due to the humidity and the temperature difference between the air inlet and outlet.
- ② When the air conditioner is switched to heating mode after defrosting, the indoor unit discharges the moisture generated from defrosting as steam.

### ■ The indoor unit blows dust

When filter is very dirty, dust may enter the indoor unit and be blown out.

### ■ The indoor unit emits odor

The indoor unit absorbs the odors of rooms, furniture or cigarettes, etc., and disperses the odors during operation. It is advised to have the air conditioner cleaned and maintained regularly by professional technicians.

### ■ Water drips

When the indoor humidity is high, condensation and water may drip out of the unit.

### ■ "Self-cleaning" sound of icing

During self-cleaning, there may be a slight clicking sound from the melting thin ice about 10 minutes.

### ■ Noise of Indoor unit

- ① A continuous low "hissing" sound is heard when the system is in "Auto", "Cool", "Dry", and "Heat" modes. This is the sound of refrigerant gas flowing through both indoor and outdoor units.
- ② A "hissing" sound is heard at the start or immediately after stopping operation or defrost operation. This is the noise of refrigerant caused by flow change.
- ③ A "zeen" sound is heard immediately after the power supply is turned on. The electronic expansion valve inside an indoor unit starts working and makes the noise. it will reduce in about one minute.

- ④ A continuous low "shah" sound is heard when the system is in cooling mode, dry mode or at a stop. When the drain pump (optional accessories) is in operation, this noise is heard.
- ⑤ A "pishi-pishi" squeaking sound is heard when the system stops after heating operation. Expansion and contraction of plastic parts caused by temperature change make this noise.
- ⑥ A low "sah", "choro-choro" sound is heard while the indoor unit is stopped. When another indoor unit is in operation, this noise is heard. In order to prevent oil and refrigerant from remaining in the system, a small amount of refrigerant is kept flowing.

- Switching from cooling/heating (not available for cooling only units) mode to fan only mode

When the indoor unit reaches the set temperature, the air conditioner controller automatically stops the compressor operation and switches to the fan only mode. When the room temperature rises (in cooling mode) or falls (in heating mode) to a certain level, the compressor is restarted and cooling or heating operation is resumed.

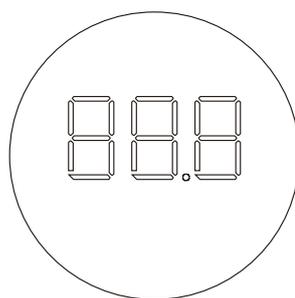
- In winter, the outdoor temperature is low, and heating effects may be decreased

- ① In heating mode, the air-conditioning system absorbs heat from the outdoor air and releases heat to the indoor side. When the outdoor temperature is low, less heat is released. This is the principle of heat pump.
- ② When the outdoor temperature is extremely low, the heating capacity of the air conditioner decreases, and other heating equipment may need to be added.

- No heating or cooling permissions

For the same air conditioning system, if outdoor unit operates in changeover mode, the wired controller of VIP indoor unit allows users to select modes supported by the indoor units, while the wired controllers of other indoor units displays the icon of " **No permission** ". In this case, other indoor units can only operate in the same mode as the VIP indoor unit.

## 4 Display Panel



### Display functions:

- ① In Standby mode, the main interface displays "---".
- ② When starting up in Cooling or Heating mode, the main interface displays the set temperature. In Fan mode, the main interface displays the indoor temperature. In Dry mode, the main interface displays the set temperature, and when the humidity\* is set, the set humidity value is displayed on the wired controller.
- ③ The light display on the main interface can be turned on or off through the light button on the remote controller.
- ④ When the system fails or runs in a special mode, the main interface displays the error code or the operating status codes. For details, see the section "Error Codes and definitions".

## NOTE

Humidity\* : The humidity control functions is customized.

Some display functions are available only for certain indoor unit and outdoor unit models, wired controllers, and display panels. For more information, please consult your local dealer or technical support.

## 5 WiFi

WiFi functions:

1. WiFi network setup steps (operation guide available on mobile APP):

- Activate air conditioner network setup mode: Point the air conditioner remote control at the display panel of the air conditioner, and click the "Light" button about once every 1.5 s for 4 times (the buzzer will beep 4 times) to activate the air conditioner network setup mode. When the air conditioner enters the network setup mode successfully, the digital display on the display panel will flash for 5 s, and the buzzer will sound 1 long beep followed by 2 short beeps to indicate that the network setup function has been activated successfully.
- Complete the network setup operation on the mobile APP: Open the mobile APP, select the "Add Device" function, and follow the instructions on the APP page to complete the network setup operation.
- After the device completes the WiFi connection, you can use your mobile phone to set functions such as mode, temperature, fan speed, swing, sleep, mute, etc., and view information such as the level of blockage in the indoor unit and error codes.

2. Device WiFi reset:

Point the air conditioner remote control at the display panel of the device, and click the "Sleep" button 3 times and the "Light" button within 7 s.

## NOTE

- 1.The currently supported APP software is SmartHome.
- 2.The WiFi frequency range is 2412-2472MHz, and the maximum output power of WiFi is less than 20 dBm.
- 3.Hereby, we declare that this [Multi-Split Type Air Conditioner (Indoor unit)] is in compliance with the essential requirements and other relevant provisions of RED Directive 2014/53/EU . A copy of the full DoC is attached.

## 6 Disposal

Components and accessories from the units are not part of ordinary domestic waste.

Complete units , compressors, motors etc. are only to be disposed of via qualified disposal specialists.

This unit uses hydrofluorocarbon which is only be disposed of via qualified disposal specialists.

# Installation

Carefully read this manual before installing the indoor unit.

## 1 Installation Precautions

### WARNING

**Make sure to carry out the installation according to local legislation.**

**Ask your local dealer or professionals to install the product.**

This unit must be installed by qualified persons. Users MAY NOT install the unit themselves; otherwise, faulty operations may cause the risks of fire, electrical shock, injury, or leakage, which could harm you or others or damage the air conditioner.

**Never modify or repair the unit on your own.**

Otherwise, a fire, electric shock, injury or water leakage may occur. Get your local dealer or a professional to do so.

**Make sure that the residual current device is installed.**

The residual current device must be installed. Failure to install it may result in electric shock.

**When powering the unit, follow the regulations of the local electric companies.**

Make sure that the unit is earthed reliably in accordance with laws. If the earthing is not completed correctly, it may cause electrical shock.

**When moving, disassembling or reinstalling the air conditioner, get the assistance of your local dealer or a professional.**

If installed improperly, fire, electrical shock, injury, or water leakage may occur.

**Use the optional accessories specified by local dealer.**

The installation of these accessories must be carried out by professionals. Improper installation may cause fire, electrical shock, water leakage and other hazards.

**Use only power supply cable and communication cables that meet specification requirements. Properly connect all the wiring to make sure that no external forces are acting on the terminal blocks, power supply cable and communication cables. Improper wiring or installation may cause a fire.**

**The air conditioner must be earthed. Check whether the earth line is securely connected or broken. Do not connect the earth line to gas cans, water piping, lightning rods or telephone earth lines.**

**The main power switch of the air conditioner should be put in a position that is out of the reach of children.**

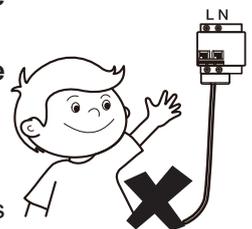
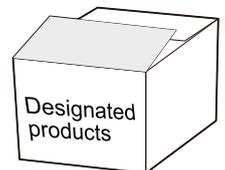
It should not be obstructed by flammable objects such as curtains.

**Open flames are prohibited when refrigerant leaks are present.**

If the air conditioner is not cooling/heating properly, this may be caused by a refrigerant leak. If this occurs, contact your local dealer or a professional. The refrigerant in the air conditioner is safe, and usually does not leak.

If there is refrigerant leakage in the room, it is easy for a fire to occur after contact with the heating units of the heater/electric stove/stove. Please disconnect the power supply of the air conditioner, extinguish the flames of appliances that produce a flame, and open the windows and doors of the room to allow ventilation and ensure that the concentration of refrigerant leakage in the room does not exceed a critical level; keep away from the leakage point, and contact the dealer or professional personnel.

**After the refrigerant leakage is repaired, do not start the product until the maintenance personnel confirms that the leakage is well repaired.**



**Before and after installation, exposing the unit to water or moisture will cause electrical short circuit.**

Do not store the unit in a humid basement or expose it to rain or water.

**Make sure the installation base and lifting are robust and reliable;**

Insecure installation of the base may cause the air conditioner to fall, leading to an accident. Take into full consideration the effects of strong winds, typhoons and earthquakes, and reinforce the installation.

**Check whether the drain pipe can drain the water smoothly.**

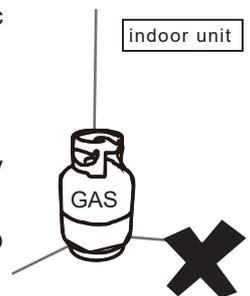
Improper installation of the pipeline may lead to water leakage, damaging furniture, electric appliances, and the carpet.

**After installation, check whether the refrigerant is leaking.**

**Do not install the product in a location where there is a danger of flammable gas leaks.**

In the event of leakage of combustible gas, the combustible gas surrounding the indoor unit may cause a fire.

**Install an air filter of 30-80 mesh/inch at the return air grille to filter dust in the air and keep the air diffuser clean and free from dirt blockage.**



## CAUTION

**Keep the indoor unit, outdoor unit, power supply cable, and connecting wires at least 1m away from the high-power radio equipment, to prevent electromagnetic interference and noise. For some electromagnetic waves, it is not enough to prevent noise even at a distance of more than 1m.**

**In a room equipped with fluorescent lamps (rectifier type or fast start type), the signal transmission distance of the remote controller (wireless) may not reach the predetermined value. Install the indoor unit as far away from the fluorescent lamp as possible.**

**Do not touch the fins of the heat exchanger, as this could cause injury.**

**For safety, please dispose of the packing materials properly.**

Nails and other packaging materials may cause personal injury or other risks. Tear up the plastic packaging bag and dispose of it properly to prevent children from playing with it, leading to suffocation.

**Do not cut off the power supply immediately after the indoor unit stops running.**

Some parts of the indoor unit like the valve body and water pump are still in operation. Please wait for at least 5 minutes before cutting off the power supply. Otherwise, water leakage and other faults may occur.

**If the above operations are not performed, then the unit may not detect the state of the filter accurately.**

**For evaporating units and condensing units, the instructions or markings shall include a wording to assure that the maximum operating pressure is considered when connecting to any condenser unit or evaporator unit.**

**For evaporating units, condensing units and condenser units, the instructions or markings shall include refrigerant charging instructions.**

**A warning to assure that partial units shall only be connected to an appliance suitable for the same refrigerant.**

**This unit is a partial unit air conditioner, complying with partial unit requirements of this International Standard, and must only be connected to other units that have been confirmed as complying to corresponding partial unit requirements of this International Standard.**

**The electrical interfaces shall be specified with purpose, voltage, current, and safety class of construction.**

**The SELV connection points, if provided, are to be clearly indicated in the instructions.**

**The connection point should be marked with the “read the instructions” symbol per ISO 7000-0790 (2004-01) and the Class III symbol according to IEC 60417-5180 (2003-02).**

**For R32 Refrigerant only.**

This unit is equipped with a refrigerant leak detector for safety. To be effective, the unit must be electrically powered at all times after installation, other than when servicing.

If any supplemental unit is employed to detect leaked refrigerant, such unit shall also apply this marking or be accompanied by such instructions.

# Precautions For Transporting And Lifting The Air Conditioner

- ① Before transporting the air conditioner, determine the path that will be used to move it to the installation site.
- ② Do not unpack the air conditioner until it is transported to the installation site.
- ③ When unpacking and moving the air conditioner, must hold the **Lifting Lugs** and do not apply force to other parts, especially the refrigerant piping, drain pipe and plastic accessories, so as to avoid damaging the air conditioner and causing personal injury.
- ④ Before installing the air conditioner, make sure that the refrigerant specified on the nameplate is being used.

## Forbidden Installation Sites

### WARNING

#### Do not install or use the air conditioner in the following places:

- ⊘ A place filled with mineral oil, fumes or mist, like a kitchen.  
Plastic parts will age and the heat exchanger will become dirty, eventually causing the air conditioner performance to deteriorate or leak water.  
Connecting pipes and copper welds will be corroded, resulting in refrigerant leakage.
- ⊘ A place where there are corrosive gases, such as acid or alkaline gases.  
Connecting pipes and copper welds will be corroded, resulting in refrigerant leakage.
- ⊘ A place exposed to combustible gases and using volatile combustible gases such as diluent or gasoline.  
The electronics in the air conditioner may cause the surrounding gas to ignite.
- ⊘ A place where there is equipment emitting electromagnetic radiation.  
The control system will fail and the air conditioner will not function properly.
- ⊘ A place where there is a high salt content in the air like a coastal area.
- ⊘ Do not use the air conditioner in an environment where an explosion may occur.
- ⊘ The unit cannot be installed on moving vehicles such as truck and ship.
- ⊘ Factories with major voltage fluctuations in the power supplies.
- ⊘ Other special environmental conditions.



### CAUTION

Air conditioner units of this series are designed to provide comfort. Don't install the unit in mechanical rooms and rooms with precision instruments, food, plants, animals, or artwork.

Avoid installation in an environment with a lot of organic compounds such as ink and siloxane.

The total refrigerant charge in the system cannot exceed the requirements for minimum room size of the smallest one that is served.

### NOTE

Wooden buildings, newly renovated houses, and frequent use of disinfectants may contain acidic components in the air, such as formic acid, acetic acid, and hypochlorous acid, which can corrode connecting pipes and solder joints, leading to refrigerant leaks.

Factories, chemical plants, livestock farms, vegetable markets, sewage pits, and other environment may contain sulfides, acid gases such as sulfur dioxide, ammonia, and chlorides in the air, which can corrode connecting pipes and solder joints, leading to refrigerant leaks.

Please contact a dealer for assistance.

## Recommended Installation Sites

It is recommended to install the air conditioner according to the design drawing of the HVAC engineer. The selection principle for the installation site is as follows:

- ✓ Ensure that the airflow in and out of the indoor unit is reasonably organized to form an air circulation in the room.
- ✓ Prevent the air conditioner from blowing directly at the human body.
- ✓ Keep the air-conditioning return air away from direct exposure to the sun in the room.
- ✓ The indoor unit should not be lifted in the places like load-bearing beams and columns that affect the structural safety of the house.
- ✓ The wired controller and the indoor unit should be in the same installation space, otherwise, the sampling point setting of the wired controller needs to be changed.

Choose a site that fully complies with the following conditions and user requirements to install the air conditioning unit:

- ✓ There is enough space for installation and maintenance.
- ✓ Airflow in/out of the unit is not obstructed.
- ✓ It is easy to supply airflow to every corner of the room.
- ✓ It is easy to drain for water drain piping.
- ✓ There is no direct heat radiation.
- ✓ Avoid installation in narrow spaces or where there are more stringent noise requirements.
- ✓ Install the indoor unit at a place 2.5m above ground.
- ✓ The length of the piping between the indoor and outdoor units is within the permitted range. Refer to the Installation and Operation Manual attached with the outdoor unit.

### **WARNING**

Ensure the location that can support the weight of the unit and take necessary reinforcement measures if needed.

Failure to do so may result in the unit falling and causing personal injury.

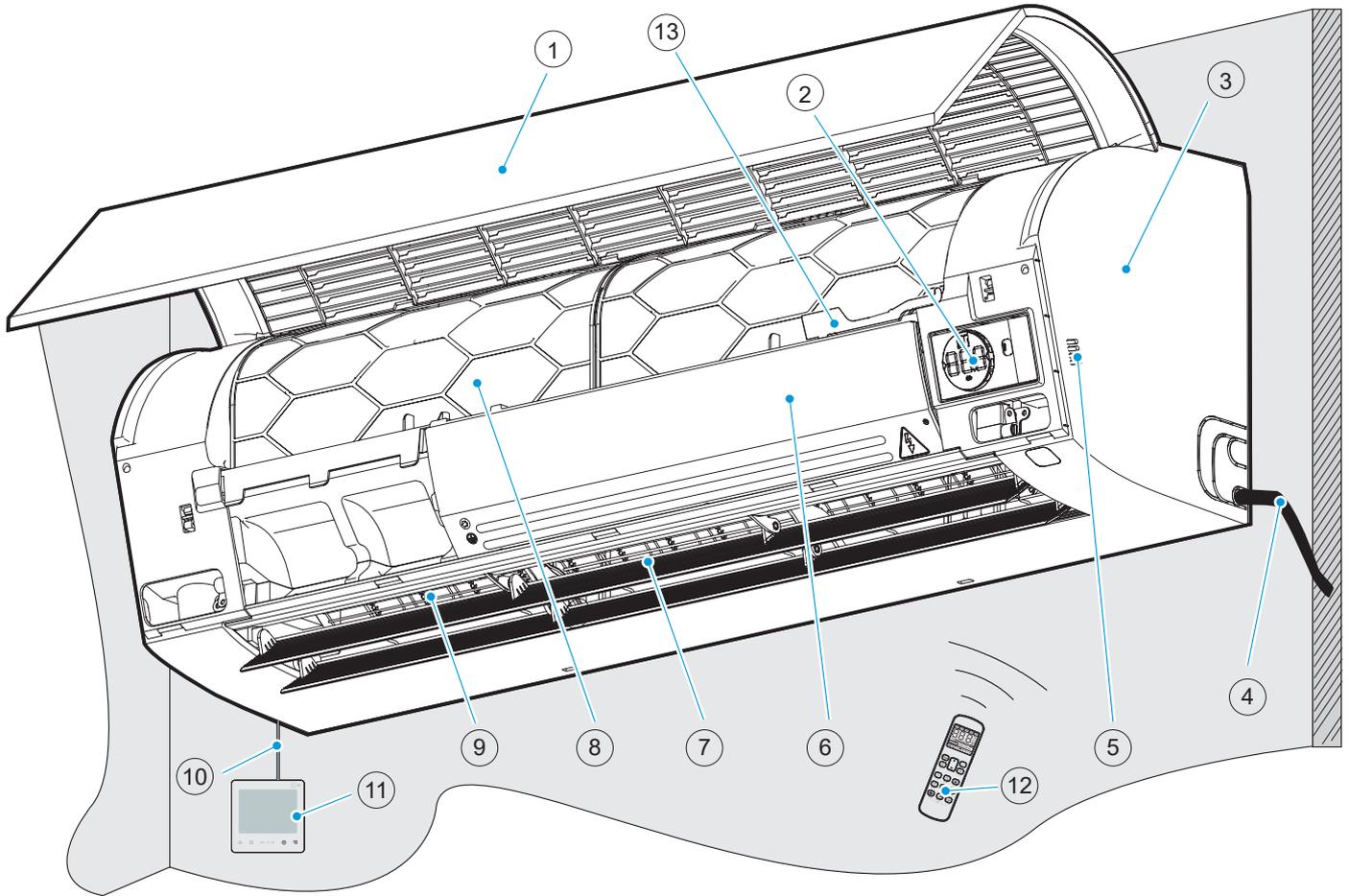
Before starting the wiring and pipe layout, ensure that the installation area is safe and free of any potential hazards such as water, power, gas, or other potential dangers.

Ensure the unit is level.

Failure to do so may result in the condensation water dripping.

# Layout

## Installation layout



① Panel assembly

② Display panel

③ Panel frame

④ \*Power supply cable and earth wires

⑤ Room temperature sensor

⑥ Electric control parts

⑦ Upper and lower louvers

⑧ Air filter

⑨ Left and right louver parts (optional)

⑩ \*Connection wire

⑪ Wired controller (optional)

⑫ Remote controller (optional)

⑬ WiFi (optional)

\* To be purchased separately on site.

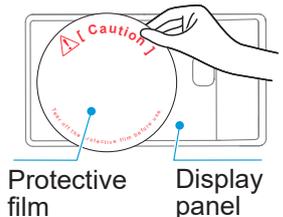
### NOTE

Remove the protective film and sticker from the display panel, otherwise may result in reduced display quality.

All the optional accessories should be from local dealer.

For optional accessories such as wired controllers, please refer to the manuals of these accessories.

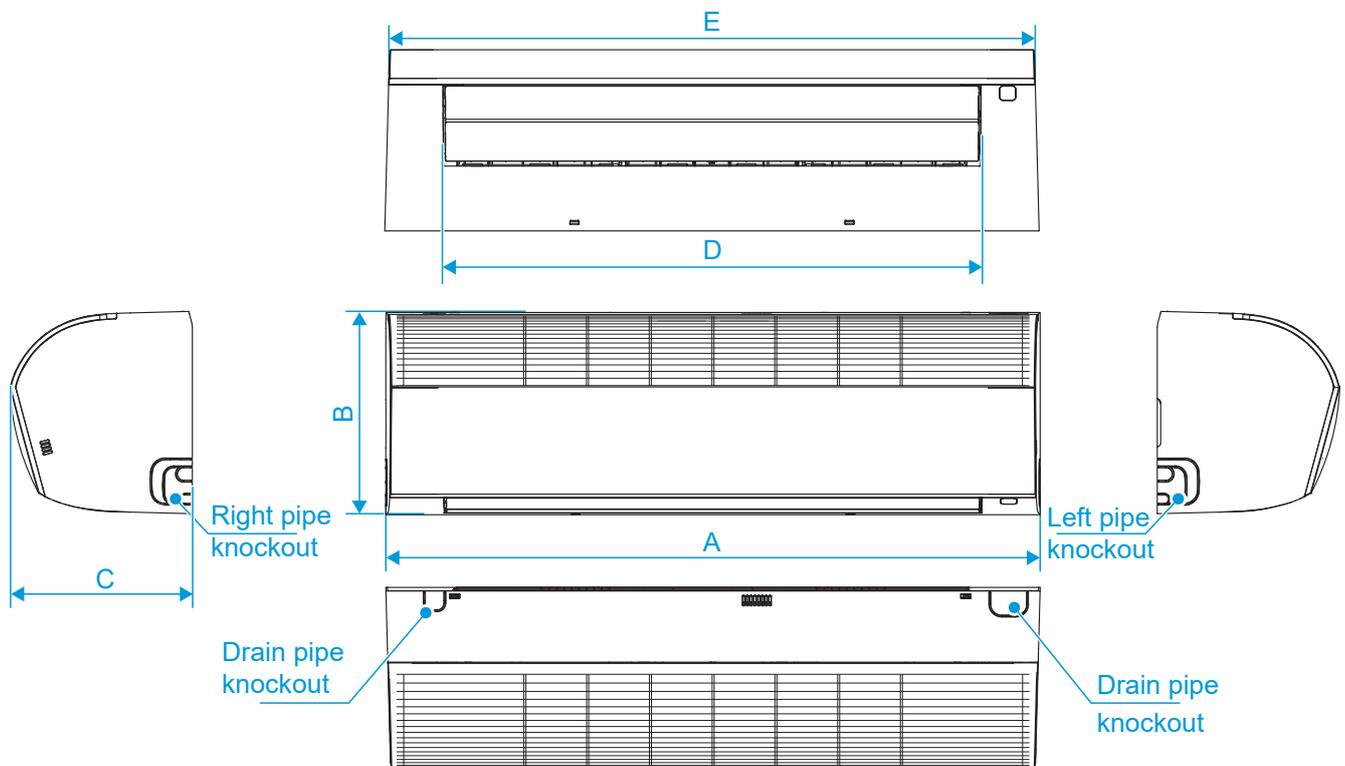
All the figures in the manual explain only the general appearance and functions of the product. The appearance and functions of the purchased product may not be completely consistent with those listed in the figures. Please refer to the actual product.



# 2 Product Installation

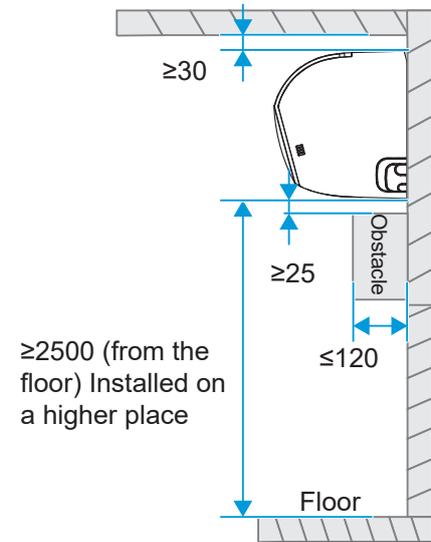
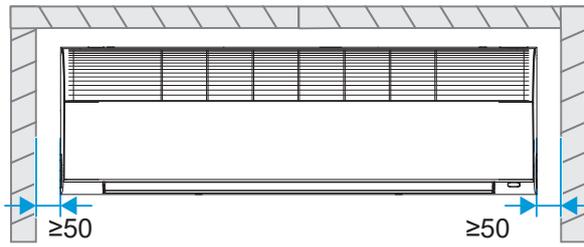
## Product Dimensions

(Unit: mm)



| Capacity (kBtu/h)     | A    | B   | C   | D    | E    |
|-----------------------|------|-----|-----|------|------|
| kBtu/h $\leq$ 12      | 750  | 295 | 265 | 581  | 736  |
| 12 < kBtu/h $\leq$ 18 | 950  | 295 | 265 | 781  | 936  |
| 18 < kBtu/h $\leq$ 28 | 1200 | 295 | 265 | 1025 | 1186 |

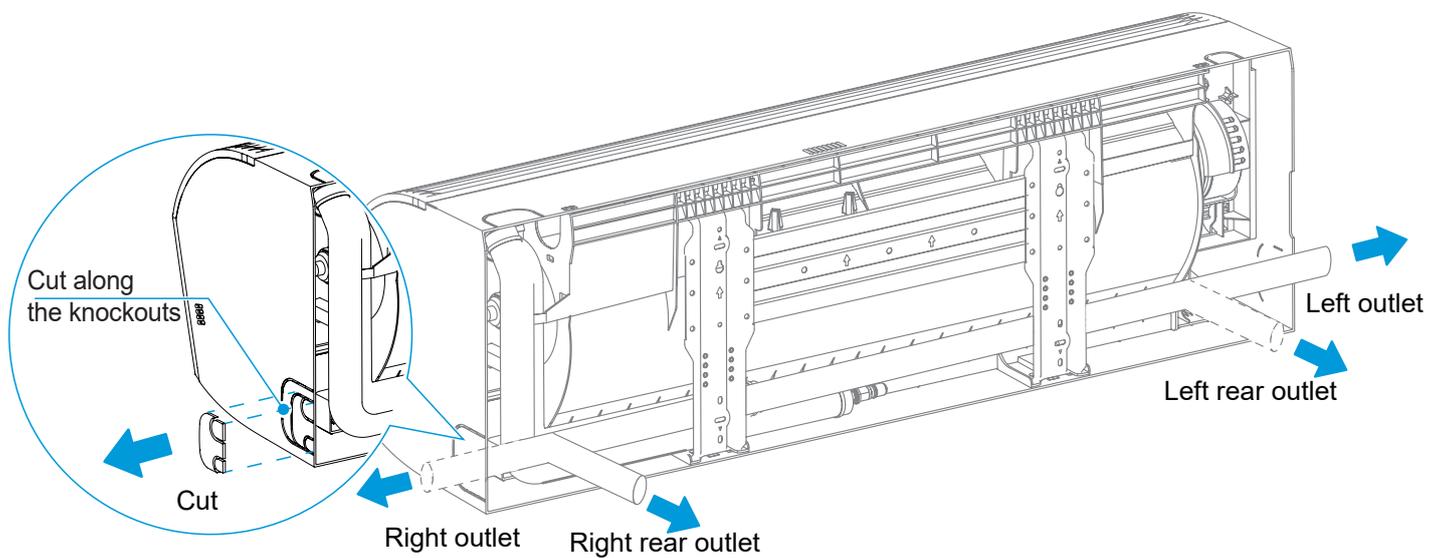
## Installation Distance



## Pipe Routing Direction

The refrigerant pipes can be arranged from four directions: left, left rear, right, and right rear. Corresponding knockouts need to be cut on the panel frame.

### Refrigerant pipe routing direction



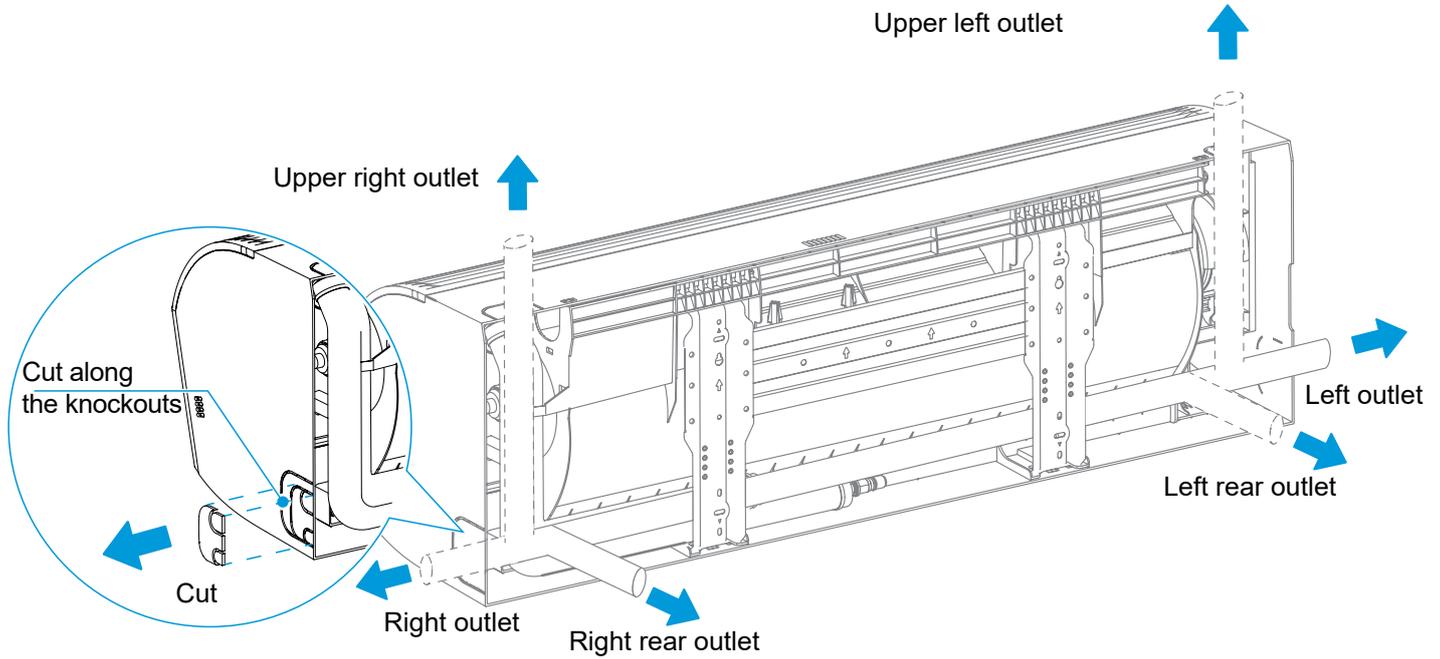
For units with a drainage pump:

The drainage pipe can be arranged from six directions: left, left rear, right, right rear, upper left, and upper right.

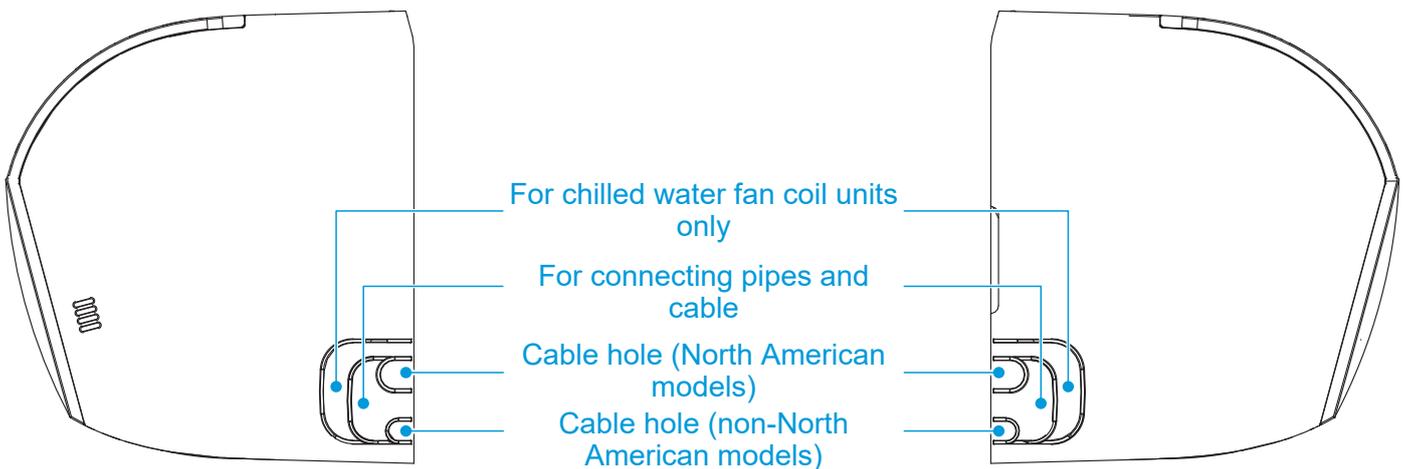
For units without a drainage pump:

The drainage pipe can be arranged from four directions: left, left rear, right, and right rear.

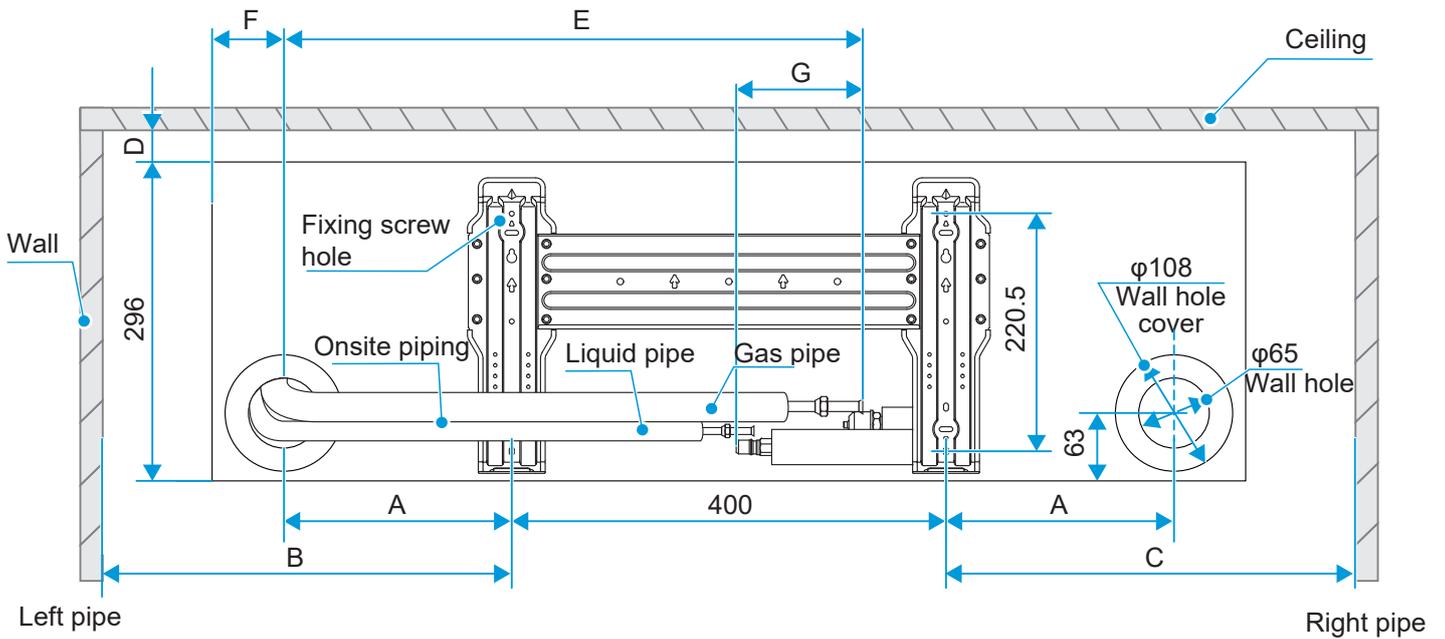
Corresponding knockouts need to be cut on the panel frame.



## Instructions On Cutting Left And Right Knockouts



# Installation Board Positioning



| Distance<br>Capacity(kBtu/h) | A   | B          | C          | D         | E   | F  | G   | Reserved length of power supply cable and signal cable |            |
|------------------------------|-----|------------|------------|-----------|-----|----|-----|--------------------------------------------------------|------------|
|                              |     |            |            |           |     |    |     | Left pipe                                              | Right pipe |
| $\text{kBtu/h} \leq 12$      | 100 | $\geq 225$ | $\geq 225$ | $\geq 30$ | 230 | 65 | 102 | $\geq 1115$                                            | $\geq 415$ |
| $12 < \text{kBtu/h} \leq 18$ | 180 | $\geq 325$ | $\geq 325$ | $\geq 30$ | 412 | 65 | 102 | $\geq 1315$                                            | $\geq 415$ |
| $18 < \text{kBtu/h} \leq 28$ | 220 | $\geq 375$ | $\geq 375$ | $\geq 30$ | 530 | 65 | 95  | $\geq 1565$                                            | $\geq 415$ |

# Installation Materials

## 1 Accessories

### List of accessories

|                                                                                  |                                                                 |                  |                        |                                    |
|----------------------------------------------------------------------------------|-----------------------------------------------------------------|------------------|------------------------|------------------------------------|
| Installation And Operation Manual X 1<br>(Make sure to hand it over to the user) | Flare Nut X 2<br>For use in the installation of connecting pipe | Drain Hose X 1   | Installation Plate X 1 | Plastic Expansion Screw Anchor X 4 |
| Wall Sleeve X 1                                                                  | Wall Sleeve Cover X 1                                           | Binding tape X 1 | Power Cable Clamp X 2  | Screw ST3.9*25 X 4                 |
| Screw ST3.9*6.5 X 4                                                              |                                                                 |                  |                        |                                    |

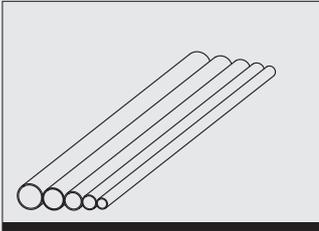
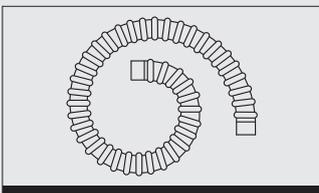
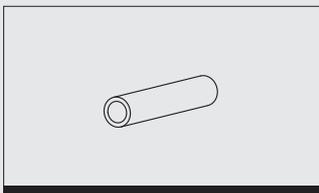
### NOTE

Check the accessory kit for the above items and contact your local dealer for any missing items.

Do not throw away any accessories that may be required for installation until the installation is complete.

Customers are free to choose to buy wired controllers, remote controllers (with a seven-speed wind controller) and other optional accessories.

## 2 Field supply accessories

|                                                                                     |                                                                                                                                                                          |             |                                                                                                                                                                                                                                                                                                                                                                |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | Connecting pipe (Unit: mm)                                                                                                                                               |             |                                                                                                                                                                                                                                                                                                                                                                |
|                                                                                     | Capacity(kBtu/h)                                                                                                                                                         | Piping      | Gas side                                                                                                                                                                                                                                                                                                                                                       |
|                                                                                     | kBtu/h≤18                                                                                                                                                                | Liquid side | Φ12.7×0.75                                                                                                                                                                                                                                                                                                                                                     |
| 18 < kBtu/h≤28                                                                      | Liquid side                                                                                                                                                              | Φ15.9×1.0   |                                                                                                                                                                                                                                                                                                                                                                |
| Remarks                                                                             | For connection of the indoor unit refrigerant system, it is recommended to use a soft connecting pipe (T2M), with the length selected according to the actual situation. |             |                                                                                                                                                                                                                                                                                                                                                                |
|  | Extension drain hose                                                                                                                                                     |             | Thermal insulation pipe                                                                                                                                                                                                                                                                                                                                        |
|                                                                                     | This is used as the indoor unit's drain pipe, 16mm in diameter. The length is determined according to actual needs.                                                      |             |  <p>The thickness of the insulation pipe for the connecting pipe is usually 15mm or above; and the thickness of the insulation pipe for the UPVC plastic tube is usually 10mm or above. If the pipe is used in a closed humid area, the thickness should be increased.</p> |

### NOTE

Materials, including connecting pipes, drain hoses, various fasteners (such as pipe supports, clamps, and screws), power supply cable, and signal cables to be used for field installation need to be purchased on site by the installation operator. Materials and specifications must comply with relevant national or industry standards.

### 3 Insulation material requirements

#### Connecting pipe insulation

- ① The insulation work should only be carried out after the successful completion of the air tight test.
- ② Use polyethylene foam as insulation material, fire rating class is B1 and heat resistance is over 120°C.
- ③ Thickness of the insulation pipe:
  1. When the pipe diameter is equal to or greater than 15.9mm, the insulation thickness is at least 20mm.
  2. When the pipe diameter is equal to or smaller than 12.7mm, the insulation thickness is at least 15mm.
- ④ In cold climates, for heating application, the insulation thickness of outdoor refrigerant pipe is at least 40mm, the insulation thickness of indoor refrigerant pipe is at least 20mm.

#### NOTE

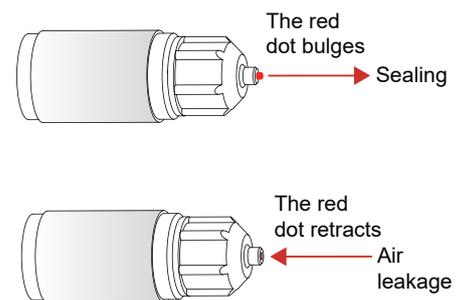
█ The materials and specifications of insulation materials must meet national or industry standards.

## Preparations Before Installation

### 1 Check before installation

#### Unpacking Check

- ① After unpacking, check whether the packing materials are in good condition, whether the accessories that come with the product are complete, whether the air conditioner is intact, whether the surfaces of the heat exchanger and other parts are not worn, and whether there are oil stains on the stop valves of the unit.
- ② Check the two sealing nuts of the refrigerant pipe, and observe whether the red dot on the surface of the sealing nut of the gas pipe bulges. If it bulges, the refrigerant system is well sealed; if it retracts, it is leaking, and need to contact local dealer.
- ③ Check the model before installation.
- ④ After indoor unit and outdoor unit inspection, pack them with plastic bags to avoid intake of foreign matters.



## Refrigerant Connecting Piping Installation

When connect different series of outdoor units, the length and level differences of piping connections. Refer to the Installation and Operation Manual of the outdoor unit.

## CAUTION

The installation of pipe-work shall be kept to a minimum.

During the installation of the connecting pipes, do not allow air, dust, and other debris to penetrate the piping system, and make sure the interior of the pipes is dry.

Install the connecting pipes only when the indoor units and outdoor units are mounted.

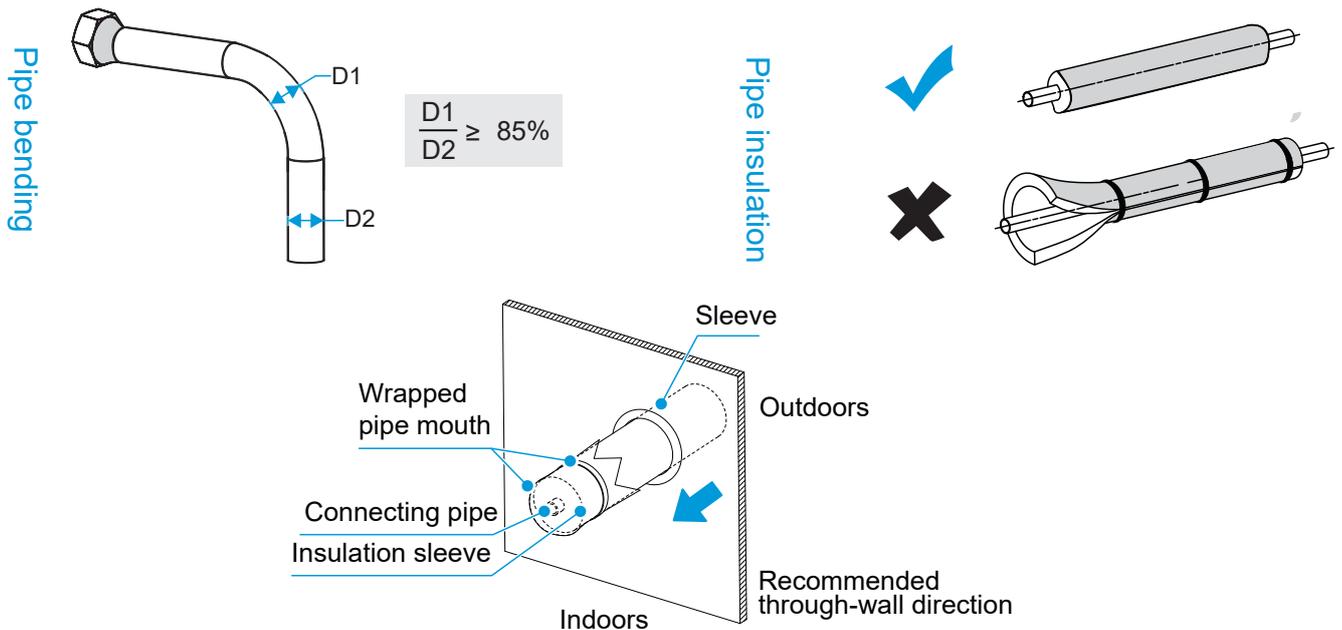
When installing the connecting pipes, record the actual installation length of the liquid pipe so that additional refrigerant can be added.

The connecting pipes must be wrapped with thermal insulation materials when they are installed.

In the event of refrigerant gas leakage during operation, please ventilate immediately.

## 1 Pipe layout

- ① The deformed pipe area must not exceed 15% .
- ② A protective sleeve should be installed at the wall or floor hole.
- ③ The weld joint must not be inside the insulation.
- ④ The drill hole on the external wall must be sealed.



## 2 Pipe connection steps

### CAUTION



Bend and arrange pipes carefully without damaging the pipes and their insulating layers.



Do not let the interface of the indoor unit bear the weight of the connecting pipe; otherwise, the connecting pipe may be crushed and deformed, which will affect the cooling (heating) effect, or the thermal insulation materials may be compressed, resulting in air leakage and condensation.

The connecting pipes to the outdoor units. Please refer the Installation and Operation Manual of the outdoor units.

### 3 Pipe connection

#### Processing method

Mechanical bending processing: Wider application ( $\phi 6.35\text{mm}$ –  $\phi 28\text{mm}$ ), using spring pipe bender, manual pipe bender or electric pipe bender.

#### ⚠ CAUTION

The bending angle should not exceed  $90^\circ$ ; otherwise, wrinkles will be formed in the pipe, which can easily break.

The bending radius should not be smaller than  $3.5D$  (pipe diameter) and should be as large as possible to prevent the pipe from becoming flattened or crushed.

When mechanically bending the pipe, the pipe bender inserted into the connecting pipe must be cleaned.

#### 1. Brazing pipes

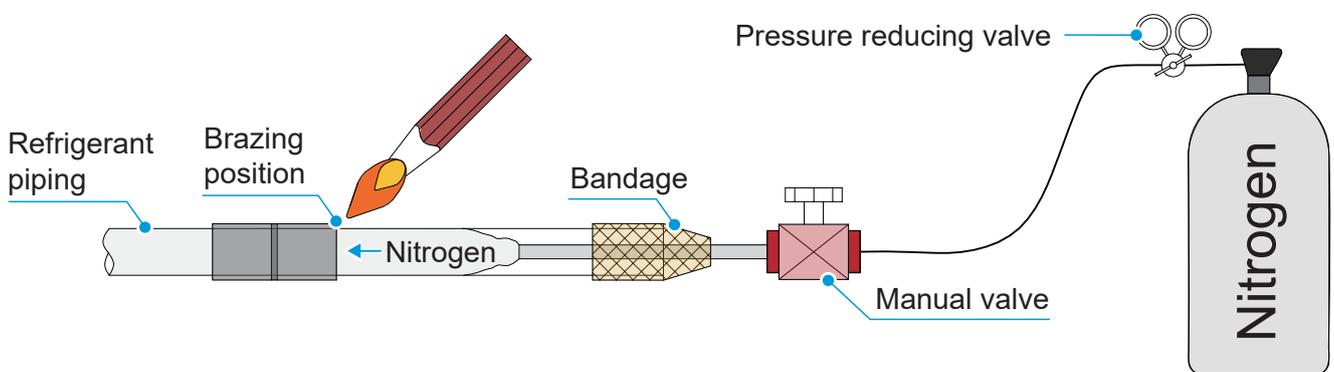
When brazing pipes, fill the pipes with nitrogen.

#### ⚠ CAUTION

When it is necessary to fill the piping with nitrogen during brazing, the pressure must be kept at  $0.02\text{MPa}$  using a pressure relief valve.

Do not use flux when brazing the piping. Use a phosphor copper that does not require flux.

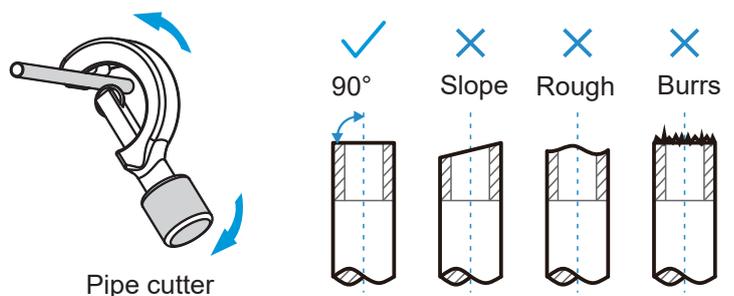
Do not use any antioxidants when brazing the piping. The piping may become clogged with residual antioxidants, which may block components such as electronic expansion valves during operation.

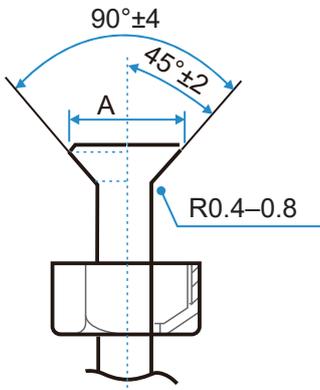


#### 2. Flaring

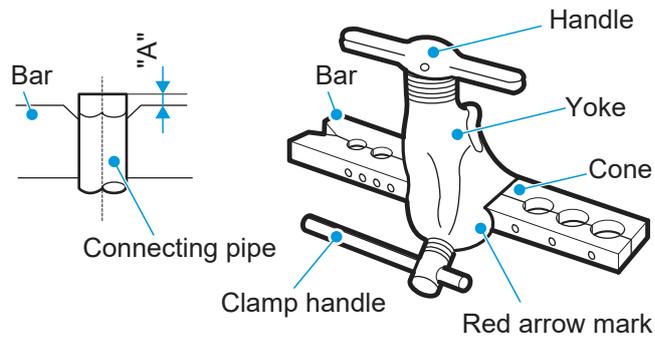
To cut the piping with a pipe cutter, rotate the pipe cutter repeatedly.

Put the pipe into the connecting nut flaring, and both the gas pipe and liquid pipe of the indoor unit are connected by flaring.



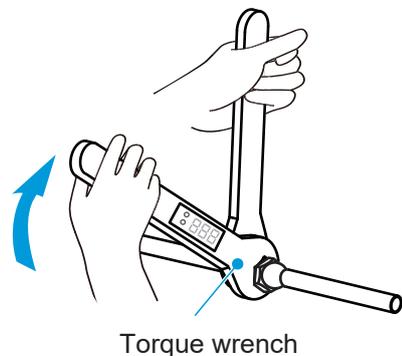
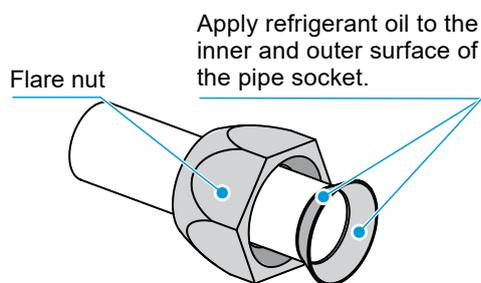


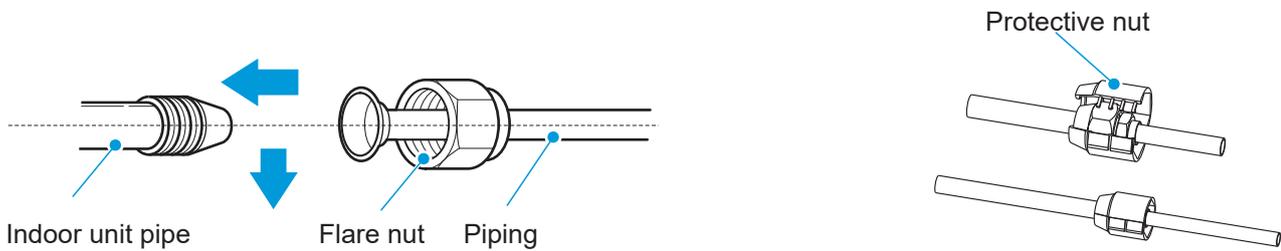
| Outer diameter (mm) | A (mm) |      |
|---------------------|--------|------|
|                     | Max.   | Min. |
| Φ6.35               | 8.7    | 8.3  |
| Φ9.52               | 12.4   | 12.0 |
| Φ12.7               | 15.8   | 15.4 |
| Φ15.9               | 19.1   | 18.6 |
| Φ19.1               | 23.3   | 22.9 |



### 3. Nut fastening

- ① Connect the indoor unit first, then connect the outdoor unit. Before tightening the flare nut, apply refrigeration oil on the inner and outer surface of the pipe flare (must use refrigeration oil compatible with the refrigerant for this model), and turn it 3 or 4 turns by hand to tighten it. When connecting or removing a pipe, use two wrenches at the same time.
- ② Align the connecting piping, firstly tighten most of the thread of the connecting nut by hand, and then use a torque wrench to tighten the last 1-2 turns of the thread as shown in the figure.
- ③ The brazing is done on site, and the bell mouth cannot be used indoors. (For IEC/EN 60335-2-40 except IEC 60335-2-40: 2018)
- ④ The protective nut is a one-time part, it can not be reused. In case it is removed, it should be replaced with a new one. (For IEC 60335-2-40: 2018 only)





## ⚠ CAUTION

When flared joints are reused, the flare part should be re-fabricated.

| Pipe size (mm) | Tightening torque [ N.m (kgf.cm)] |
|----------------|-----------------------------------|
| Φ6.35          | 14.2–17.2 (144–176)               |
| Φ9.52          | 32.7–39.9 (333–407)               |
| Φ12.7          | 49.5–60.3 (504–616)               |
| Φ15.9          | 61.8–75.4 (630–770)               |
| Φ19.1          | 97.2–118.6 (990–1210)             |

## ⚠ CAUTION

Excessive torque will damage the flared mouth and nut, and too small torque cannot tighten the nut, which will cause refrigerant leakage. Please refer to the above table to determine the appropriate tightening torque.

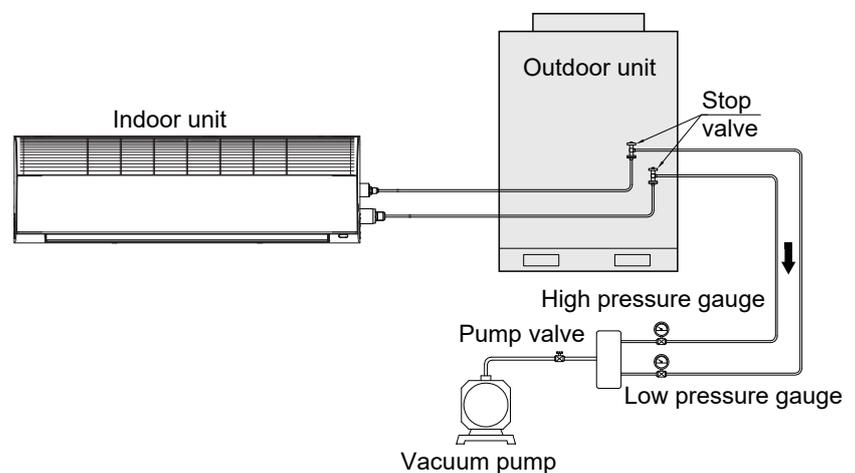
## 4 Refrigerant piping fixing

Angle iron brackets or round steel hangers should be used for fixing. When the liquid pipe and gas pipe are suspended together, the size of the liquid pipe shall prevail.

| Pipe outer diameter (mm)     | ≤20 | 20~40 | ≥40 |
|------------------------------|-----|-------|-----|
| Horizontal pipe distance (m) | 1.0 | 1.5   | 2.0 |
| Stand pipe distance (m)      | 1.5 | 2.0   | 2.5 |

## 5 Vacuum pumping

Connect the vacuuming unit through a manifold to the service port of all stop valves.



## ⚠ CAUTION

Do not purge the air with refrigerant of outdoor unit, it will cause fire or system malfunction.

## **6** Leak detection

The leak test must satisfy the specifications of EN378-2.

### **1. To check for leaks: Vacuum leak test**

- ① Evacuate the system from the liquid and gas piping to  $-100.7$  kPa ( $-1.007$  bar)(5 Torr absolute) for more than 2 hours.
- ② Once reached, turn off the vacuum pump and check that the pressure does not rise for at least 1 minute.
- ③ Should the pressure rise, the system may either contain moisture (see vacuum drying below) or have leaks.

### **2. To check for leaks: Pressure leak test**

- ① Test for leaks by applying a bubble test solution to all piping connections.
- ② Discharge all nitrogen gas.
- ③ Break the vacuum by pressurising with nitrogen gas to a minimum gauge pressure of 0.2 MPa (2 bar). Never set the gauge pressure higher than the maximum operation pressure of the unit, i.e. 4.0 MPa (40 bar).

## **CAUTION**

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the connecting pipe-work.

Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.)

Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25 % maximum) is confirmed.

## **NOTE**

ALWAYS use a recommended bubble test solution from your wholesaler.

NEVER use soap water:

Soap water may cause cracking of components, such as flare nuts or stop valve caps.

Soap water may contain salt, which absorbs moisture that will freeze when the piping gets cold.

Soap water contains ammonia which may lead to corrosion of flared joints (between the brass flare nut and the copper flare).

## 7 Refrigerant charge

The refrigerant is pre-charged in the outdoor unit at the factory, but additional refrigerant may be necessary depending on the field piping.

### WARNING

- Compliance with national gas regulations shall be observed
- keep ventilation openings clear of obstruction.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

### CAUTION

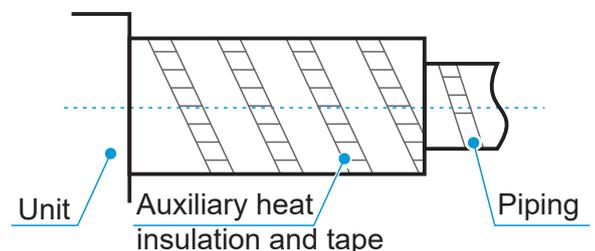
- Cylinders shall be kept upright if a siphon tube is present.

## 8 Insulation treatment

Pipes on the liquid and gas sides have a low temperature during cooling. Take sufficient insulation measures to prevent condensation.



- Be sure to use a thermal insulation material with a heat resistance of 120°C or higher for the pipes.
- The attached insulation material for the part of the indoor unit where the pipe connects must undergo heat insulation treatment that leaves no gaps.
- For outdoor pipelines, additional protective treatments should be performed, such as adding metal duct boxes or wrapping the pipes with aluminum foil materials. Thermal insulation materials directly exposed to the open air will degrade and lose their insulating properties.



### 1. Steps of insulating refrigerant piping



Connecting parts: For example, brazing area, flare, or connections shall be insulated after passing the air tightness test.

### 2. Reasons why refrigerant piping shall be insulated

- (1) The gas pipes and liquid pipes can become extremely hot or cool while in operation. Therefore, they should be insulated. Otherwise, the cooling and heating effects will be seriously impacted, and the compressor may become burnt.
- (2) The pipes are cold when the unit operates in cooling mode. If they are not properly insulated, they may cause condensation and water leakage.
- (3) The pipes are hot (usually 50–100°C) when the unit operates in heating mode, and accidental contact with the pipes will cause burns. To avoid burns, the pipes should be insulated.

### 3. Selection of insulation materials for refrigerant piping

Use the closed-cell foam insulation material, which has a flame retardant level of B1 and heat resistance of over 120°C.

### 4. Thickness of the insulation layer

When the outer diameter  $d$  of the connecting pipe is not greater than  $\Phi 12.7\text{mm}$ , the thickness  $\delta$  of insulation layer is greater than 15mm.

When the outer diameter  $d$  of the connecting pipe is not smaller than  $\Phi 15.9\text{mm}$ , the thickness  $\delta$  of insulation layer is greater than 20mm.

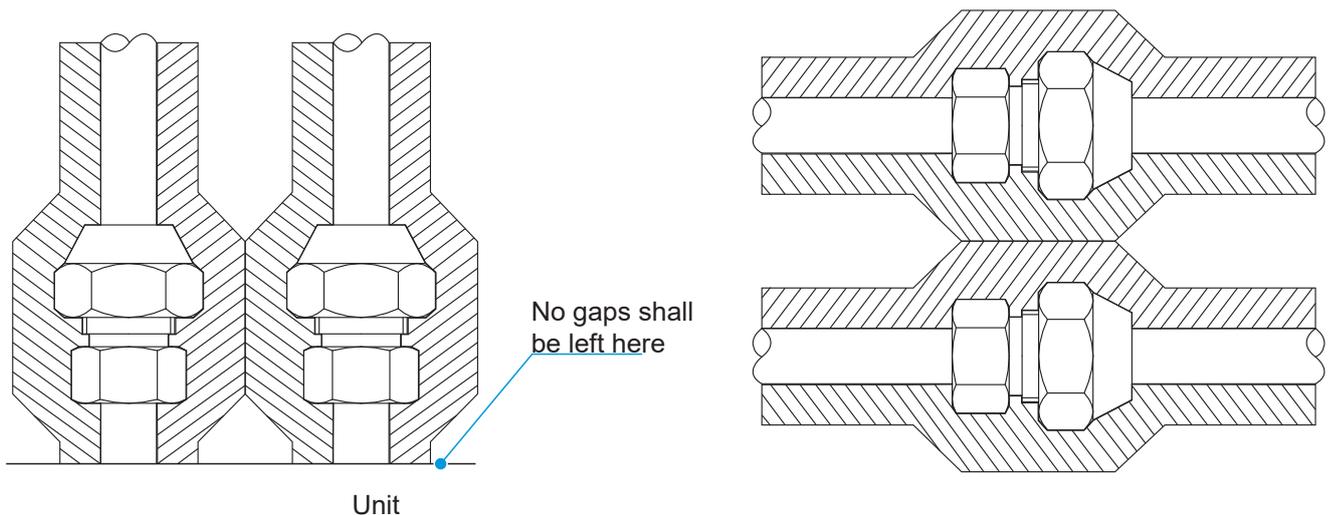
### CAUTION

The above thickness should be increased if the place is hot and humid.

The pipes outdoors should be protected by metal covers to avoid sunlight, rain, weathering, external force or artificial damage.

### 5. Installation and insulation tips

Pipe connectors shall be properly insulated.



### CAUTION

Avoid any gaps where the insulation materials connect.

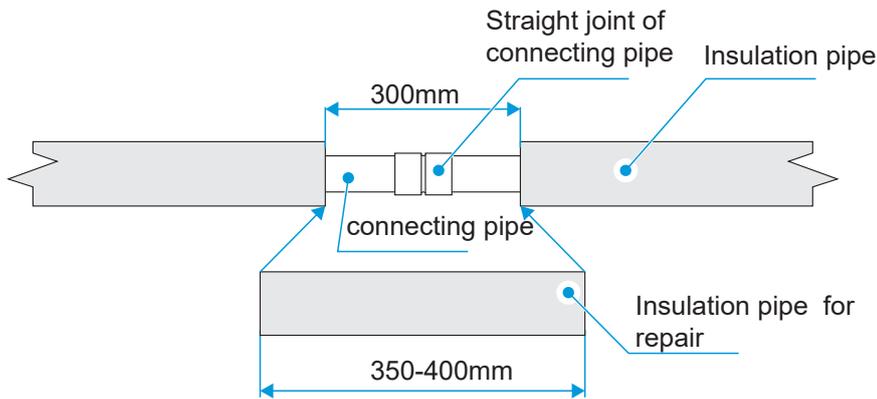
Pulling or wrapping the connecting sections too tightly can cause them to shrink, resulting in condensation and dripping.

Avoid squeezing out the air in the materials, as this can reduce their insulation effects.

Stress generated by tight wrapping will accelerate the aging and peeling of the tape over time.

Don't wrap the insulated pipes of the concealed sections of the indoor unit, otherwise the insulation performance will be reduced.

Steps to repair insulation pipe: (see the figure below)



Cut a section of insulation pipe longer than the gap, cut one side along the centerline, install the insulation pipe to the connecting pipe, and apply glue to the all joints.

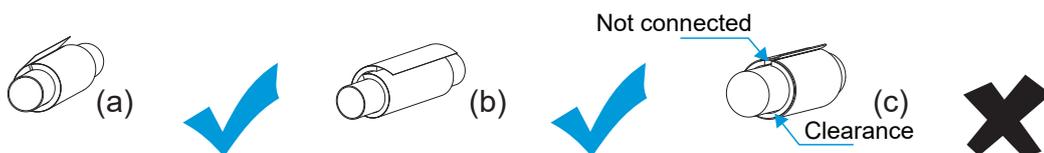
### CAUTION

Tips for repairing insulation layer:

1. The length of the insulation pipe for repair (protection sponge used to fill the gap) must be 50–100 mm longer than the gap.
2. The insulation pipe for repair must be cut neatly.
3. Tightly insert the insulation pipe for repair into the gap.
4. All the sectional areas and cuts must be glued.
5. Wrap the joints with tape.

### CAUTION

When installing the insulation pipe on site, please cut it according to the actual needs. (Either method (a) or (b) is OK. Method (c) is incorrect. There must be no gap between the insulation pipe and connecting pipe.)



# Drain Pipe Installation

## CAUTION

Before installation of the drain pipe, determine its direction and elevation to avoid intersection with other pipelines to ensure that the slope is straight.

The highest point of the drain pipe should be equipped with a vent port to ensure the smooth drainage of condensate water, and the vent port must face downwards to prevent dirt from entering the pipe.

Do not connect the drain pipe to the wastewater pipe, sewage pipe, or other pipes that produce corrosive gases or odors. Otherwise, the indoor unit (especially the heat exchanger) may be corroded and odor may enter the room, negatively impacting the heat exchange effects and user experience. The user will assume responsibility for any consequences resulting from failure to abide by instructions.

After the pipeline connection is completed, a water test and a full water test should be done to check whether the drainage is smooth and whether the pipeline system leaks.

The air conditioner drain pipe must be installed separately from other sewage pipes, rainwater pipes and drain pipes in the building.

Adverse slope, convex and concave pipes are prohibited, as improper airflow will cause poor drainage.

Drain pipes need to be evenly wrapped with thermal insulation pipes to prevent condensation.

All joints of the drainage system must be sealed to prevent water leakage.

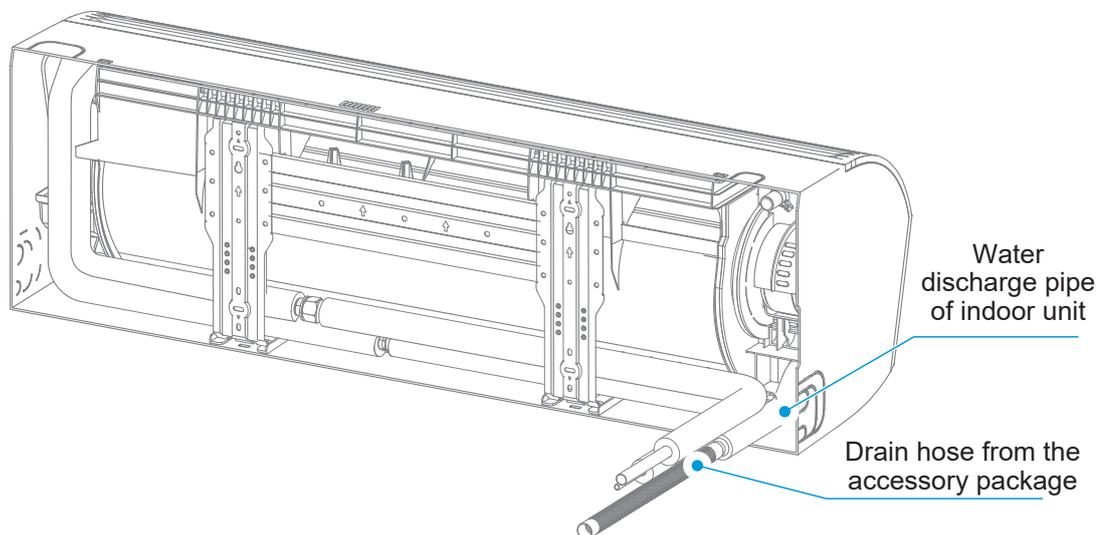
Please connect the drain pipes in the following ways. Improper installation of the pipes may result in water leakage and damage to furniture and property.

## **1** Install the drain hose.

- ① Connect the drain hose to the water discharge pipe of the indoor unit.
- ② Wrap the joint with waterproof tape, cover the exposed drain hoses with insulation material, and tie them with a binding tape.
- ③ Insert the end of the drain hose outdoors into the drain pipe.

## NOTE

The drain hose is at the outer layer of the indoor unit drain pipe. Try to connect the two pipes till the end.



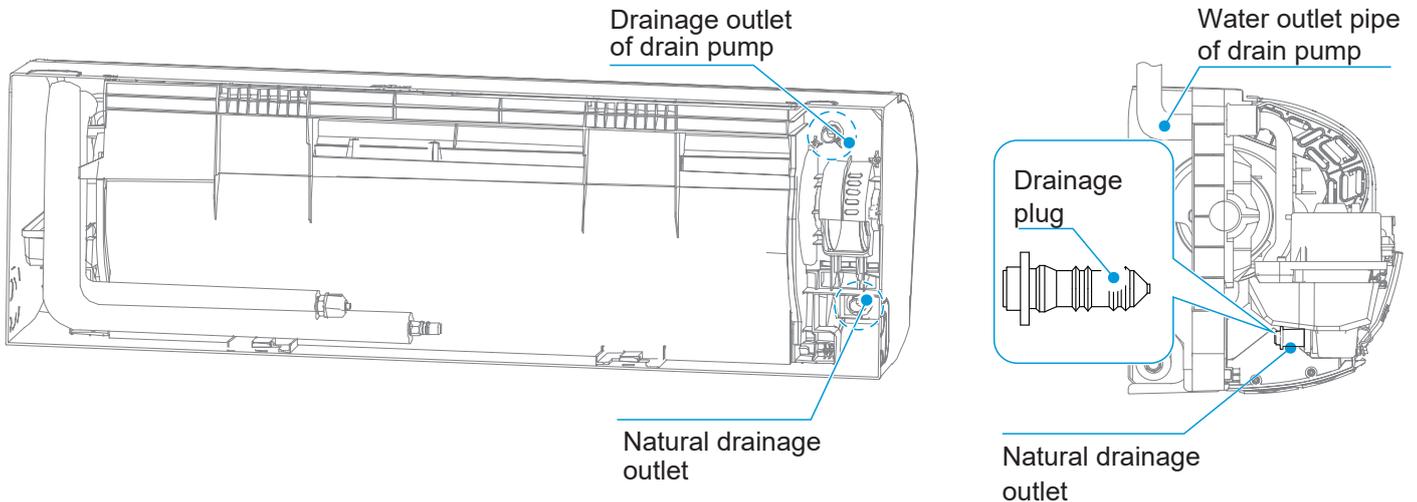
## 1. Selection of drainage outlet

For unit without a drain pump, connect the drain hose to the natural drainage outlet.

For unit with a drain pump, connect the drain hose to the drainage outlet of drain pump, seal the natural drainage outlet to use a drainage plug.

### CAUTION

Wrong selection of drainage outlet result in malfunction of water drainage.

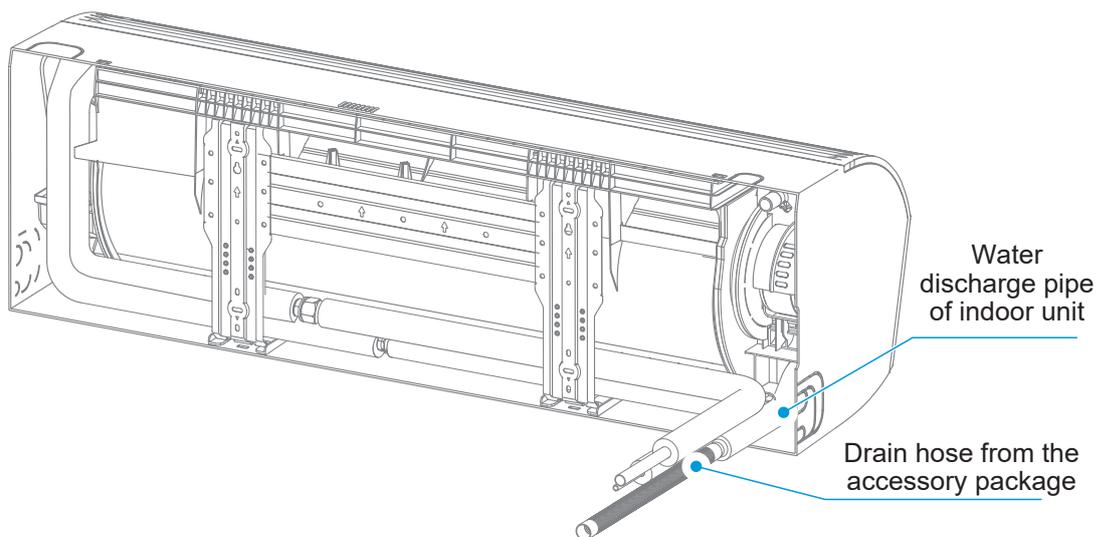


## 2. Connection

- 1 Connect the drain hose to the selected drainage outlet.
- 2 For natural drainage outlet , wrap the joints, exposed drain hose and refrigerant connecting pipes with waterproof insulating tape, and tie them with a binding tape.

### CAUTION

Drain hose is below the refrigerant pipes.



Insert the wall sleeve into the unit.

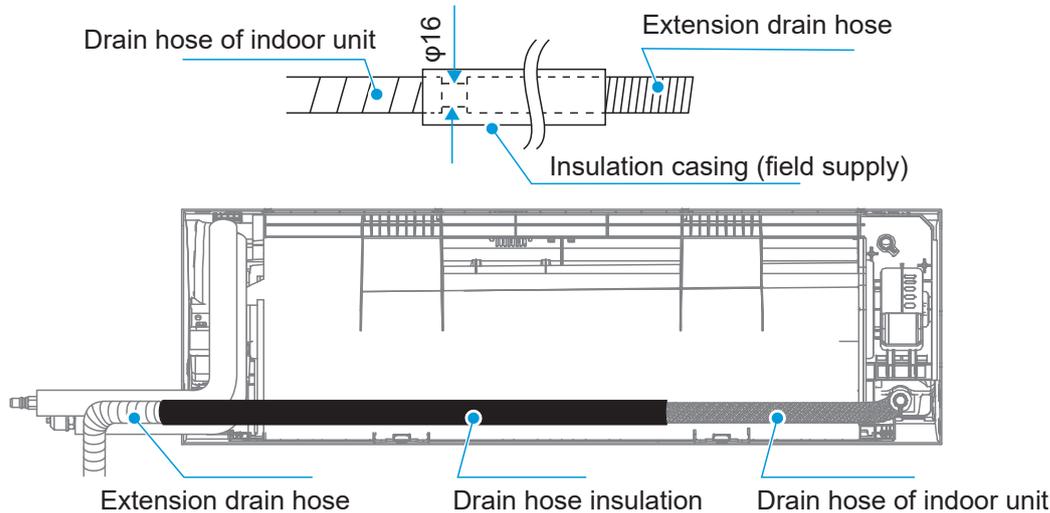
### NOTE

Install the wall sleeve cover after laying the refrigerant piping and drain pipe.

- ③ For drainage outlet of drain pump, wrap the joints and exposed drain hose with waterproof insulating tape, and tie it with a binding tape.

## 2 Extend the drain pipe.

1. To extend the length of a drain pipe, purchase an extension drain hose locally. Ensure the extension portion of the drain hose indoors undergoes heat insulation treatment.



### ⚠ CAUTION

Indoor parts of the drain hose shall be insulated to prevent condensation, and drain hose insulation should be thicker than 10mm.

If the pipe is not wholly insulated, ensure to reinsulate the cut part.

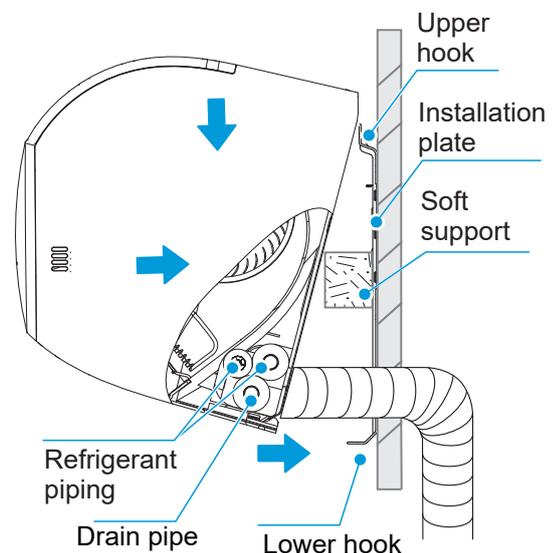
Use glue or clamp to connect the joints and cuts of the thermal insulation pipe, and ensure clamp header is at the top of the pipes.

## 3 Install the wall sleeve

Drill a 80mm feed-through hole in the wall with a downward slope towards the outside.

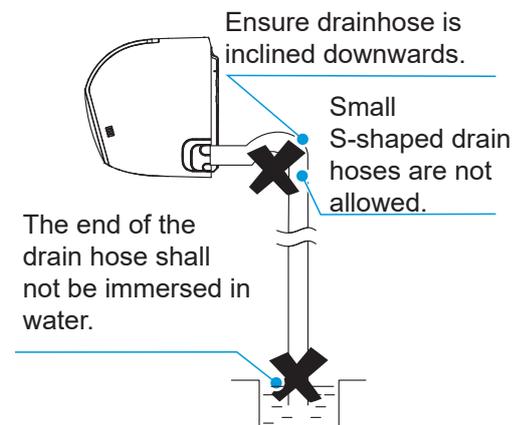
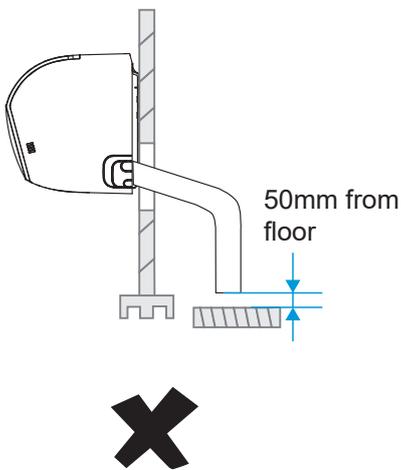
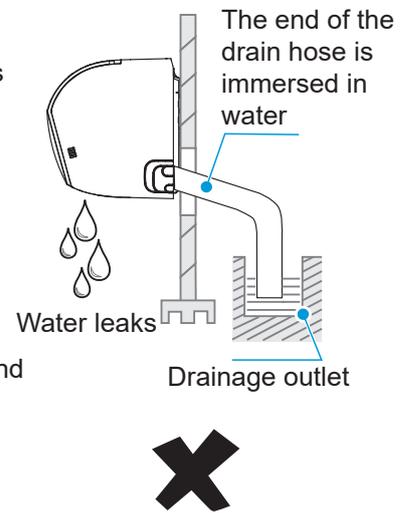
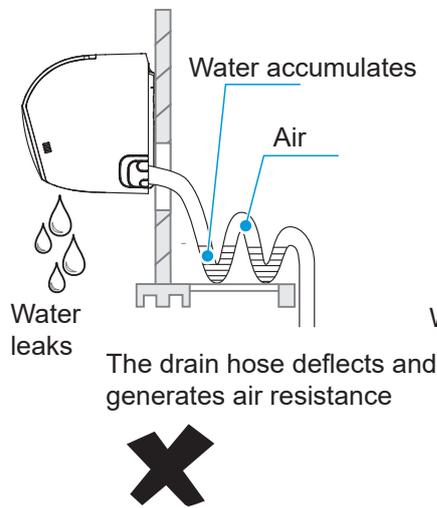
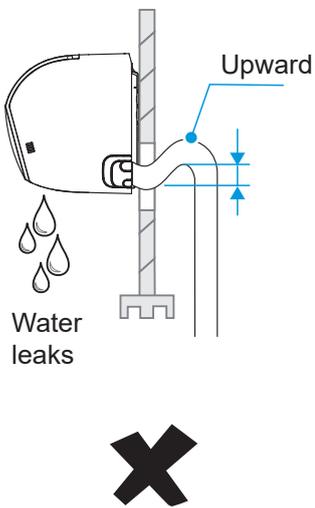
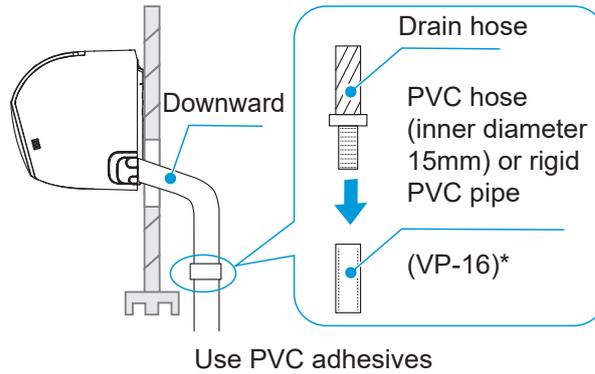
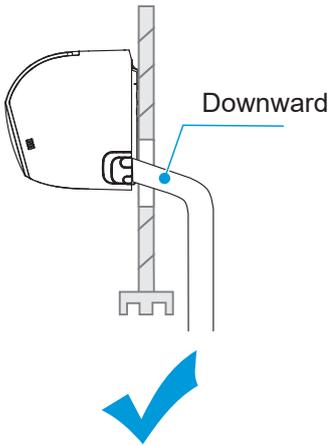
## 4 Hook the indoor unit on the installation plate.

- ① Pass the properly bundled pipeline and connection cables through the wall hole, ensure the connecting pipes are free of sand and dust.
- ② Hang the buckle at the back of the indoor unit on the upper hook of the installation plate. Push the indoor unit left and right to check that the unit is securely and firmly mounted.
- ③ Push the lower part of the indoor unit against the wall, and push the indoor unit up and down and left and right to check that the connection is secure.
- ④ Until the indoor unit can be connected properly, make sure that the indoor unit is buckled into the slots. Use your hands to shake the unit to check that it does not move up, down, left or right.
- ⑤ Use a level to verify that the indoor unit is level.



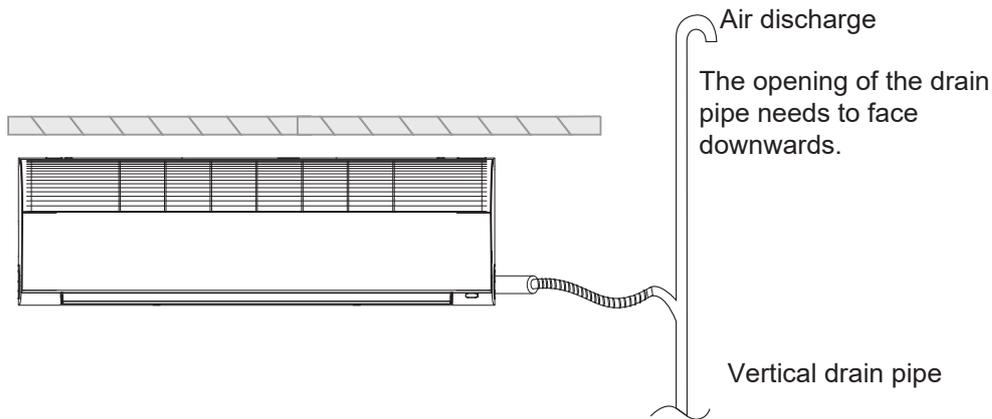
## 5 Installation requirement for drain pipe

The drain pipe must be inclined downwards (1/100 or above) to avoid condensate water dropping.

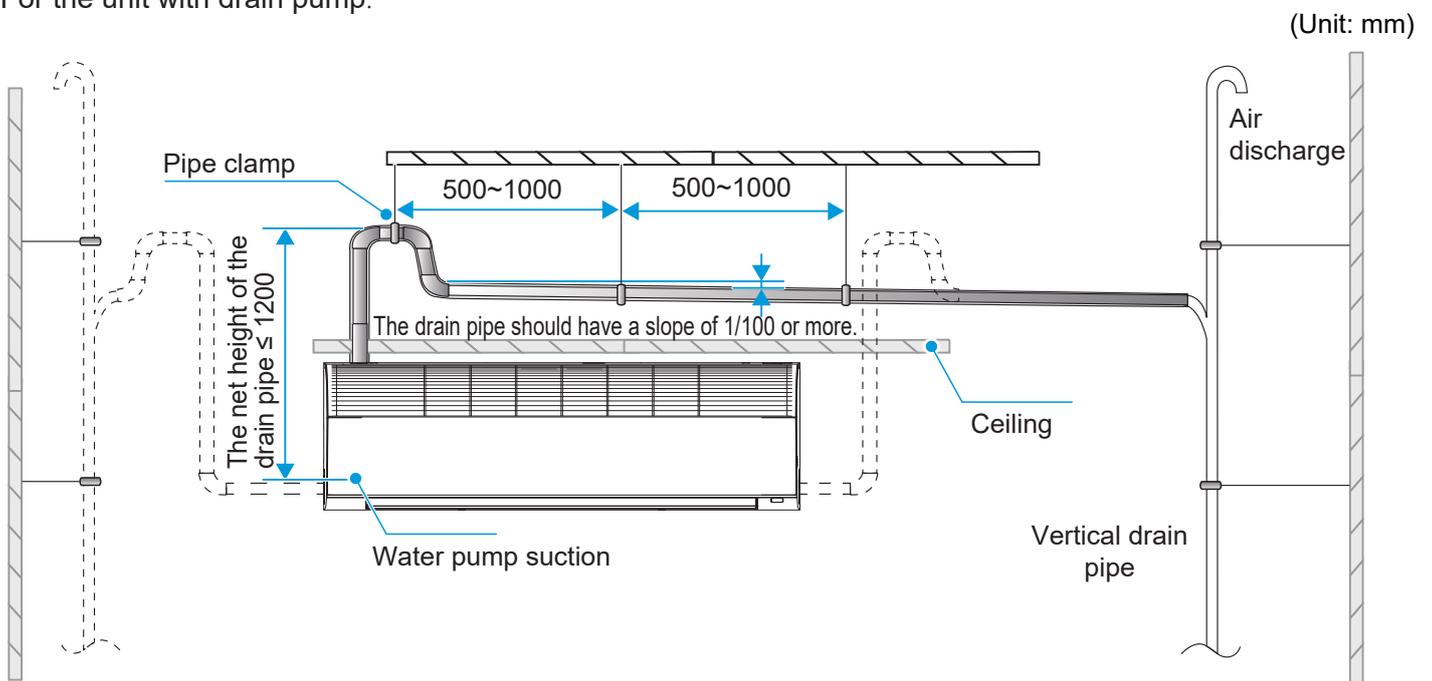


## 6 Connection method of the drain pipe

For the unit without drain pump:



For the unit with drain pump:



### ⚠ CAUTION

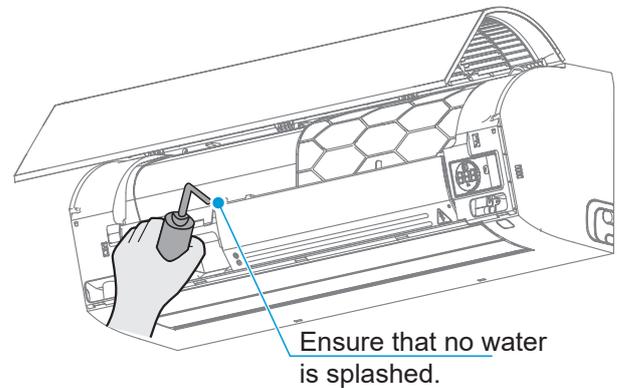
Requirements for slope of the drain pipe:

- ① The horizontal drain pipe shall have a slope of at least 1% that follows the direction of water flow. Lifting bolts shall be placed every 1–1.5m at a horizontal drain pipe and every 1.5–2.0m at a vertical drain pipe. Each vertical drain pipe shall have at least two fixing points for branch pipes and lifting bolts.
- ② Adverse slopes are prohibited, and no water may accumulate in the elbow pipe. The outlet end shall not be immersed in liquid.

## 7 Water drainage test.

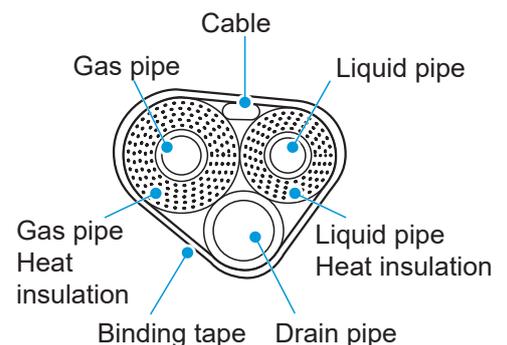
### Drainage

- ① Open the panel assembly and remove the air filter.
- ② Pour water into the drain pan.
- ③ After confirming that the drainage is smooth and free of water leakage, install the air filter and close the panel assembly.



## 8 Lay and insulate pipes.

- ① Straighten and place the connecting pipes on the floor, and lay the drain pipe and various cables (remember to distinguish the two ends of the cable) around the connecting pipes.
- ② Measure and adjust the distances of the gas pipe, liquid pipe and various cables based on the connecting point of the drain pipe, and bind them together with cable ties.
- ③ Lay the pipes and cables in the following sequence: drain pipe at the bottom, connecting pipe in the middle, and power supply cable at the top.
- ④ Use binding tape to tie the pipes and cable together.



Note: If the drain pipe is wrapped above the piping, it may cause poor drainage or backflow of water.

### NOTE

The cables may vary from model to model.

The binding shall be seamless and neat in appearance.

# 3 Electrical Connection

## DANGER

The power supply must be cut off before any electrical work is carried out. Do not conduct electrical work when the power is on; otherwise, it may cause serious personal injury.

The air conditioning unit must be earthed reliably and must meet the requirements of the local country/region. If the earthing is not reliable, serious personal injury due to electric leakage may occur.

## WARNING

The appliance shall be installed in accordance with national wiring regulations.

Installation, inspection or maintenance operations must be completed by professional technicians. All parts and materials must comply with the relevant regulations of the local country/region.

The air conditioning unit must be equipped with a special power supply, and the power supply voltage should conform to the nominal working voltage range of the air conditioning unit.

The power supply of the air conditioning unit must be equipped with a power disconnect device that conforms to the requirements of relevant local technical standards for electrical equipment. The power disconnecting device must be equipped with short circuit protection, overload protection and electric leakage protection. The clearance between open contacts of the power disconnecting device shall be at least 3mm.

The core of the power supply cable must be made of copper, and the wire diameter should meet the current-carrying requirements. For details, refer to the "Power supply cable Diameter and Electric Leakage Protector Selection". A wire diameter that is too small may cause the power supply cable to heat up, resulting in a fire.

The power supply cable and the earth wires should be secured reliably to avoid stress on the terminals. Do not pull the power supply cable forcibly; otherwise, the wiring may become loosened or the terminal blocks may be damaged.

Strong current wires such as power supply cable cannot be connected to weak current wires such as communication wiring; otherwise, the product may be seriously damaged.

Do not bond and connect the power supply cable. Bonding and connecting the power supply cable may cause it to heat up, resulting in a fire.

## CAUTION

Avoid bonding and connecting the communication wiring. If doing so is unavoidable, at the very least, ensure a reliable connection by crimping or soldering and make sure the copper wire at the connection is not exposed; otherwise, communication failure may occur.

The power supply cable and communication wiring must be routed separately, with a distance of over 5 cm. Otherwise, communication failure may occur.

Keep the vicinity of the air conditioning unit as clean as possible to avoid small animals from nesting and biting the cables. If a small animal touches or bites the cables, short circuiting or electric leakage may occur.

Do not connect the earth wires to the gas pipe, water pipe, lightning rod earth wires or telephone earth wires.

Gas pipe: Risk of explosion and fire when gas leaks.

Water pipe: If rigid plastic pipes are used, there will be no earthing effect.

Lightning rod earth wires or telephone earth wires: In the event of lightning strikes, abnormal earth potential may rise.

After all wiring is completed, check carefully before turning on the power supply.

# Electrical Characteristics

| Model<br>(kBtu/h) | Electric Specifications Of The Indoor Unit |                |            |            | Indoor Fan Motor                |            |
|-------------------|--------------------------------------------|----------------|------------|------------|---------------------------------|------------|
|                   | Frequency<br>(Hz)                          | Voltage<br>(V) | MCA<br>(A) | MFA<br>(A) | Rated<br>Motor<br>Output<br>(W) | FLA<br>(A) |
| 5                 | 50                                         | 220~240        | 0.28       | 15         | 20                              | 0.22       |
| 7                 |                                            |                | 0.29       |            | 20                              | 0.23       |
| 9                 |                                            |                | 0.36       |            | 20                              | 0.29       |
| 12                |                                            |                | 0.39       |            | 20                              | 0.31       |
| 15                |                                            |                | 0.41       |            | 20                              | 0.33       |
| 18                |                                            |                | 0.51       |            | 20                              | 0.41       |
| 24                |                                            |                | 0.69       |            | 50                              | 0.55       |
| 28                |                                            |                | 0.98       |            | 50                              | 0.78       |

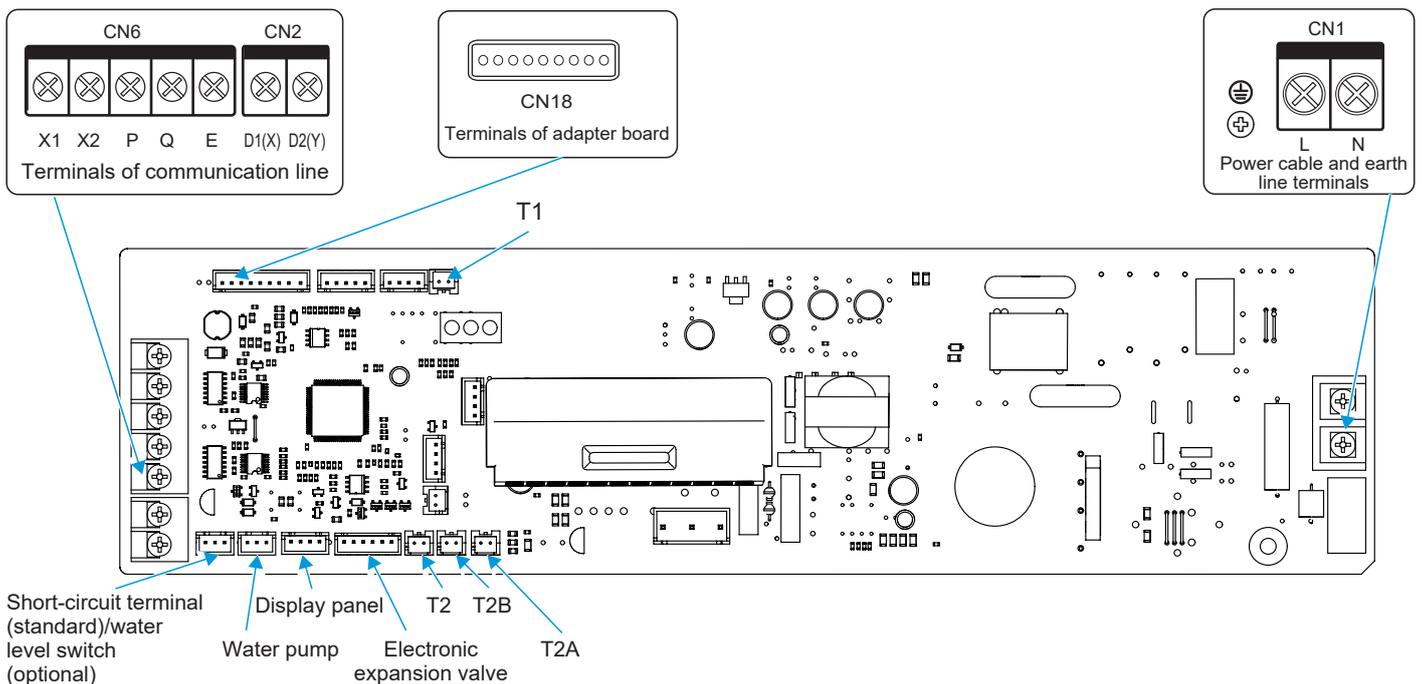
## NOTES:

MCA: Min. Circuit Amps. (A), which is used to select the minimum circuit size to ensure safe operation over a long period of time.

MFA: Max. Fuse Amps. (A), which is used to select the circuit breaker.

FLA: Full Load Amps. (A), which is the full load current of the indoor fan motor (reliable operation at the fastest speed setting).

## Schematic Figure Of The Main Terminal Blocks Of Main Control Board



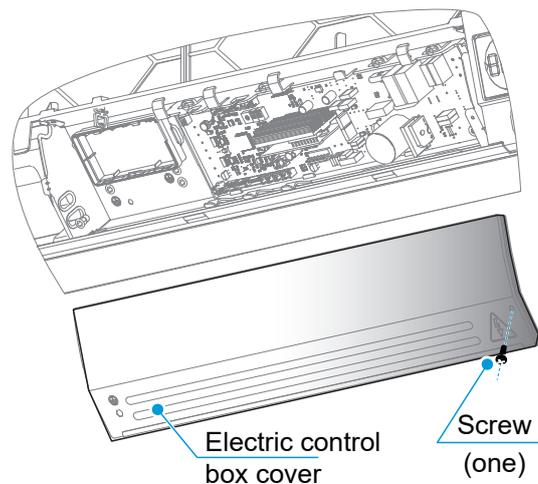
**CAUTION**



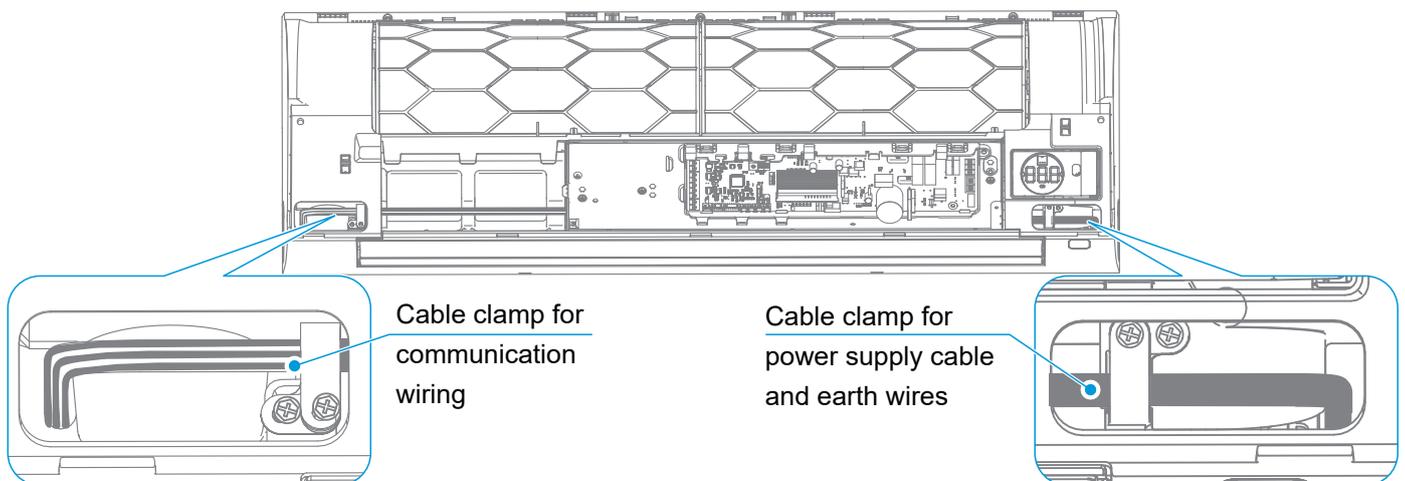
All weak point connection points meet SELV, such as X1, X2, P, Q, E, CN18 etc.

## Wiring

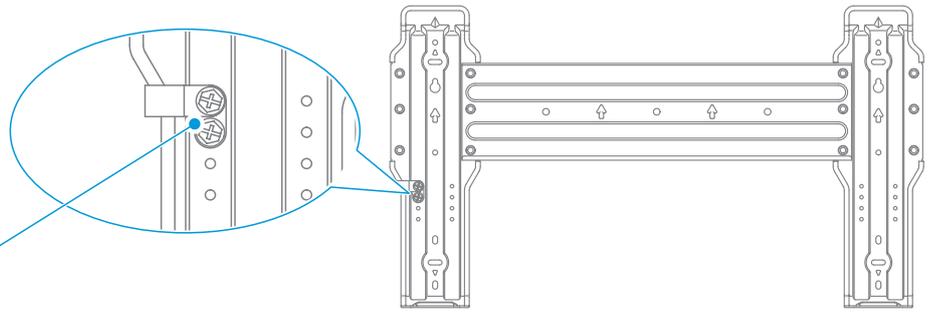
- 1 Open the indoor unit's electric control box cover.  
Loosen the screws on the right side of the electric control box cover and remove the electric control box cover.



- 2 Connect the strong current wires (power supply cable, alarm signal output wires, and strong current sterilization wires) and weak current wires (communication wiring, remote switch communication wiring, expansion board communication wiring) to the electric control box through the strong and weak current inlets of electric control box.



When there are multiple communication wires, it may not be possible to fix all the wires on the drain pan. In this case, use two ST3.6\*6.5 self-tapping screws and clamps from the accessory pack to fix the wires on the installation plate.



**⚠ CAUTION**

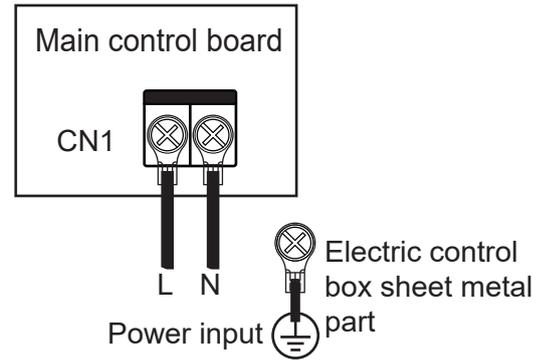
Power supply cable must be routed separately from the other cable such as communication wiring and display box communication wiring.

Water level switch terminals are shorted when the water level switch is unavailable.

### 3 Power supply cable connection

#### ① Connection between the power supply cable and power supply terminal

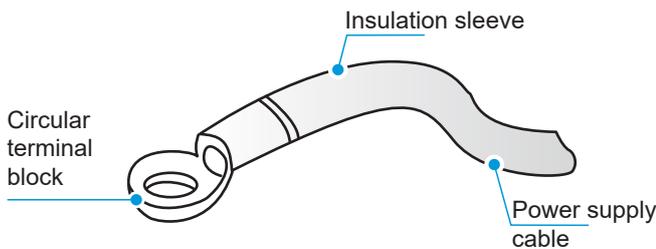
The power supply terminal of the indoor unit is fixed on the main control board, the power supply cable is connected to the power supply terminal labeled "CN1" on the main control board. The live and neutral wires are connected according to the main control board logos "L" and "N", and the earth wires is directly connected to the electric control box sheet metal part.



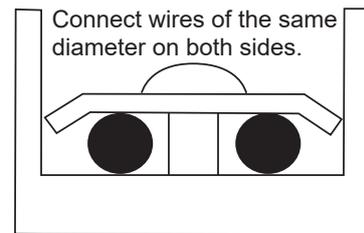
#### **⚠ CAUTION**

**A** Do not bond and connect the power supply cable. Bonding and connecting the power supply cable may cause it to heat up, resulting in a fire.

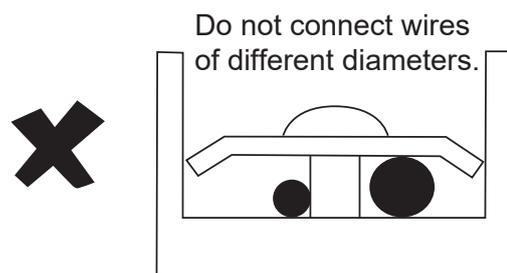
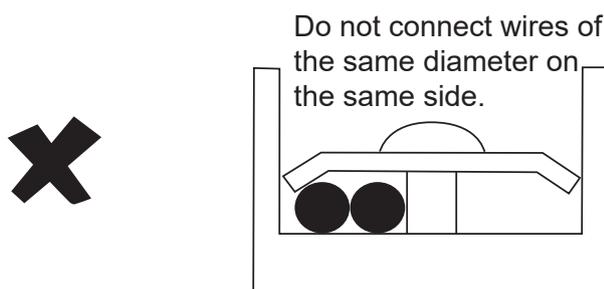
**B** The power supply cable must be crimped reliably using an insulated circular terminal block, and then connected to the power supply terminal of the indoor unit, as shown in the figure below.



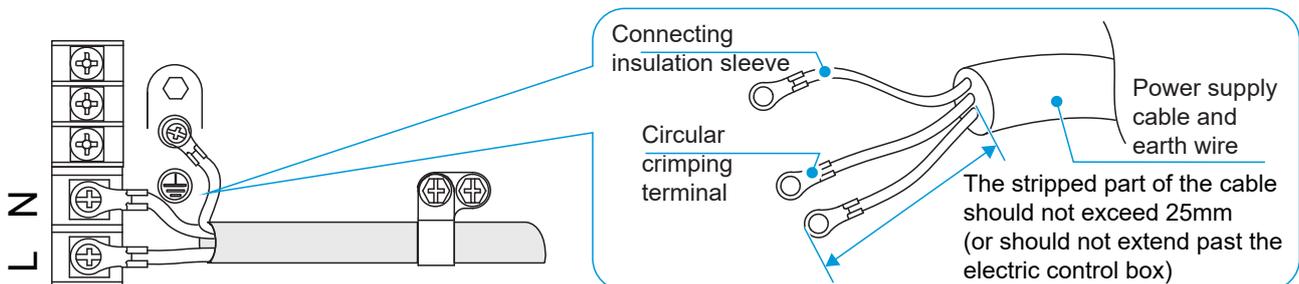
**C** If it fails to crimp the insulated circular terminal block due to on-site limitations, connect the power supply cable of the same diameter to both sides of the power supply terminal block of the indoor unit, as shown in the figure below.



**D** Do not press the power supply cable of the same wire diameter on the same side of the terminal. Do not use two power supply cable of different wire diameters for the same terminal blocks; otherwise, they can easily loosen due to uneven pressure and cause accidents, as shown in the figure below.



**E** The connected power supply cable should be secured with a wire clamp to prevent loosening, as shown in the figure.

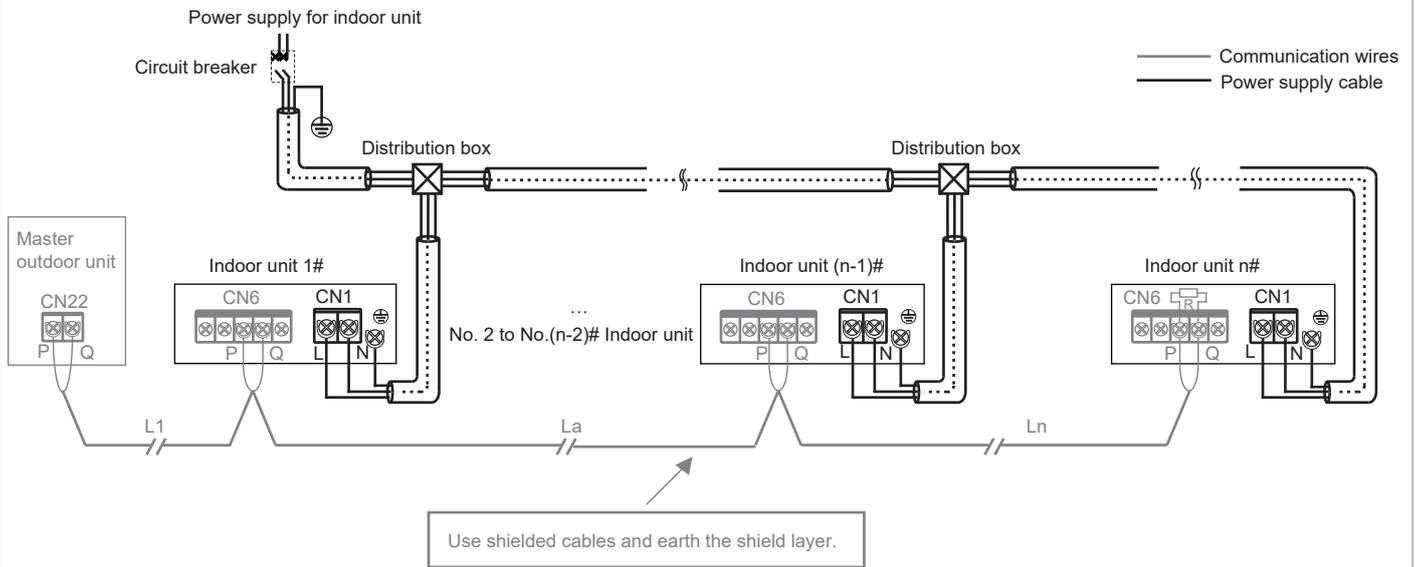


## ② Power supply cable system connection

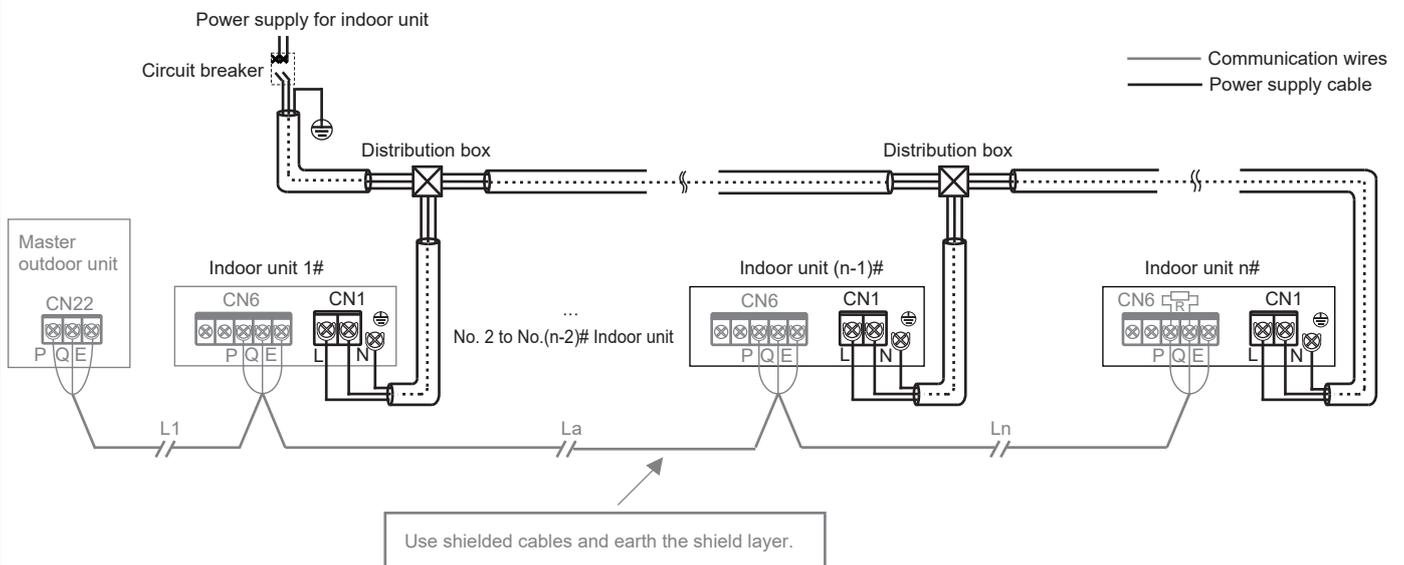
The communication mode can only use the internal unified power supply mode.

**A** Indoor units are provided with independent power supplies\*, which are wired as follows:

### 1. P/Q communication:



### 2. P/Q/E communication:



## 💡 [ Note ]

Uniform power supply: All the indoor unit in the system are controlled by one circuit breaker.

## 4 Communication wiring connection

### ① Selection of communication method for indoor units

The 2<sup>nd</sup> Generation Atom indoor unit is equipped with RS-485 (PQE) communication, which is compatible with the 1<sup>st</sup> Generation Atom indoor unit. Before installing the communication line, please select the appropriate communication mode according to the type of internal unit actually purchased and refer to the following table.

| Indoor unit type                                                                  | Optional communication method between indoor units and outdoor unit | Remarks                                                                                                                                                                                                                        |
|-----------------------------------------------------------------------------------|---------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Are all the indoor units in the system 2 <sup>nd</sup> Generation Atom series     | RS-485 (PQ) communication                                           | <ol style="list-style-type: none"> <li>1. The indoor units need to be powered uniformly.</li> <li>2. The communication cables must be connected in serial.</li> <li>3. Two-core and non-polar communication for PQ.</li> </ol> |
| Are some of the indoor units in the system 1 <sup>st</sup> Generation Atom series | RS-485 (PQE) communication                                          | <ol style="list-style-type: none"> <li>1. The indoor units need to be powered uniformly.</li> <li>2. The communication cables must be connected in serial.</li> <li>3. PQE cables must be 3-core and PQ non-polar.</li> </ol>  |

### ② Table of selection of communication wiring diameter

| Function      | Indoor unit and outdoor communication                  |                                                          | One controller to one indoor unit (two controllers to one indoor unit) communication | One-to-more (centralized control) communication |
|---------------|--------------------------------------------------------|----------------------------------------------------------|--------------------------------------------------------------------------------------|-------------------------------------------------|
|               | P/Q communication (Indoor units are powered uniformly) | P/Q/E communication (Indoor units are powered uniformly) | X1X2 communication                                                                   | D1D2 communication                              |
| Item          | P/Q communication (Indoor units are powered uniformly) | P/Q/E communication (Indoor units are powered uniformly) | X1X2 communication                                                                   | D1D2 communication                              |
| Wire diameter | 2 × 0.75mm <sup>2</sup> (shielded cable)               | 3 × 0.75mm <sup>2</sup> (shielded cable)                 | 2 × 0.75mm <sup>2</sup> (shielded cable)                                             | 2 × 0.75mm <sup>2</sup> (shielded cable)        |
| Length        | ≤ 1200m                                                | ≤ 1200m                                                  | ≤ 200m                                                                               | ≤ 1200m                                         |

## CAUTION

Please select the communication wiring according to the requirements in the above reference table. Use shielded cables for communication when strong magnetism or interference is present.

On-site wiring must comply with the relevant regulations of the local country/region and must be completed by professionals.

Do not connect the communication wiring when the power is on.

Do not connect the power supply cable to the communication terminal; otherwise, the main control board may be damaged.

The standard value of the screw torque of the communication wiring terminal is 0.5N·m. Insufficient torque may cause poor contact; excessive torque may damage the screws and power supply terminals.

If some of the indoor units in the same refrigerant system are 1<sup>st</sup> Generation Atom series, only P/Q/E communication can be selected for the indoor unit and outdoor unit communication. The three-core shielded cable of 3×0.75mm<sup>2</sup> is required to connect "P", "Q", and "E".

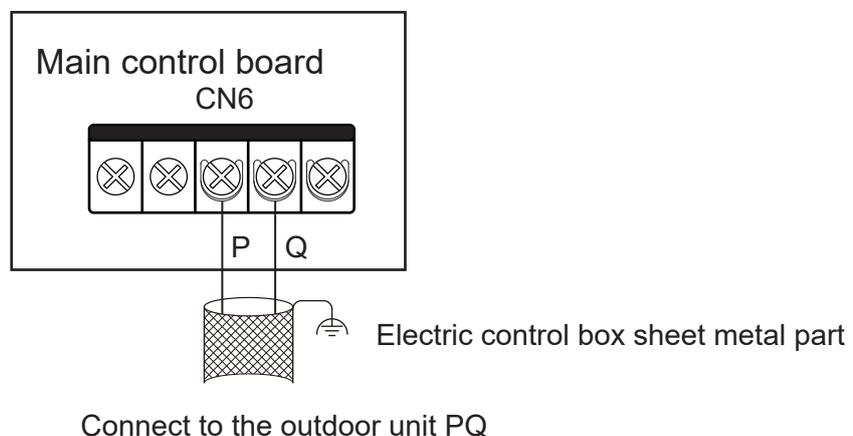
Do not bundle the communication wiring with the refrigerant pipeline, power supply cable, etc. When the power supply cable and the communication wiring are laid in parallel, a distance of more than 5cm should be maintained to prevent interference from the signal source.

Bonding and connecting the communication wiring should be avoided, but if it is used, at the very least, ensure a reliable connection by crimping or soldering and make sure the copper wire at the connection is not exposed; otherwise, communication failure may occur.

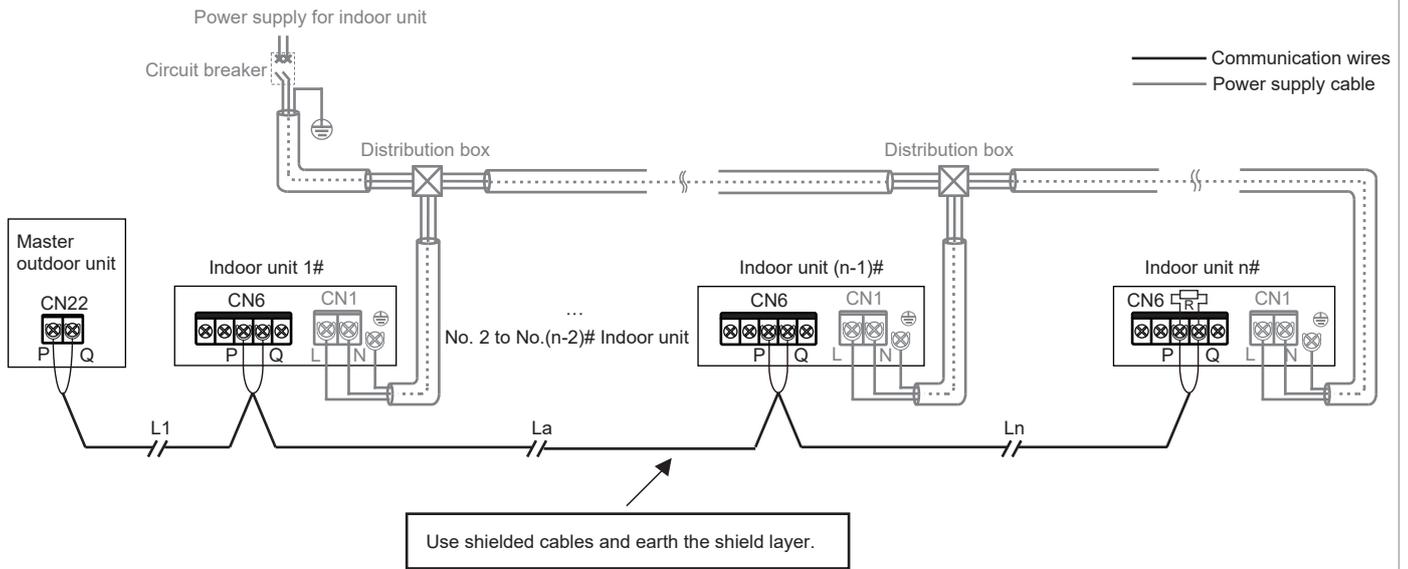
### ③ Indoor unit and outdoor unit communication

#### **A** P/Q communication

Single unit: Use a shielded cable for the P/Q communication and properly earth the shield layer. P and Q ports are located at terminal block "CN6" of the main control board. There is no distinction between negative and positive electrodes. Connect the shield layer to the sheet metal of the electric control box, as shown in the following figure:



System: The maximum total length of the P/Q communication cable of the Indoor unit and outdoor unit can be up to 1200m, and can be connected in serial, as shown in the figure below:

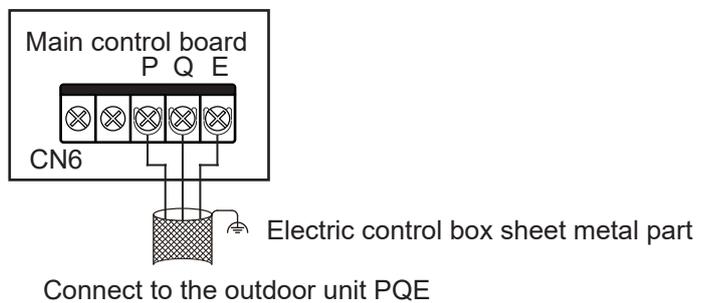


$$L1+La+Ln \leq 1200m$$

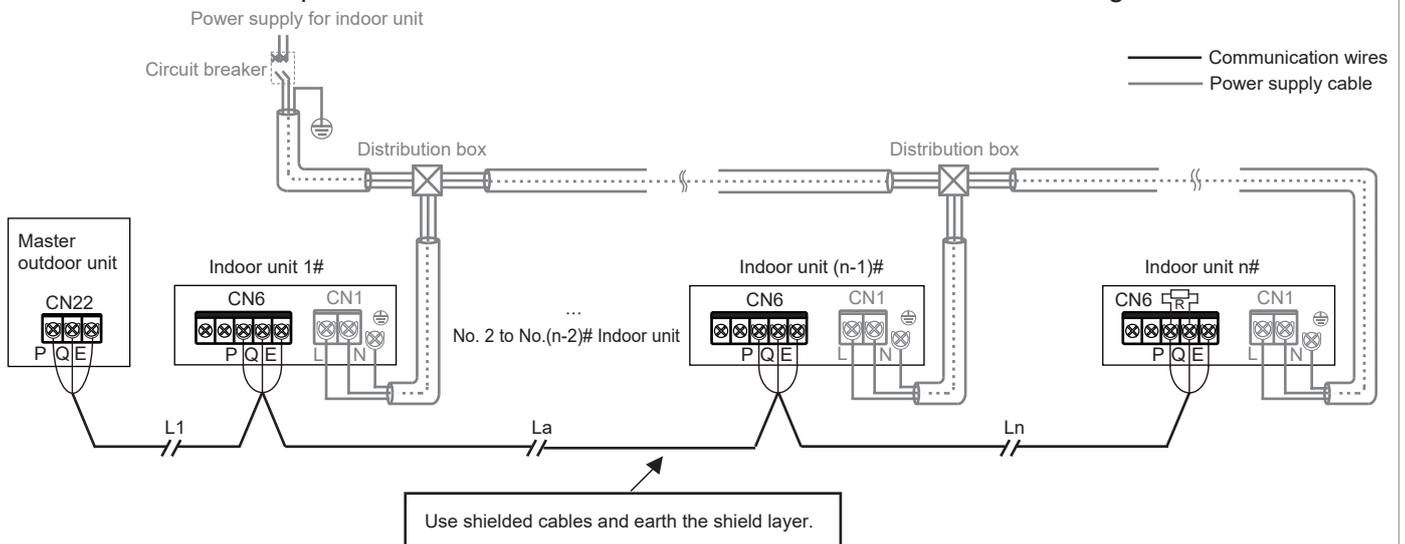
## B P/Q/E communication

If some of the indoor units in the same refrigerant system are 1<sup>st</sup> Generation Atom series, it is required to connect "P", "Q", and "E" for P/Q/E communication.

Single unit: Use a shielded cable for the P/Q/E communication and properly earth the shield layer. P, Q, and E ports are located at terminal block "CN6" of the main control board. There is no distinction between negative and positive electrodes. Connect the shield layer to the sheet metal of the electric control box, as shown in the following figure:



System: The maximum total length of the P/Q/E communication cable of the indoor unit and outdoor unit can be up to 1200m, and can be connected in serial, as shown in the figure below:



$$L1+La+Ln \leq 1200m$$

## CAUTION

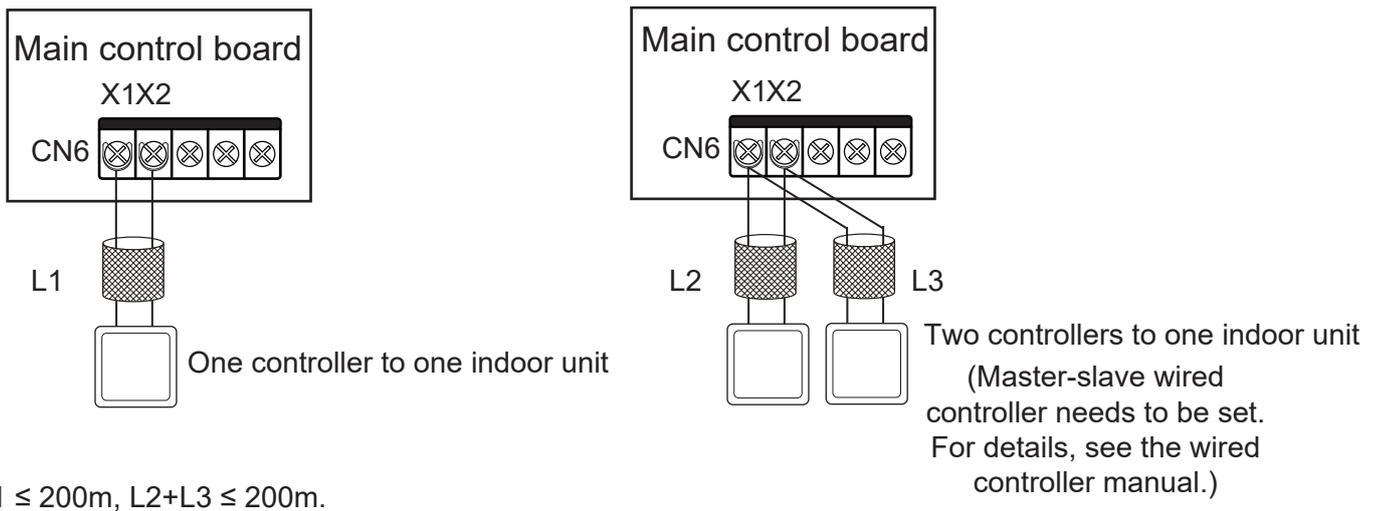
When P/Q or P/Q/E communication is used, the indoor units need to be powered uniformly.

Use only shielded cables for P/Q or P/Q/E communication. Otherwise, the indoor unit and outdoor unit communication may be affected.

A matching resistor needs to be added to the last indoor unit on the PQ (in the accessory bag of the outdoor unit).

### ④ X1/X2 communication cable connection

The X1X2 communication wiring is mainly connected to the wired controller to achieve one controller per indoor unit and two controllers per indoor unit. The total length of the X1X2 communication wiring can reach 200 meters. Please use shielded wires, but the shield layer cannot be earthed. X1 and X2 ports are located at terminal block "CN6" of the main control board. There is no distinction between negative and positive electrodes. For details, see the following figure:



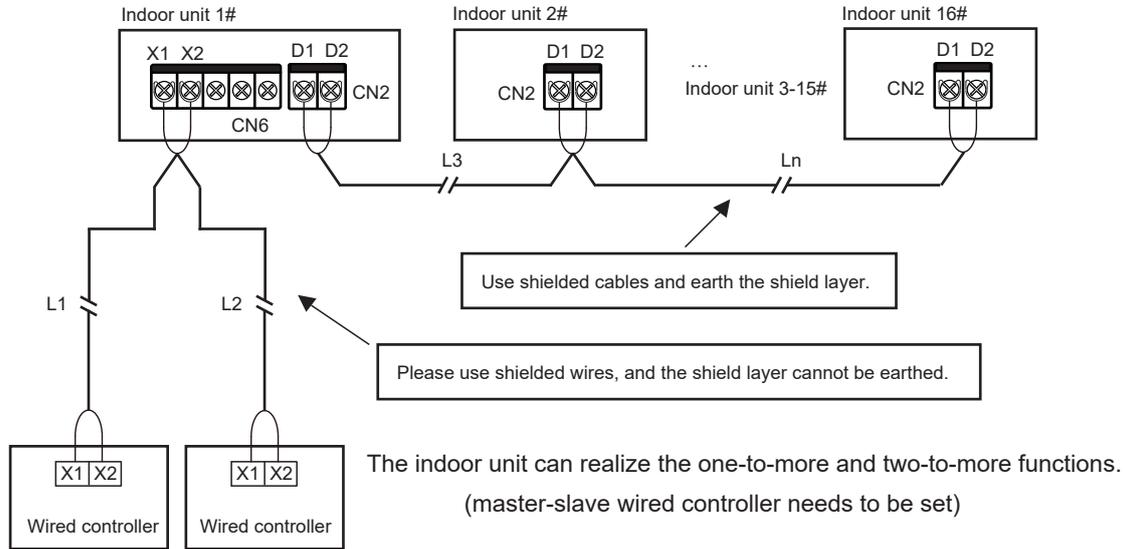
## CAUTION

Two wired controllers of the same model can be used to control one indoor unit at the same time. In this case, need to set one controller to be the master and the other to be the slave. For details, see the wired controller manual.

⑤ D1D2 communication wiring connection (limited to outdoor unit and system configuration)

**A** Achieving one-to-multiple and two-to-multiple functions of the indoor unit wired controller through D1D2 communication (a maximum of 16 sets)

D1D2 communication is 485 communication. The one-to-more and two-to-more functions of the indoor unit wired controller can be achieved through D1D2 communication, as shown in the figure below:



$$L1+L2 \leq 200m, L3+Ln \leq 1200m$$

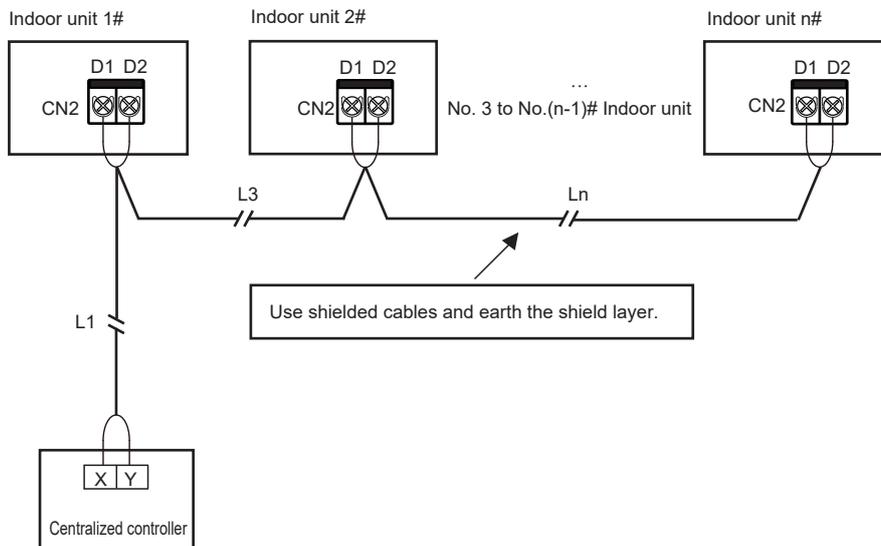
**! CAUTION**

When the indoor units in the same refrigerant system are 2<sup>nd</sup> Generation Atom indoor units, D1D2 communication can enable one-to-multiple and two-to-multiple functions of the indoor unit wired controller.

To enable two-to-multiple functions, wired controllers must be of the same model.

**B** Achieving centralized control of the indoor unit through D1D2 communication

The D1D2 communication wiring can also be connected to the centralized controller to achieve centralized control of the indoor unit, as shown in the figure below:



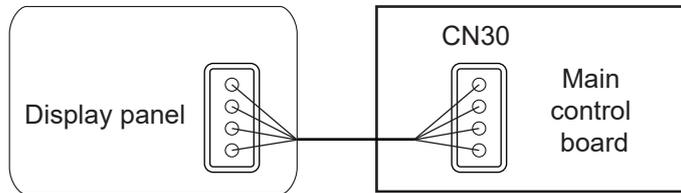
$$L1+L3+Ln \leq 1200m$$

## 5 External boards connection (limited to outdoor unit and system configuration)

The external boards are connection module outside the main control board, including a Switch module, 1# Expansion board and 2# Expansion board.

### ① Connection of Display Panel

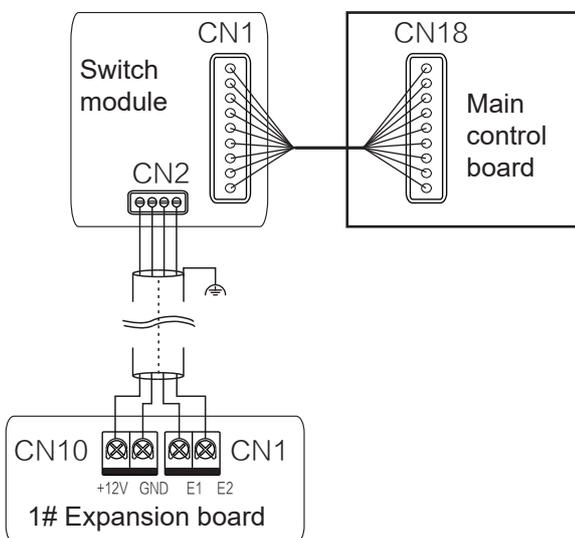
The display panel is connected to the main control board through a 4-core cable, and is connected to the "CN30" socket of the main control board, as shown in the following figure:



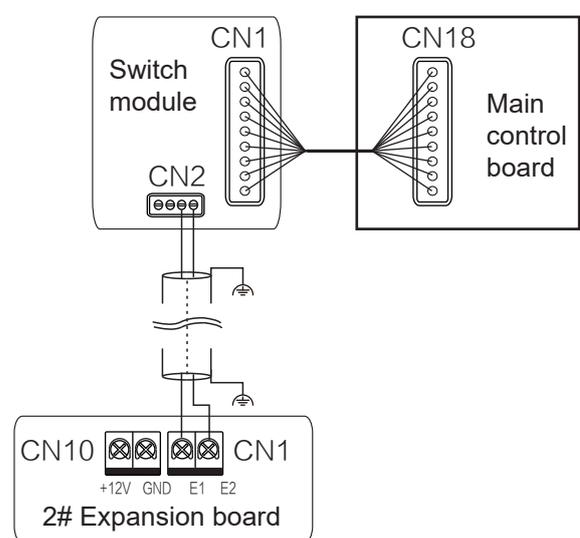
### ② Switch module connection

Expansion boards can communicate with the main control board through the Switch board. Use one or both of the two expansion boards. The wiring figures are as follows:

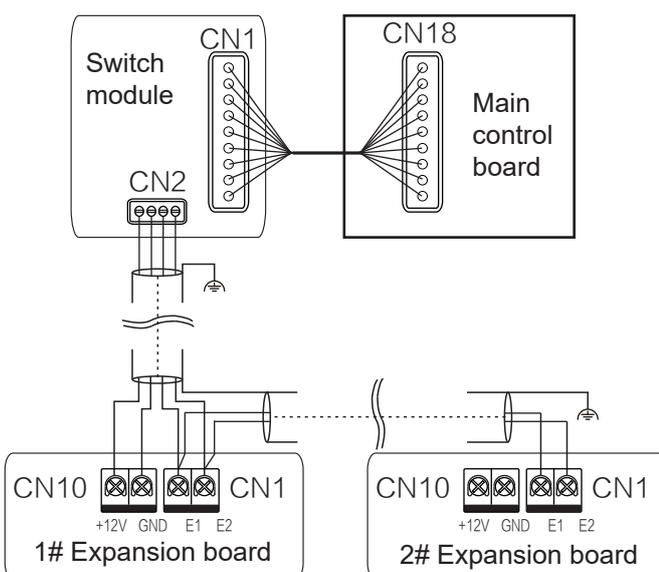
Use 1# Expansion board



Use 2# Expansion board



Use 1# and 2# Expansion boards



### NOTE

For the function introduction of the Switch module, 1# Expansion boards and 2# Expansion boards, please refer to the function module manual.

## 6 Alarm signal and Sterilization module

Refer to the following figure for the wiring of alarm signal and Sterilization module.

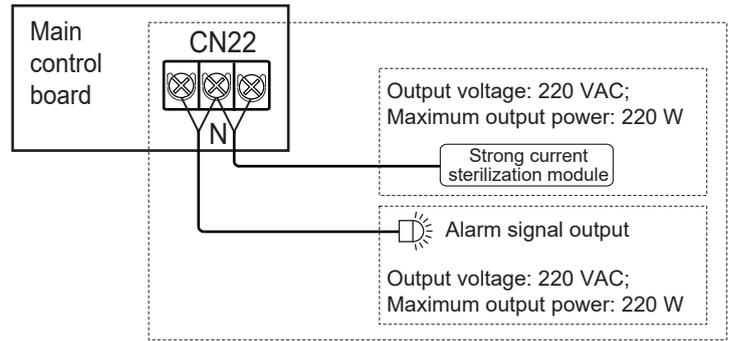
### ⚠ CAUTION

The output voltage is 220-240V~.

### 💡 NOTE

The Sterilization function needs to be active by the wired controller, refer to the manual of wired controller for the detail setting.

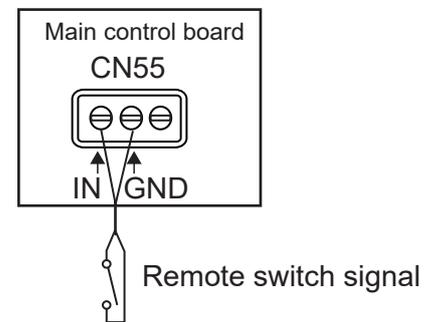
Other optional in-series equipment may be connected, contact the agent for detail.



## 7 Remote On/Off control

Refer to the following figure for using Remote On/Off control.

| Remote Switch | Air Conditioning System |
|---------------|-------------------------|
| On            | Off                     |
| Off           | On                      |



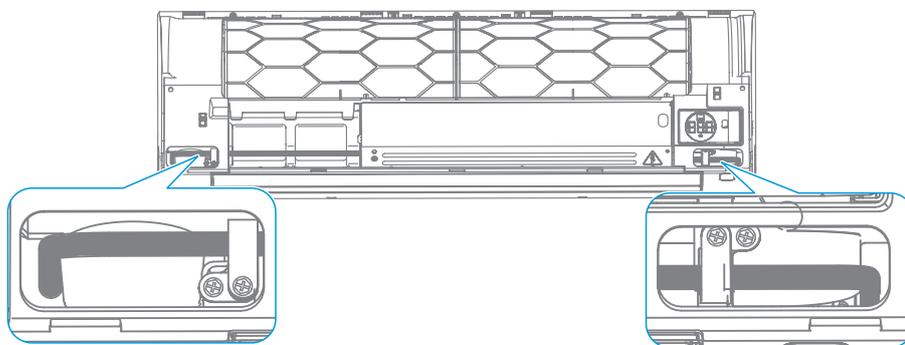
### 💡 NOTE

The priority of remote control is higher than that of the wired controller.

More remote control functions, such as delayed control, air conditioning system is on when remote control is on, please refer to the manual of wired controller.

## 8 Reclose the electric control box cover

Straighten out the connecting wires and lay them flat, and separate and fix the power cable and communication wires with cable clamps.



### ⚠ CAUTION

Do not cover the electric control box during power-on.

When covering the electric control box, arrange the cables carefully and do not clip the connecting wires between electric control box cover and electric control box..

# 4 Error Codes

## Error Codes And Definitions

The error code is displayed on the display box and the wired controller display.

| Definition                                                                         | Error code | Digital display |
|------------------------------------------------------------------------------------|------------|-----------------|
| Emergency stop                                                                     | A01        |                 |
| R32 refrigerant leaks, <b>DANGER</b> requiring shutdown immediately                | A11        |                 |
| Outdoor unit fault                                                                 | A51        |                 |
| Interlocking control Heat Recovery Ventilation Unit fault( in-series application)  | A71        |                 |
| The Humidity Unit fault                                                            | A72        |                 |
| Interlocking control Heat Recovery Ventilation Unit fault (non-serial application) | A73        |                 |
| The AHU Kit slave unit fault                                                       | A74        |                 |
| Self-check fault                                                                   | A81        |                 |
| MS (refrigerant flow direction switching device) fault                             | A82        |                 |
| Mode conflict                                                                      | A91        |                 |
| 1# EEV coil fault                                                                  | b11        |                 |
| 1# EEV body fault                                                                  | b12        |                 |
| 2# EEV coil fault                                                                  | b13        |                 |
| 2# EEV body fault                                                                  | b14        |                 |
| Protection on 1# water pump                                                        | b34        |                 |
| Protection on 2# water pump                                                        | b35        |                 |
| Water level switch alarm                                                           | b36        |                 |
| Reheating electric heater fault                                                    | b71        |                 |
| Preprocessing electric heater fault                                                | b72        |                 |
| Humidifier fault                                                                   | b81        |                 |
| Duplicate indoor unit address code                                                 | C11        |                 |
| Abnormal communication between the indoor unit and outdoor unit                    | C21        |                 |

| Definition                                                                                 | Error code | Digital display |
|--------------------------------------------------------------------------------------------|------------|-----------------|
| Abnormal communication between the indoor unit main control board and fan drive board      | C41        |                 |
| Abnormal communication between the indoor unit and wired controller                        | C51        |                 |
| Abnormal communication between the indoor unit and Wi-Fi Kit                               | C52        |                 |
| Abnormal communication between the indoor unit main control board and display board        | C61        |                 |
| Abnormal communication between the AHU Kit slave unit and master unit                      | C71        |                 |
| Number of AHU Kits is not the same as the set number                                       | C72        |                 |
| Abnormal communication between the linked humidifying indoor unit and master indoor unit   | C73        |                 |
| Abnormal communication between the linked FAPU and master indoor unit (series setting)     | C74        |                 |
| Abnormal communication between the linked FAPU and master indoor unit (non-series setting) | C75        |                 |
| Abnormal communication between the main wired controller and secondary wired controller    | C76        |                 |
| Abnormal communication between the indoor unit main control board and 1# Expansion board   | C77        |                 |
| Abnormal communication between the indoor unit main control board and 2# Expansion board   | C78        |                 |
| Abnormal communication between the indoor unit main control board and Switch board         | C79        |                 |
| The indoor unit is in power-off state                                                      | C81        |                 |
| Air inlet temperature of the indoor unit is too low in heating mode                        | d16        |                 |
| Air inlet temperature of the indoor unit is too high in cooling mode                       | d17        |                 |
| Alarm for exceeding temperature and humidity range                                         | d81        |                 |
| Sensor control board fault                                                                 | dE1        |                 |
| PM2.5 sensor fault                                                                         | dE2        |                 |
| CO2 sensor fault                                                                           | dE3        |                 |
| Formaldehyde sensor fault                                                                  | dE4        |                 |
| Human Detect sensor fault                                                                  | dE5        |                 |
| T0 (fresh inlet air temperature sensor) short-circuits or cuts off                         | E21        |                 |
| The upper dry bulb temperature sensor short-circuits or cuts off                           | E22        |                 |
| The lower dry bulb temperature sensor short-circuits or cuts off                           | E23        |                 |
| T1 (Indoor unit return air temperature sensor) short-circuits or cuts off                  | E24        |                 |

| Definition                                                                              | Error code | Digital display |
|-----------------------------------------------------------------------------------------|------------|-----------------|
| The built-in room temperature sensor of the wired controller short-circuits or cuts off | E31        |                 |
| The wireless temperature sensor short-circuits or cuts off                              | E32        |                 |
| The external room temperature sensor short-circuits or cuts off                         | E33        |                 |
| Tcp (pre-cooled fresh air temperature sensor) short-circuits or cuts off                | E61        |                 |
| Tph (pre-heated fresh air temperature sensor) short-circuits or cuts off                | E62        |                 |
| TA (outlet air temperature sensor) short-circuits or cuts off                           | E81        |                 |
| Outlet air humidity sensor fault                                                        | EA1        |                 |
| Return air humidity sensor fault                                                        | EA2        |                 |
| Upper wet bulb sensor fault                                                             | EA3        |                 |
| Lower wet bulb sensor fault                                                             | EA4        |                 |
| R32 refrigerant leakage sensor fault                                                    | EC1        |                 |
| T2A (heat exchanger inlet temperature sensor) short-circuits or cuts off                | F01        |                 |
| T2 (heat exchanger middle temperature sensor) short-circuits or cuts off                | F11        |                 |
| T2 (heat exchanger middle temperature sensor) overtemperature protection                | F12        |                 |
| T2B (heat exchanger outlet temperature sensor) short-circuits or cuts off               | F21        |                 |
| Fan drive board input side overcurrent protection                                       | P31        |                 |
| At least 6 times P31 fault codes detected within 60 minutes                             | P34        |                 |
| Power supply voltage is too low fault                                                   | P52        |                 |
| Main control board EEPROM fault                                                         | P71        |                 |
| Indoor unit display control board EEPROM fault                                          | P72        |                 |
| Locked (electronic lock)                                                                | U01        |                 |
| Unit model code not set                                                                 | U11        |                 |
| Capacity(HP) code not set                                                               | U12        |                 |
| Capacity(HP) code setting error                                                         | U14        |                 |
| AHU Kit fan control input signal DIP setting error                                      | U15        |                 |
| Address code not detected                                                               | U38        |                 |

| Definition                                             | Error code | Digital display |
|--------------------------------------------------------|------------|-----------------|
| Motor failed more than once                            | J01        |                 |
| IPM (fan module) overcurrent protection                | J1E        |                 |
| Instantaneous overcurrent protection for phase current | J11        |                 |
| Low bus voltage fault                                  | J3E        |                 |
| High bus voltage fault                                 | J31        |                 |
| Phase current sample bias error                        | J43        |                 |
| Motor and indoor unit are unmatched                    | J45        |                 |
| IPM and indoor unit are unmatched                      | J47        |                 |
| Motor startup failure                                  | J5E        |                 |
| Motor blocking protection                              | J52        |                 |
| Speed control mode setting error                       | J55        |                 |
| Phase lack protection of motor                         | J6E        |                 |

## Operating Status Codes And Definitions (Non-error)

| Definition                         | Code | Digital display |
|------------------------------------|------|-----------------|
| Oil return or preheating operation | d0   |                 |
| Self-cleaning                      | dC   |                 |
| Mode conflict                      | dd   |                 |
| Defrosting                         | dF   |                 |
| Static pressure detection          | d51  |                 |
| Remote shutdown                    | d61  |                 |
| Indoor unit backup operation       | d71  |                 |
| outdoor unit backup operation      | d72  |                 |
| Main control program upgrading     | OTA  |                 |

## CAUTION

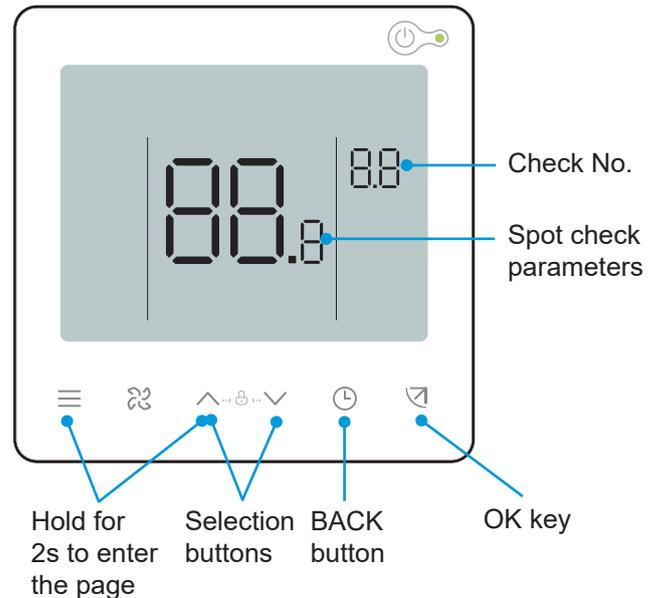
Error codes are displayed only for certain outdoor unit models and indoor unit configurations (including the wired controller and display box).

When the main control program is being upgraded, make sure that the indoor unit and outdoor unit remain powered on. Otherwise, the upgrading process will stop.

## Spot Check Description

Use the bi-directional communication wired controller (for example, WDC3-86S) to activate the spot check function in the following steps:

- ① On the main page, hold "☰" and "▲" for 2s to enter the query page. The wired controller displays "CC". Press "▲" or "▼" key to select the indoor unit address n00-n74 (indicating the address of a specific indoor unit), and press the "↵" key to enter the parameter query page.
- ② Press the "▲" or "▼" key to query the parameters, and the parameters can be queried cyclically. See the spot check list below for details.
- ③ Press the "⌚" key to exit the query function.
- ④ On the top of the query page, the "Timing area" displays the spot check serial number, and the "Temperature area" displays the content of the spot check parameters.



| No. | Displayed content                                                                                                                 | No. | Displayed content                                          |
|-----|-----------------------------------------------------------------------------------------------------------------------------------|-----|------------------------------------------------------------|
| 1   | Indoor unit address                                                                                                               | 11  | Actual RH indoor humidity                                  |
| 2   | Capacity HP of indoor unit                                                                                                        | 12  | Actual fresh air processing unit TA air supply temperature |
| 3   | Actual set temperature Ts                                                                                                         | 13  | Air-blow pipe temperature                                  |
| 4   | Set temperature of the unit that is operating currently, Ts (Remarks: The temperature displayed is the actual set temperature Ts) | 14  | Compressor discharge temperature                           |
| 5   | Actual T1 indoor temperature                                                                                                      | 15  | Target superheat                                           |
| 6   | Modified indoor temperature T1_modify                                                                                             | 16  | EXV opening (actual opening/8)                             |
| 7   | T2 heat exchanger intermediate temperature                                                                                        | 17  | Software version No.                                       |
| 8   | T2A heat exchanger liquid pipe temperature                                                                                        | 18  | Historical error code (recent)                             |
| 9   | T2B heat exchanger gas pipe temperature                                                                                           | 19  | Historical error code (sub-recent)                         |
| 10  | Actual set humidity RHs                                                                                                           | 20  | Fan drive version No.                                      |
|     |                                                                                                                                   | 21  | [— — —] is displayed                                       |

# 5 Test Run

## Checklist Before Test Run

After the installation of the unit, check the items listed below first.

### CAUTION

Do not power on the system.

| Pass/Fail | Check list                                                                                                                                                          |
|-----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|           | Read the complete installation and operation manual.                                                                                                                |
|           | Installation                                                                                                                                                        |
|           | Check that the units are properly installed, to avoid abnormal noises and vibrations when starting up the units.                                                    |
|           | Compressor and others shipping brackets removed.                                                                                                                    |
|           | 'The Piping Length' and 'Additional Refrigerant Charge' are calculated and recorded on the table of the unit.                                                       |
|           | Be sure that the stop valves are open on both liquid and gas side.                                                                                                  |
|           | All Controllers installed and all control wiring is installed and properly connected at each terminal block.                                                        |
|           | All drain piping is connected, including indoor units tie-in, and insulated as required.                                                                            |
|           | Refrigerant lines are completely insulated including flare nut connections at Indoor Units.                                                                         |
|           | All ductwork is connected and air filters installed.                                                                                                                |
|           | Air inlet/outlet                                                                                                                                                    |
|           | Check that the air inlet and outlet of the unit is not obstructed by paper sheets, cardboard, or any other material.                                                |
|           | Field wiring                                                                                                                                                        |
|           | Be sure that the field wiring has been carried out according to the instructions described in the manual and according to the applicable legislation.               |
|           | Earth wiring                                                                                                                                                        |
|           | Be sure that the earth wires have been connected properly and that the earth terminals are tightened.                                                               |
|           | Insulation test of the main power circuit                                                                                                                           |
|           | Using a megatester for 500 V, check that the insulation resistance of 2 MΩ or more is attained by applying a voltage of 500 V DC between power terminals and earth. |
|           | NEVER use the megatester for the communication wiring.                                                                                                              |
|           | Fuses, circuit breakers, or protection devices                                                                                                                      |
|           | Check that the fuses, circuit breakers, or the locally installed protection devices are of the specified size and type.                                             |
|           | Do not bypass a fuse and a protection device.                                                                                                                       |
|           | Internal wiring                                                                                                                                                     |
|           | Visually check the electrical component box and the inside of the unit for loose connections or damaged electrical components.                                      |
|           | Components damage                                                                                                                                                   |
|           | Check for damaged components and extruded piping inside the unit.                                                                                                   |
|           | Consistency Check between Refrigeration Pipelines and Communication wirings                                                                                         |
|           | Check and confirm that the refrigerant piping and communication wirings connected to the indoor and outdoor units are belong to the same refrigeration system.      |

| Pass/Fail | Check list                                                                                                                                                                                                                                                                                                                                                                                                                               |
|-----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|           | <p>Oil leak</p> <p>Check if there is oil leaking from the compressor and piping.</p> <p>If there is an oil leak, try to repair the leak. If the repair is not successful, please call the local agent.</p>                                                                                                                                                                                                                               |
|           | <p>Refrigerant leak</p> <p>Check for refrigerant leaks inside the unit. If there is a refrigerant leak, try to repair the leak. If the repair is not successful, please call the local agent.</p> <p>Do not come into contact with the refrigerant leaking from the refrigerant piping connections. It may cause frostbite.</p>                                                                                                          |
|           | <p>Flammable refrigerant.</p> <p>If there is a refrigerant leak, keep ventilation to avoid the risk of refrigerant stagnating.</p> <p>If a leak is suspected, all naked flames shall be removed/extinguished.</p> <p>If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.</p> |
|           | <p>Line Voltage is checked and verified to be within specified range for all system components.</p>                                                                                                                                                                                                                                                                                                                                      |
|           | <p>Power the outdoor units 12 hours before operation in order to have power running to the crankcase heater and to protect the compressor.</p>                                                                                                                                                                                                                                                                                           |

## Indoor Unit

- The wired/remote controller switch is operating normally.
- The display of the wired/remote controller is normal, the function keys work normally, the room temperature adjustment is normal, and the air flow and direction adjustment are normal.
- The LED indicator is on.
- Water drainage is normal.
- Check the indoor units one by one for normal operation, and the cooling and heating functions are normal without vibration or abnormal sound.

## Outdoor Unit

- There are no vibrations or strange sounds during operation.
- The fan, noise and condensation do not affect the neighbors.
- There is no refrigerant leakage.

### NOTE

Refer to the "Symptoms That Are Not Faults" in the "Operation" in this manual.

# Maintenance And Service

## 1 Safety Warning

### WARNING

For safety reasons, always turn off the air conditioner and turn off the power before cleaning the air conditioner.

Do not disassemble or repair the air conditioner by yourself; otherwise, it may cause fire or other hazards.

Only professional service personnel can carry out the maintenance.

Do not use flammable or explosive materials (such as hair styling agents or pesticides) near the product.

Do not use organic solvents such as paint thinner to clean this product; otherwise, it may cause cracks, electric shock or fire.

Only qualified dealers and professionally qualified electricians can install the optional accessories.

Be sure to use the optional accessories specified by local dealer.

Improper installation by yourself may result in water leakage, electric shock or fire.

Do not wash the air conditioner with water; otherwise, it may cause an electric shock.

Use a stable standing platform.

## 2 Cleaning

### Cleaning The Air Filter

### CAUTION

Air filters can be used to remove dust or other particles from the air, and if clogged, the effectiveness of the air conditioner will be greatly reduced.

Therefore, be sure to clean the air filter frequently when using it for an extended period.

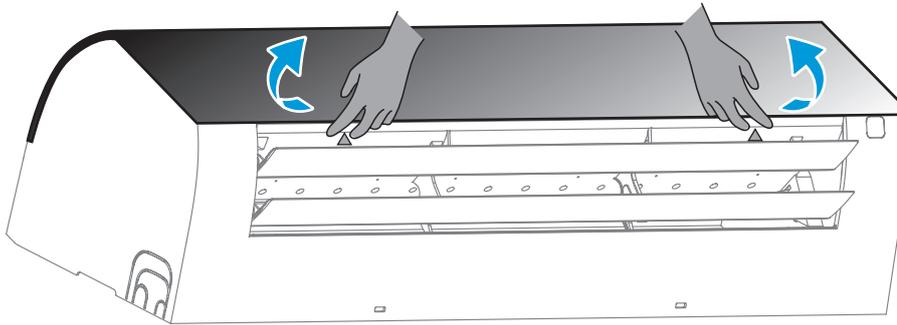
If the indoor unit is installed in a place with a lot of dust, it is recommended that you clean the filter once a month.

If excess dirt makes the filter difficult to clean, replace the filter.

Do not remove the air filter unless it is being cleaned; otherwise, it may cause malfunction.

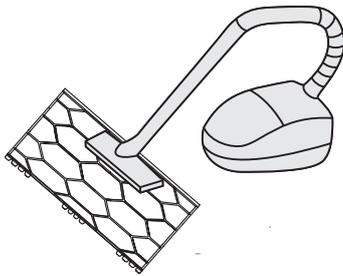
# 1 Procedure

- ① Use two hands to hold the panel above the air outlet, open it in the direction of the arrow, and use one hand to hold the panel and the other hand to lift the middle convex part of the air filter and pull it out downwards.



- ② Clean the air filter and dry it.

Clean the air filter with a vacuum cleaner, or soft brush.



Clean the air filter with clean water (except for the activated carbon module), and neutral detergent.



## ⚠ CAUTION

To avoid deformation of the air filter, do not use fire or a burning appliance to dry the air filter.

Non-professionals should not disassemble, replace or repair the filter.

- ③ Reinstall the air filter in the reverse sequence of the steps above and put the panel in original place.

## Cleaning the Louver and Unit Surface

- ① Use soft cloth to clean the louver and unit surface .
- ② If a stain is hard to remove, use neutral detergent and clean the stain.

## CAUTION

Do not use gasoline, benzene, volatile agents, decontamination powder or liquid insecticides. Otherwise, the air outlet or panel may become discolored or deformed.

Do not expose the inside of the indoor unit to moisture, as it may result in electric shock or fire.

When cleaning the louver with water, do not scrub it violently.

If the air conditioner is used without an air filter, the accumulation of dust in the air conditioner will often cause malfunctions due to the failure to remove dust from the indoor air.

## Maintenance

**During in-depth maintenance, the air conditioner should be cleaned and maintained by professional technicians every 2 to 3 years.**

**For the indoor unit in constant speed mode, the primary efficiency filter is usually cleaned every three months.**

When operating in a dusty environment, the air flow and capacity of the filter will decrease. The filter may even become blocked, and the air conditioner performance and indoor air compromised.

**Preheat the unit in advance.**

When the heating season comes, power on the outdoor unit master unit for preheating more than 12 hours before use. The preheating time depends on the weather temperature. This can make the air conditioner operate more stably and help the refrigeration oil in the air conditioner compressor to maintain the best lubrication state, which can prolong the service life of the compressor.

**Complete the following steps before the air conditioner is put out of use for a long period:**

- ① If the air conditioner is not in use for a long time due to seasonal changes, keep the unit running for 4-5 hours in fan mode until the unit becomes completely dry. Otherwise, it may grow mold indoors and have negative health effects.
- ② When not in use for a long time, power off or unplug the power plug to reduce standby power consumption, and wipe the wireless remote controller with a clean soft dry cloth and remove the battery.
- ③ Turn on the power switch 12 hours before using the air conditioner again. In addition, in seasons when air conditioners are frequently used, keep the power switch on. Otherwise, failures may occur.

## CAUTION

Before the air conditioner is idle for a long time, the internal components of the outdoor units should be checked and cleaned regularly. For more details, please contact the local air conditioner customer service center or special technical service department.

Check the return air inlet and outlet of the outdoor unit and indoor unit after long periods of use to see if they are blocked; if an inlet/outlet is blocked, clean it immediately.

Wooden buildings, newly renovated houses, and frequent use of disinfectants may contain acidic components in the air, such as formic acid, acetic acid, and hypochlorous acid, which can corrode connecting pipes and solder joints, leading to refrigerant leaks.

Factories, chemical plants, livestock farms, vegetable markets, sewage pits, and other environments may contain sulfides, acid gases such as sulfur dioxide, ammonia, and chlorides in the air, which can corrode connecting pipes and solder joints, leading to refrigerant leaks.

These places may cause corrosion to the connecting pipes and joints of the indoor unit, and it is necessary to have a professional inspection every six months.

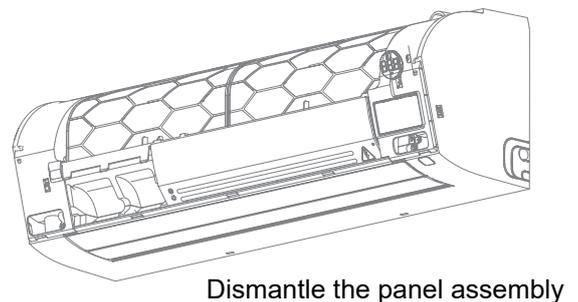
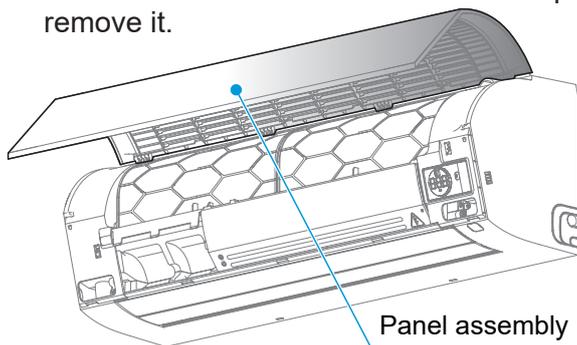
# 3 Service

## Step To Dismantle The Panel Assembly

### 1 Disassembly of the Front Panel

There is no need to disassemble the panel frame when confirming the electrical cable distribution and condensed water drainage.

- ① Pull out slightly on the panel from the buckle position on both sides of the indoor unit.
- ② Take the panel off the buckles along the gap between the panel and the indoor unit. Remove the panel obliquely upward.
- ③ Hold the two lower ends of the front panel, gently pull the panel and then push the panel upward to remove it.

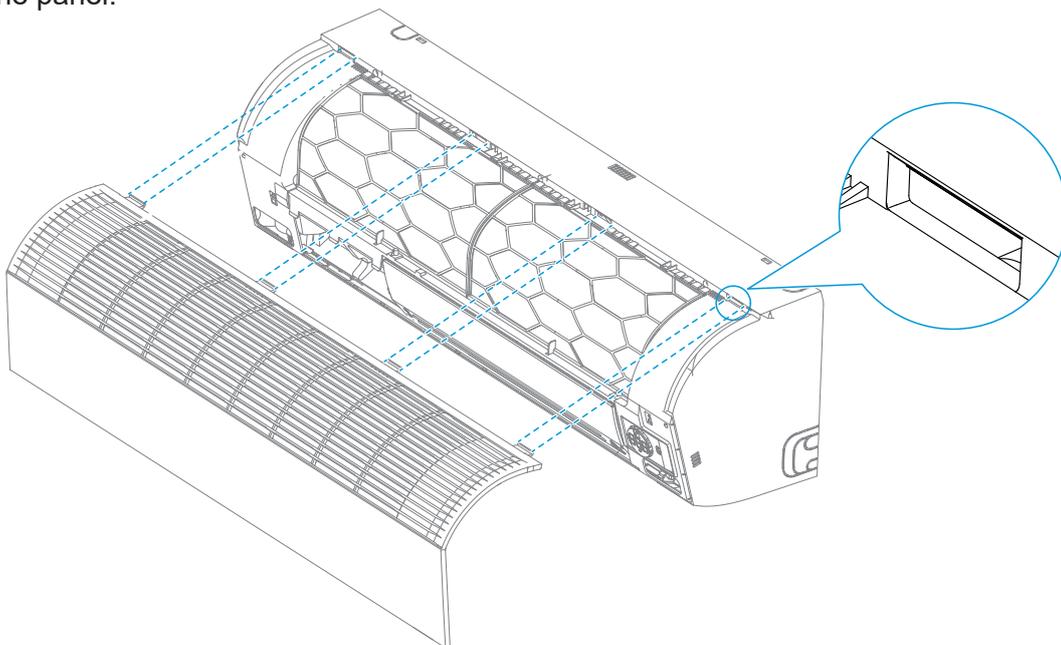


### 2 Indoor unit wiring

Lead the power supply cable, earth wire, and signal cable from the back of the indoor unit to the front. For detailed wiring steps, refer to section "Installation Instructions - Electrical Connection".

### 3 Installation of Front Panel

- ① Insert the upper buckles of the panel into the buckles on the panel frame.
- ② Close the panel.

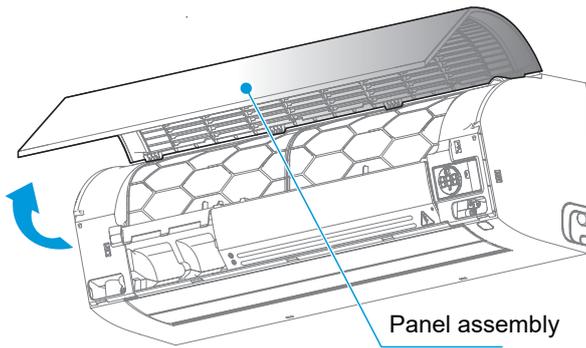


## CAUTION

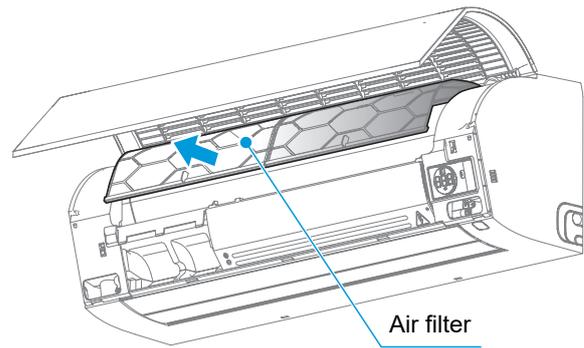
Ensure that the front buckles of the panel to fit the unit well, otherwise condensation and other risks may occur.

# Replacement Of The Air Filter

1 Open the panel assembly.

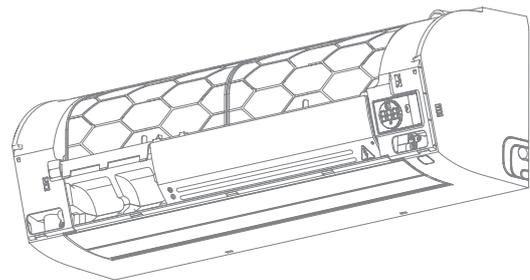
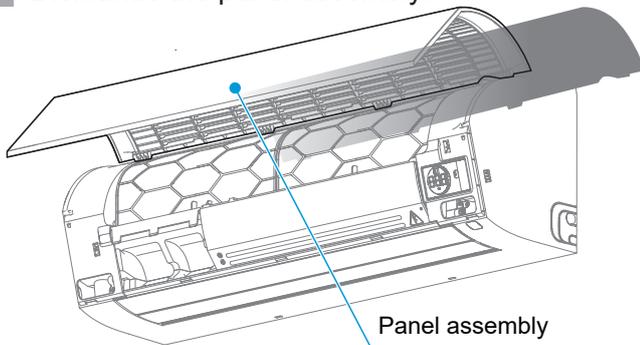


2 Remove and replace the air filter.

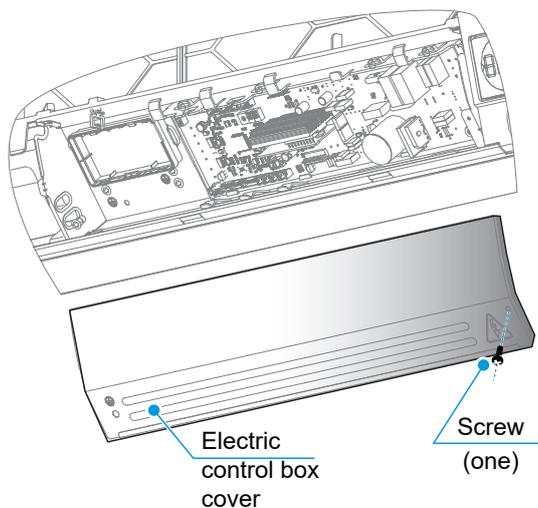


# Step To Dismantle The Electric Control Board

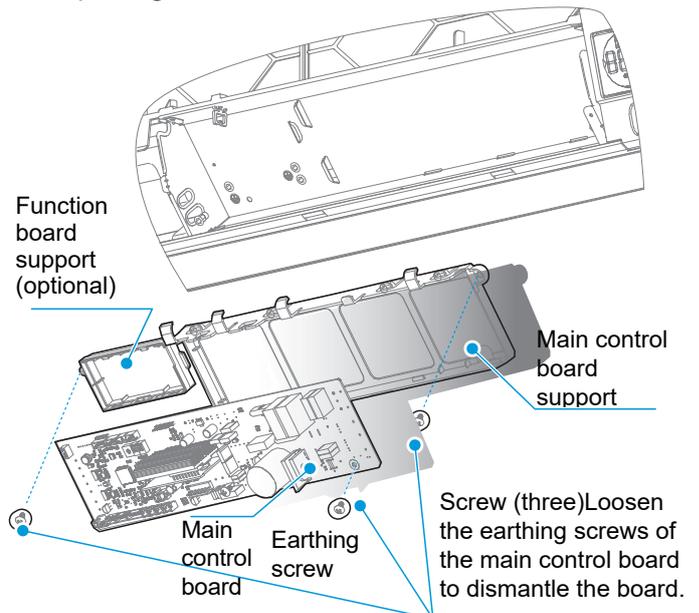
1 Dismantle the panel assembly.



2 Loosen the screws on the right side of the electric control box cover and remove the electric control box cover.

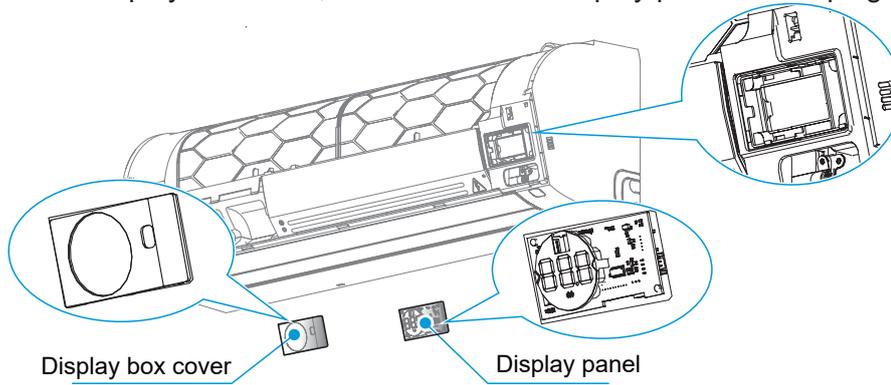


3 Loosen the screws inside the electric control box, remove the main control board and start repairing the unit.



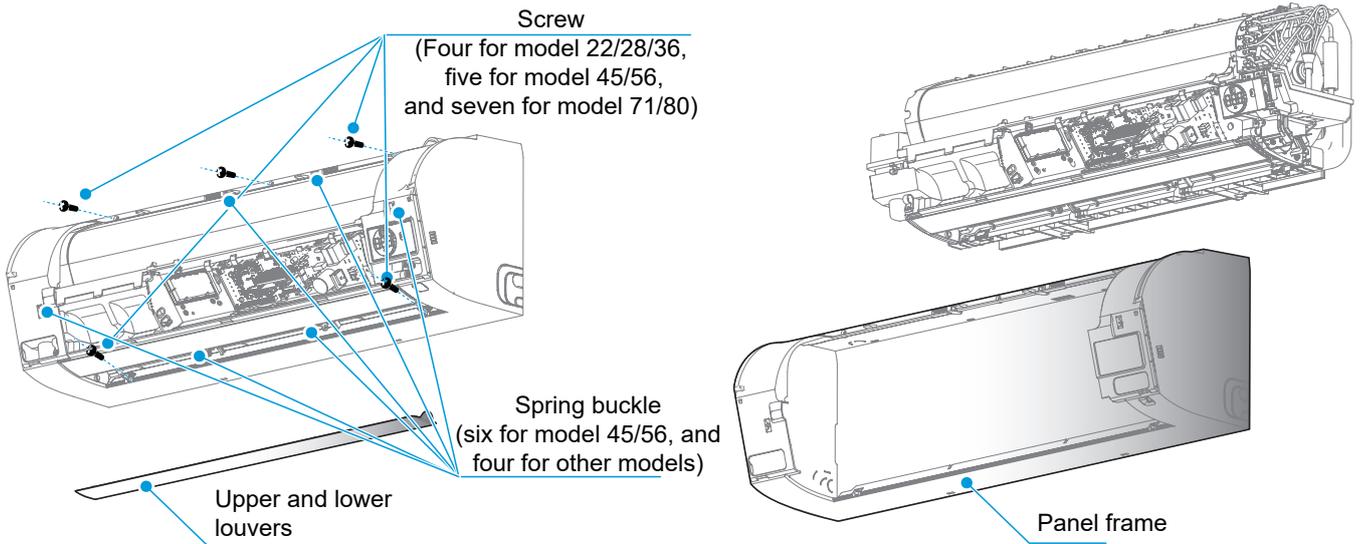
## Step To Dismantle The Display Panel

- 1 Follow the steps above to dismantle the panel assembly.
- 2 First remove the display box cover, then remove the display panel and unplug the cable.

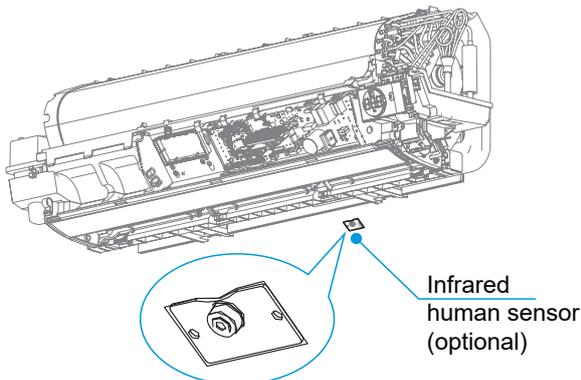


## Step To Dismantle The Infrared Human Sensor, Temperature Sensor, Drain Pump And Water Level Switch

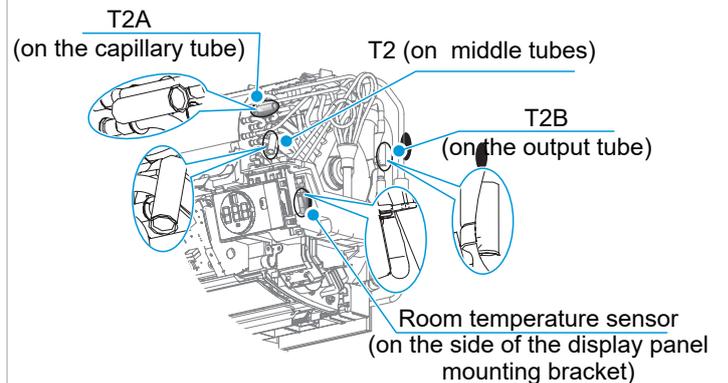
- 1 Remove the upper and lower louvers, loosen the screws, and then remove the panel frame.



- 2 Take out the infrared human sensor, remove the connecting cable and replace the sensor.



- 3 Pull the temperature sensor out of the buckle or sleeve, pull the plug out of the electric control box and replace the temperature sensor.

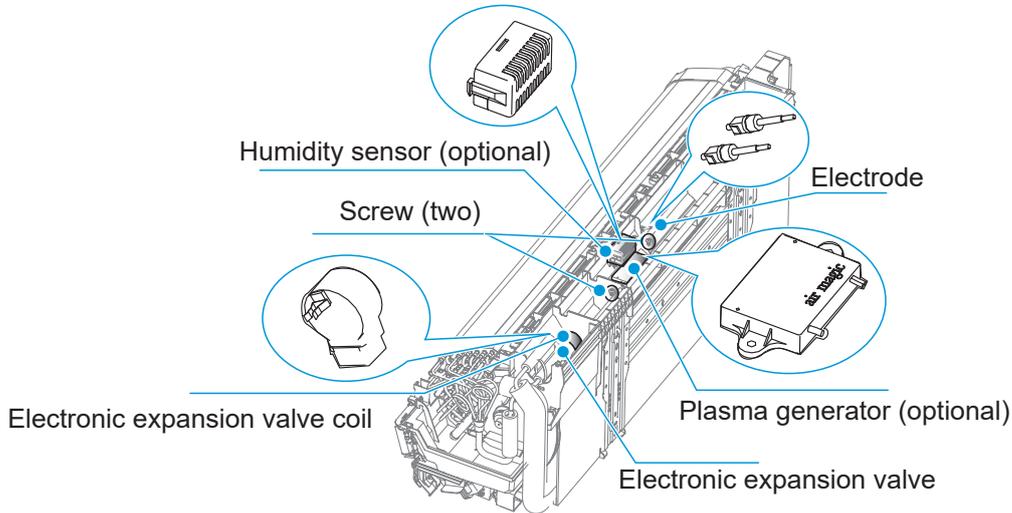


#### 4 Plasma generator (optional):

- ① Remove the screws (two).
- ② Pull out the electrode, remove the plasma generator and replace it.

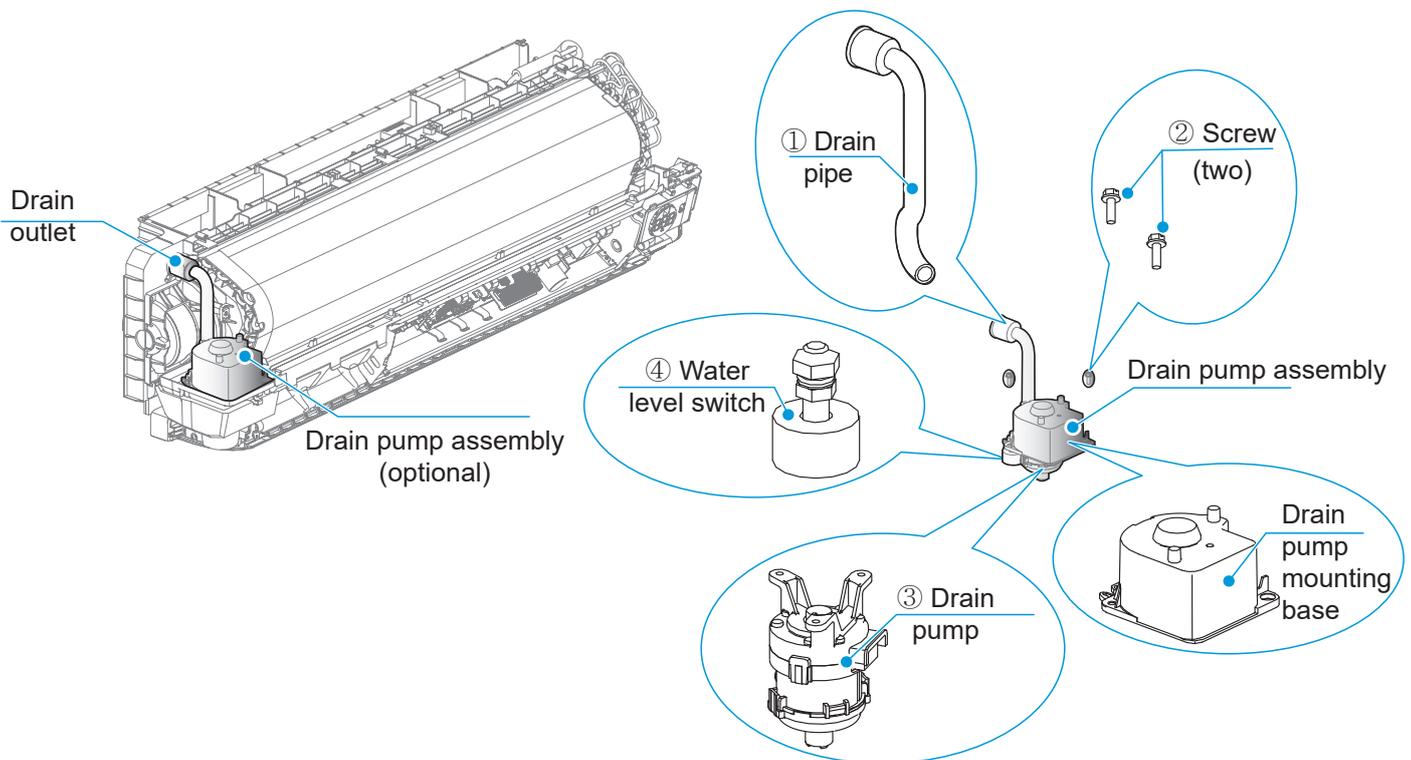
Humidity sensor: Remove the humidity sensor cable from the electric control board, pull out the humidity sensor and replace it.

Electronic expansion valve coil: Remove the electronic expansion valve coil cable from the electric control board, pull out the coil and replace it.



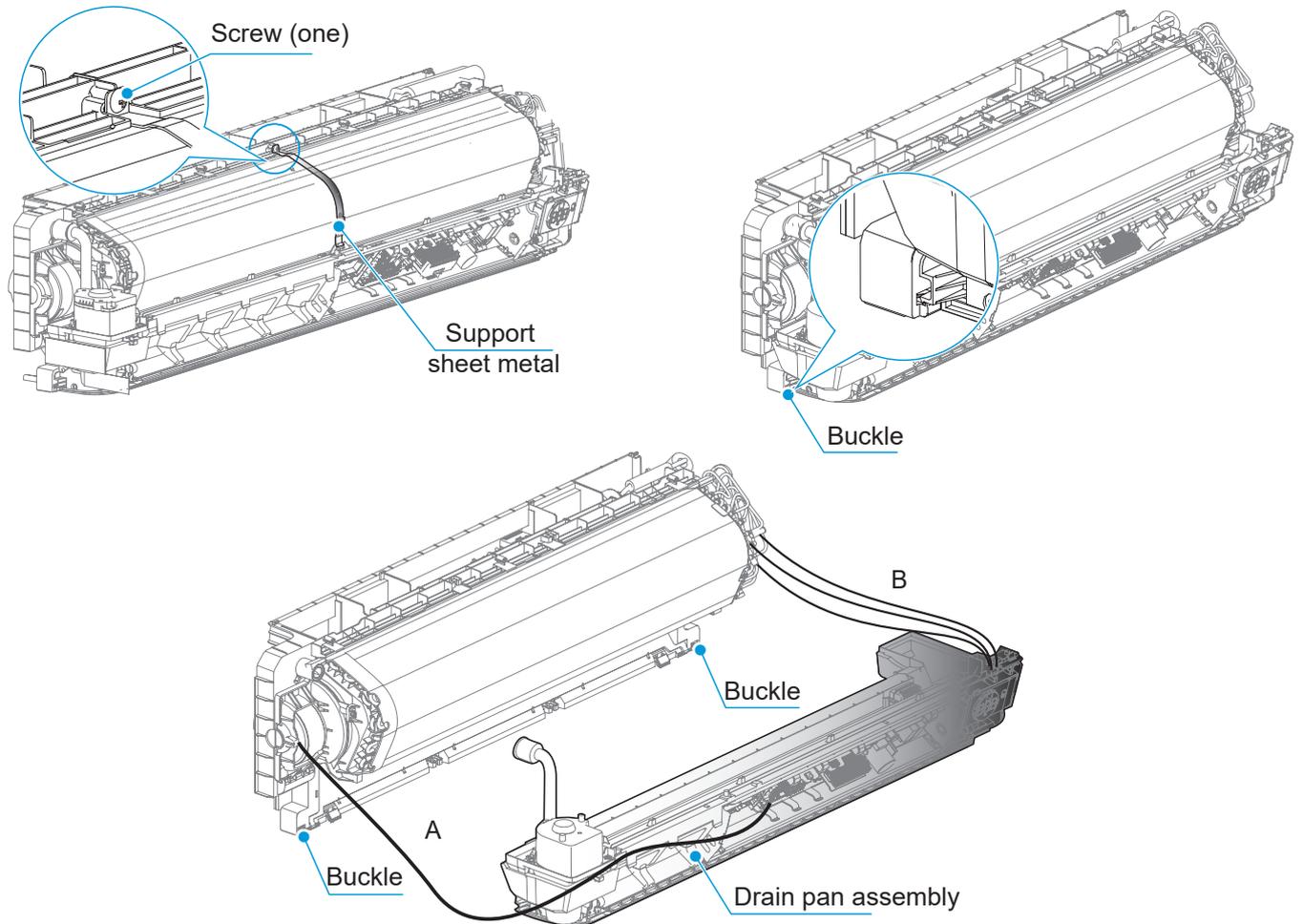
#### 5 Remove the drain pump and water level switch cable from the electric control board.

- ① pull out the drain pipe from the chassis outlet.
- ② loosen the two screws fixing the drain pump mounting base, remove the drain pump assembly.
- ③ loosen the screws securing the drain pump, remove the drain pump to replace it.
- ④ remove the water level switch to replace it.



## Step To Dismantle The Motor And Wind Wheel

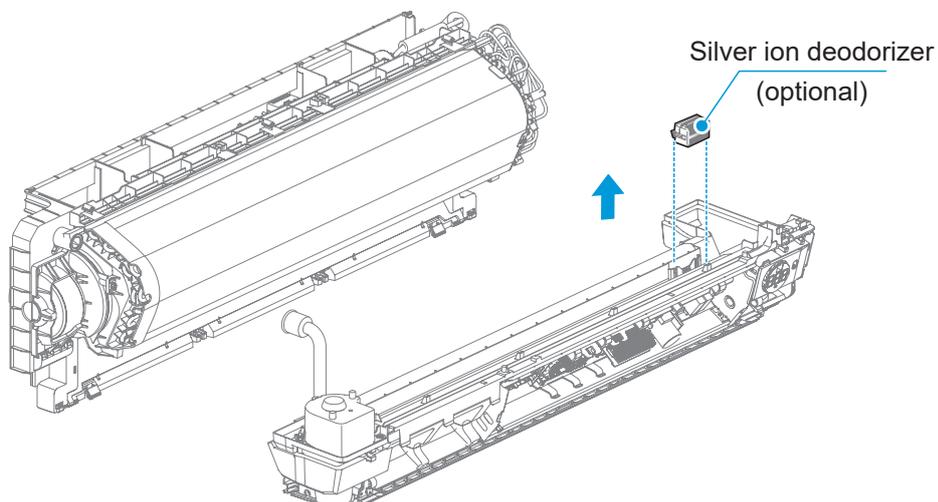
- 1 Pull the plugs of the motor, electronic expansion valve and each temperature sensing line out of the electric control board, pull out the drain pipe from the chassis outlet, push the buckle of the drain pan assembly upward so that the buckle is separated from the chassis, and then pull the drain pan assembly out horizontally. (The 71/80 model needs to remove a screw and support sheet metal as shown before removing the drain pan assembly.)



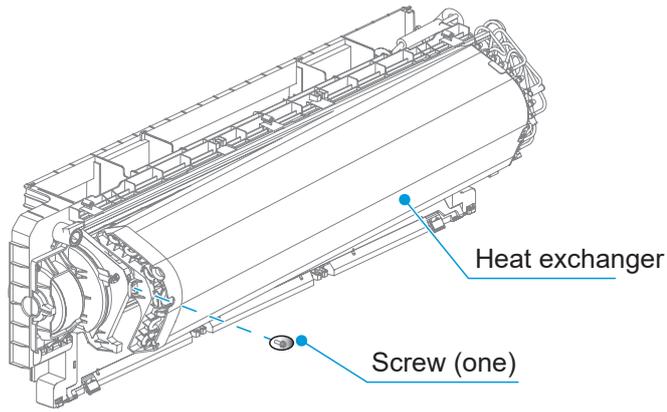
### ⚠ CAUTION

Dismantle the motor cable at position A before you dismantle the drain pan assembly. The sensor cable at position B may not be removed. Carefully hang the drain pan assembly.

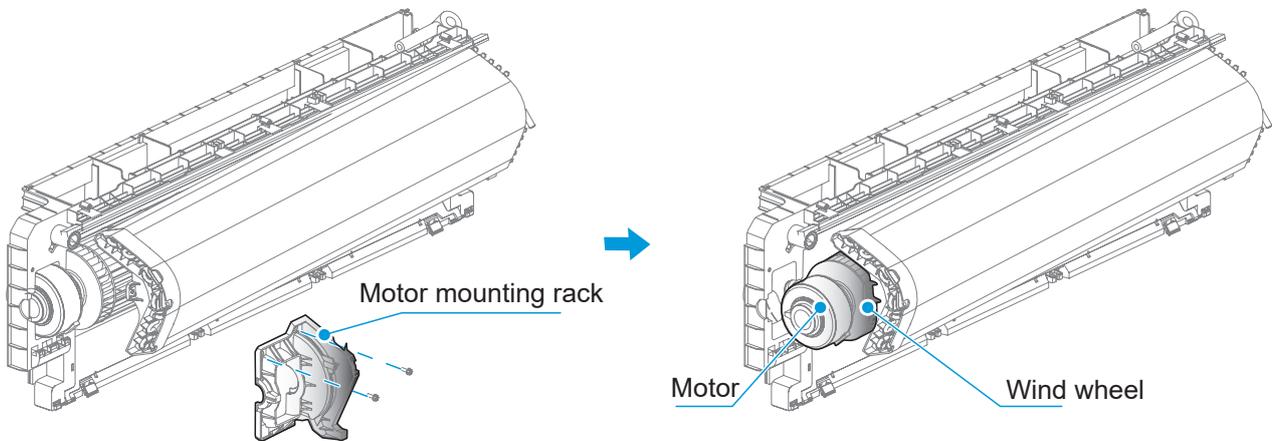
- 2 Lift and pull out the box containing the silver ion deodorizer for maintenance.



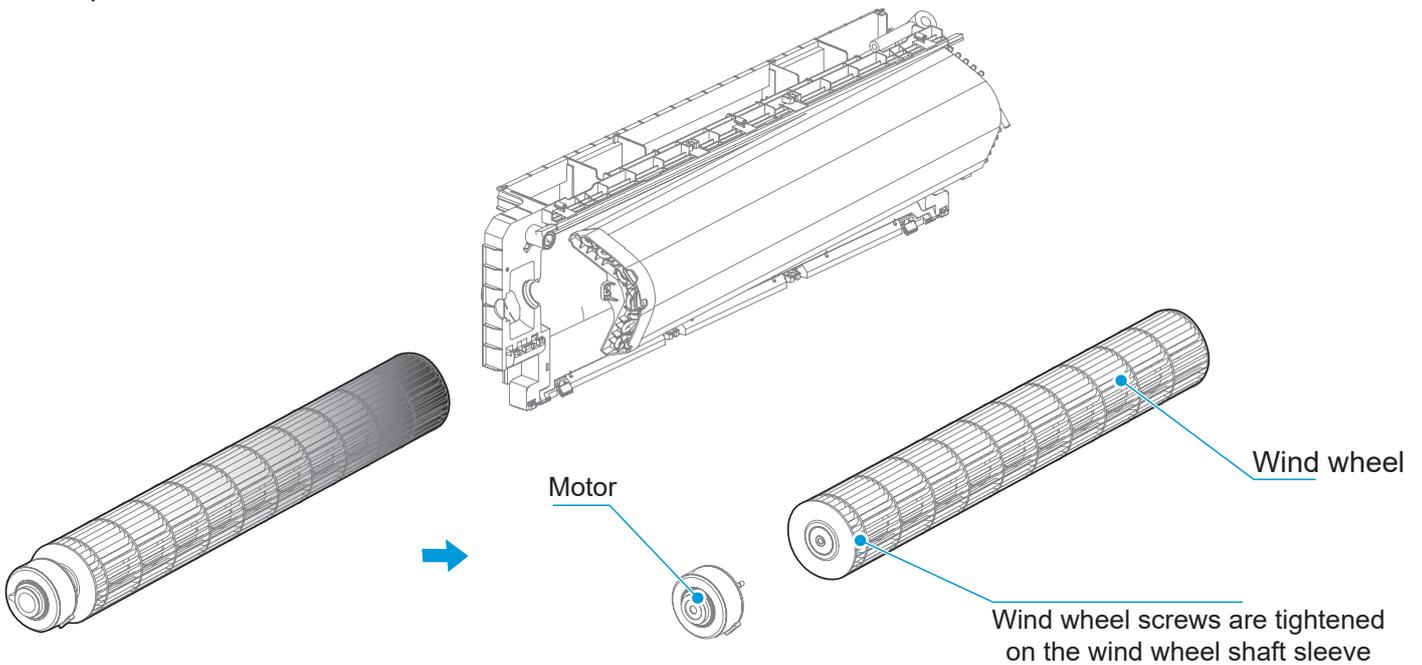
**3** Loosen the screw (one), pull the heat exchanger horizontally a little and hang the heat exchanger.



**4** Loosen the screws (two), swivel out slightly and take out the motor mounting rack (hold the motor and prevent it from falling). Pull out the motor and wind wheel horizontally.

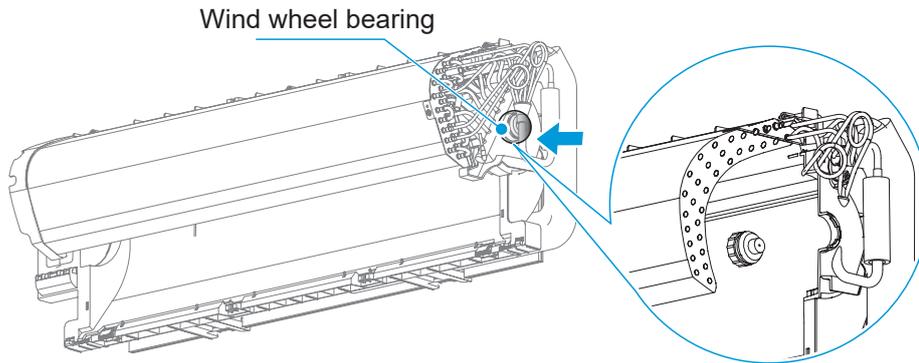


**5** Take the motor and wind wheel out horizontally; loosen the screws fixing the motor and wind wheel, and replace the motor and wind wheel.



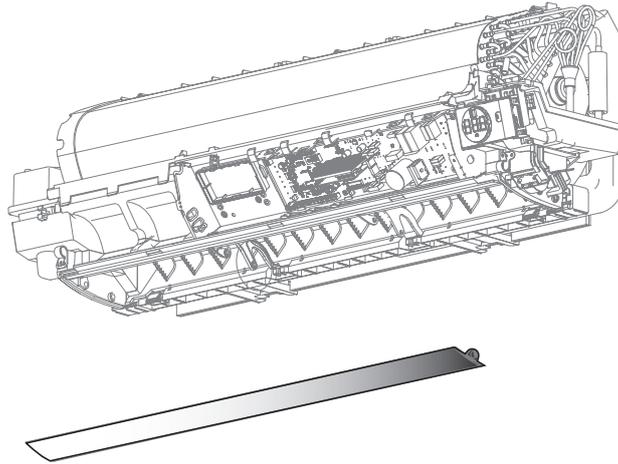
## Step To Dismantle The Wind Wheel Bearing

- 1 Follow the steps above to remove the motor and wind wheel; push the wind wheel bearing to remove and replace it.

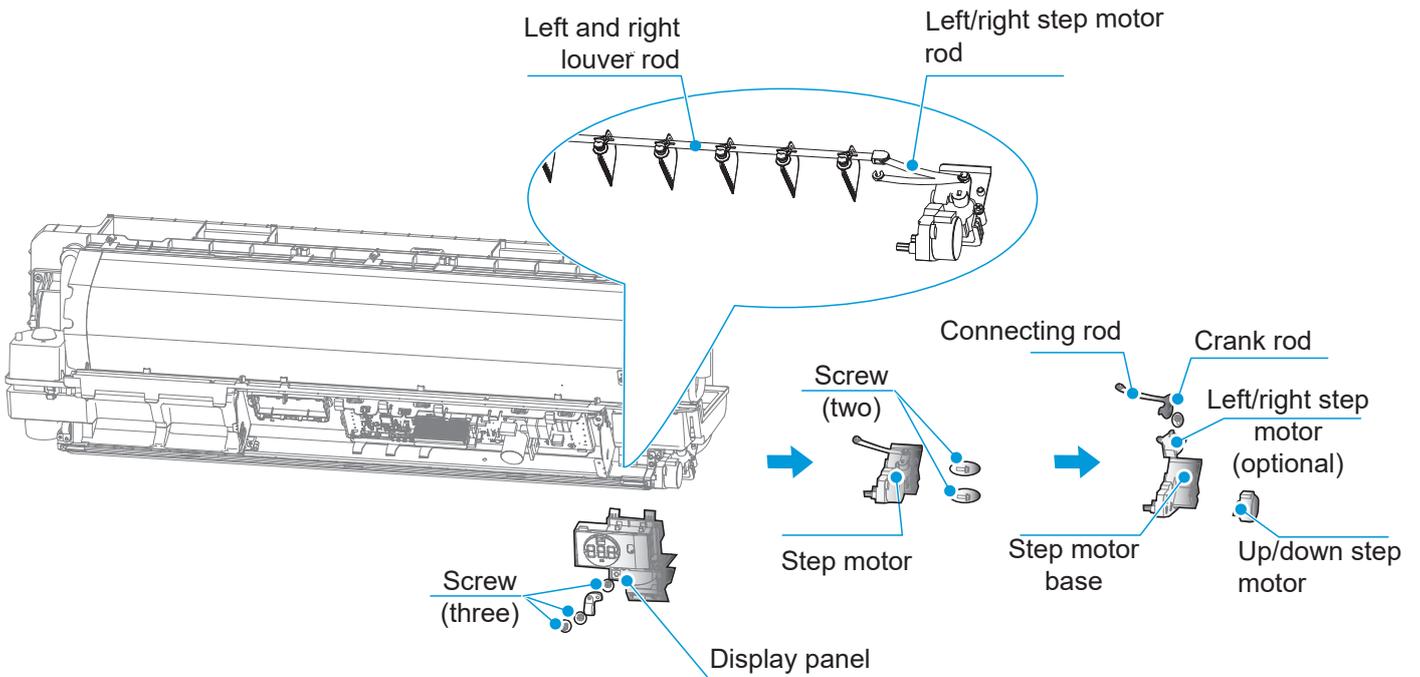


# Step To Dismantle The Step Motor

- 1 Follow the steps above to remove the panel frame and upper and lower louvers.



- 2 First loosen the screws (three) to remove the display panel, remove the cable terminal on the step motor, then disconnect the left and right louver rod and the left and right step motor rod, and take out the step motor and replace it.





## YETKİLİ SERVİS NOKTALARI

Yetkili servis listemizin en güncel haline [www.rotaclimate.com](http://www.rotaclimate.com) internet sitemizden ulaşabilirsiniz.



[www.rotaclimate.com](http://www.rotaclimate.com)



ÇAĞRI / SERVİS MERKEZİ

4 4 4 0 8 6 3

|                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                     |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Üretici veya İthalatçı Firmanın Ünvanı:<br/>Rota İklimlendirme Tic. Ltd. Şti<br/>Adresi: Menteş Mah. 38. Cad. No: 61 Yenişehir - Mersin<br/>Telefon: 0324 290 15 15<br/>Telefon: 444 0 863<br/>E-posta: info@rotaklima.com.tr</p>  | <p>Satıcı<br/>Adresi:<br/>Telefonu:<br/>Faks:<br/>E-posta:<br/>Fatura Tarihi ve Numarası:<br/>Teslim Tarihi Ve Yeri<br/>Yetkilinin İmzası:<br/>Firmanın Kaşesi:</p> |
| <p>Cinsi:<br/>Marka: ROTA<br/>Modeli:</p>                                                                                                                                                                                                                                                                              | <p>Garanti Süresi: 2 yıl cihaz-kompresör<br/>Azami Tamir Süresi: 20 iş günü<br/>Bandrol ve Seri No:</p>                                                             |

## GARANTİ ŞARTLARI

- Garanti süresi, malın teslim tarihinden itibaren başlar ve cihaz ve kompresör için 2 yıldır.
- Malın bütün parçaları dahil olmak üzere tamamı garanti kapsamındadır.
- Malın Ayıplı olduğunun anlaşılması durumunda tüketici, 6502 sayılı Tüketicinin Korunması Hakkında Kanununun 11 inci maddesinde yer alan;
  - Sözleşmeden dönme,
  - Satış bedelinden indirim isteme,
  - Ücretsiz onarılmasını isteme,
  - Satılan ayıpsız bir misli ile değişmesini isteme, haklarından birini kullanabilir.
- Tüketicinin bu haklardan ücretsiz onarım hakkını seçmesi durumunda satıcı; işçilik masrafı, değiştirilen parça bedeli ya da başka herhangi bir ad altında hiçbir ücret talep etmeksizin malın onarımını yapmak veya yaptırmakla yükümlüdür. Tüketici ücretsiz onarım hakkının üretici veya ithalatçıya karşı da kullanabilir. Satıcı, üretici ve ithalatçı tüketicinin bu hakkını kullanmasından müteselsilen sorumludur.
- Tüketicinin, ücretsiz onarım hakkı kullanması halinde malın;
  - Garanti süresi içinde tekrar anlaşması,
  - Tamiri için gereken azami sürenin aşılması
  - Tamirinin mümkün olmadığının yetkili servis istasyonu, satıcı üretici veya ithalatçı tarafından bir raporda belirlenmesi durumlarında;tüketici malın bedel ifadesini, ayıp oranında bedel indirimi veya imkân varsa malın ayıpsız misli ile değiştirmesi satıcıdan talep edebilir. Satıcı, tüketicinin talebini reddedemez. Bu talebin yerine getirilmemesi durumunda satıcı, üretici ve ithalatçı müteselsilen sorumludur.
- Malın tamir süresi 20 iş gününü geçemez. Bu süre garanti süresi içerisinde mala ilişkin arızanın yetkili servis istasyonuna veya satıcıya bildirim tarihi, garanti süresi dışında ise malın yetkili servis istasyonuna teslim tarihinden itibaren başlar. Malın arızanın 10 iş günü içerisinde giderilememesi halinde, üretici veya ithalatçı; malın tamiri tamamlanuncaya kadar, benzer özelliklere sahip başka bir malın tüketicinin kullanımına tahsis etmek zorundadır. Malın garanti süresi içerisinde arızalanması durumunda, tamirde geçen süre garanti süresine eklenir.
- Malın kullanma kılavuzunda yer alan hususlara aykırı kullanılması nandan kaynaklanamaz zalar garanti kapsamı dışındadır
- Tüketici, garantiden doğan haklarının kullanılması ile ilgili olarak çıkabilecek uyuşmazlıklarda yerleşim yerinin bulunduğu veya tüketici işleminin yapıldığı yerdeki Tüketici Hakem Heyetine veya Tüketici Mahkemesine başvurabilir.
- Satıcı tarafından bu Garanti Belgesinin verilmemesi durumunda, tüketici Gümrük ve Ticaret Bakanlığı Tüketicinin Korunması ve Piyasa Gözetim Genel Müdürlüğüne başvurabilir.

### TÜKETİCİNİN DİKKAT ETMESİ GEREKENLER

Firmamız tarafından verilen bu garanti, aşağıdaki durumlar da geçerli olmayıp, arızanın giderilmesi ücret karşılığında yapılır.

- Malın tanı tma ve kullanma kılavuzlarının dâyer alan hususlara aykırı kullanılması ndan dolayı ortaya çıkan kullanıcı hataların dankaynaklanan arızalar.
- Malın müşteri tesliminden sonraki yükleme, boşaltma ve taşıma sonrasında oluşan hasar ve arızalar.
- Voltaj düşüklüğü veya fazlalığı; hatalı elektrik tesisat; ürünün etiketinde yazılı voltajdan farklı voltajda kullanma nedenlerinden meydana gelecek hasar ve arızalar.
- Yangın, yıldırım düşmesi veya doğal felaketler sonucu meydana gelen hasar ve arızalar.
- Garanti belgesi üzerinde tahrifat yapıldığı ürün üzerindeki orijinal seri numarasının kaldırıldığı veya tahrip edildiği takdirde bu garanti geçersizdir.
- Bu garanti şartları sadece yukarıda belirtilen malın cinsi, marka, model ve seri no için geçerli olup, bunun dışında garanti şartlarında istinaden herhangi bir isim altında hak ve tazminat talep edilemez.

## Rota İklimlendirme Tic. Ltd. Şti.

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Tel: 444 0 863

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